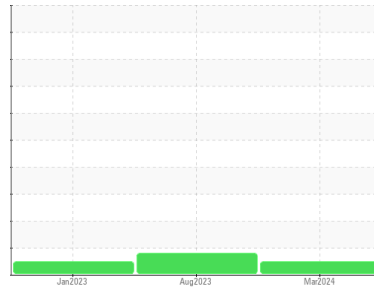




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER DSD 150T 8750623 (S/N 1079)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-680 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC06151155	KC05937256	KC05760702
Sample Date	Client Info			23 Mar 2024	19 Aug 2023	28 Jan 2023
Machine Age	hrs	Client Info		5194	7111	2270
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	2	2
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>50	4	5	1
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0

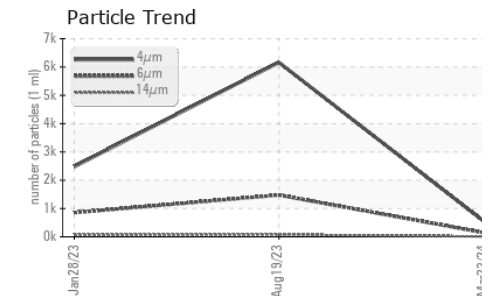
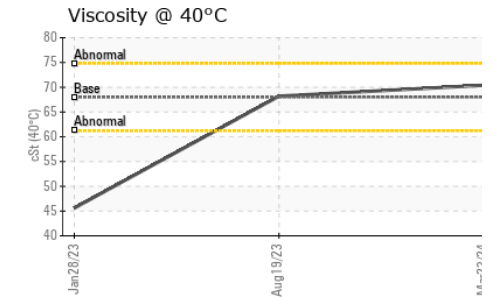
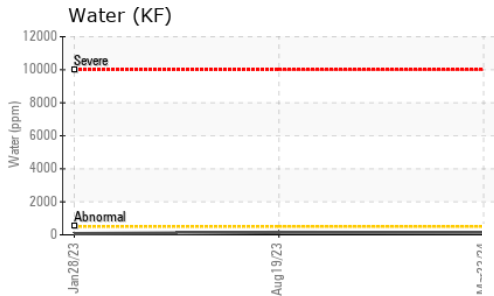
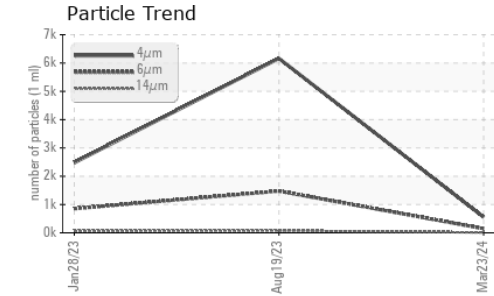
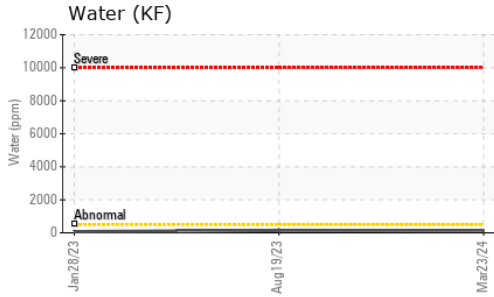
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	47
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		1	<1	<1
Magnesium	ppm	ASTM D5185m		29	25	76
Calcium	ppm	ASTM D5185m		<1	0	3
Phosphorus	ppm	ASTM D5185m		9	4	1
Zinc	ppm	ASTM D5185m		14	35	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		6	7	21
Potassium	ppm	ASTM D5185m	>20	3	3	4
Water	%	ASTM D6304	>0.05	0.013	0.014	0.006
ppm Water	ppm	ASTM D6304	>500	132	145.9	69.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		556	6161	2477
Particles >6µm		ASTM D7647	>1300	148	1476	853
Particles >14µm		ASTM D7647	>80	11	76	68
Particles >21µm		ASTM D7647	>20	2	14	13
Particles >38µm		ASTM D7647	>4	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	16/14/11	20/18/13	18/17/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.46	0.38	0.40

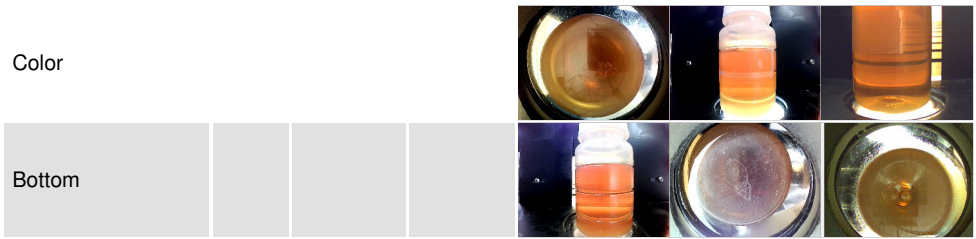
OIL ANALYSIS REPORT



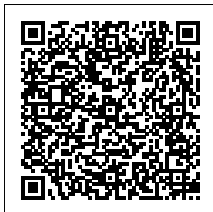
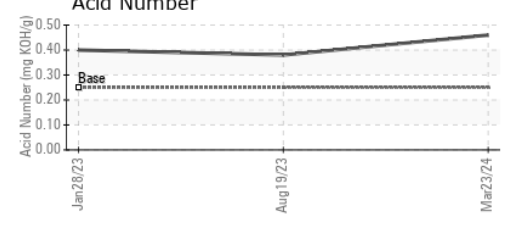
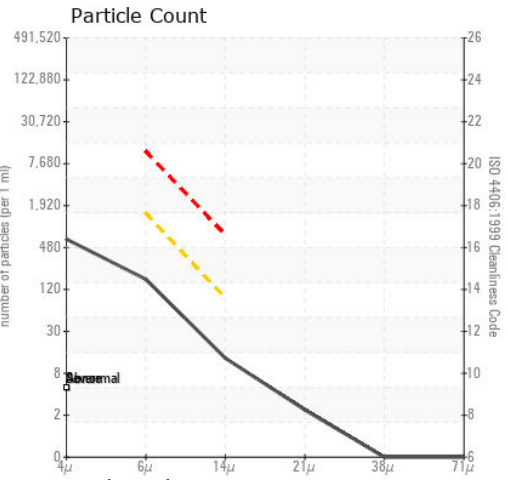
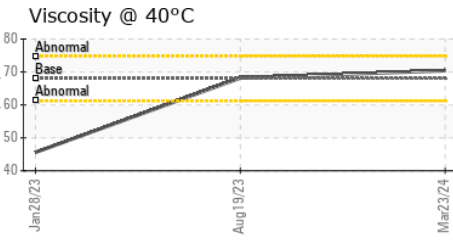
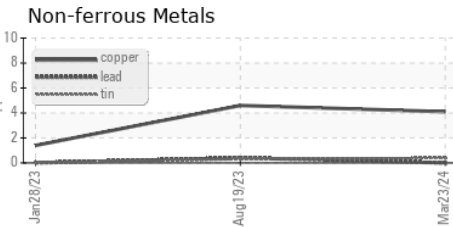
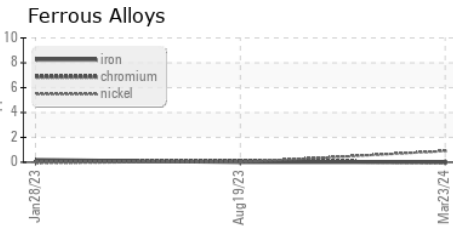
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	70.4	68.2	45.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06151155
Lab Number : 06151155
Unique Number : 10981233
Test Package : IND 2
Received : 16 Apr 2024
Tested : 19 Apr 2024
Diagnosed : 19 Apr 2024 - Don Baldrige

MARJAC HALL CO.
 1020 AVIATION BLVD.
 GAINESVILLE, GA
 US 30503
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)