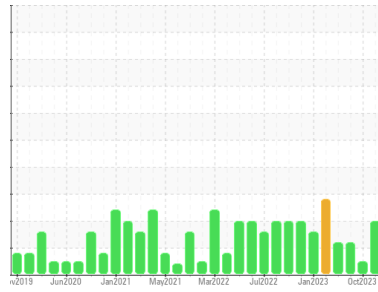


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
VILTER RESIDUE B
 Component
Compressor
 Fluid
VILTER METHANE PAO 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TO60002355	TO60001066	TO60001098
Sample Date	Client Info			03 Apr 2024	02 Oct 2023	12 Jul 2023
Machine Age	hrs	Client Info		31737	29793	29793
Oil Age	hrs	Client Info		23534	23534	24629
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	2	3
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		2	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	1	0	<1
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	2	0	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

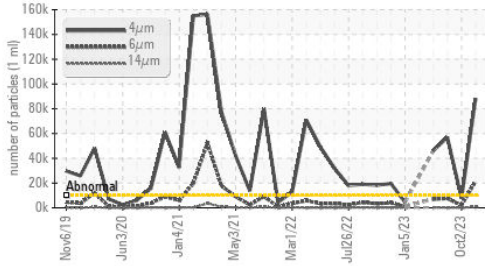
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		1	0	<1
Magnesium	ppm	ASTM D5185m		2	0	2
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		36	21	11

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1	0	1
Sodium	ppm	ASTM D5185m		2	0	<1
Potassium	ppm	ASTM D5185m	>20	3	0	0
Water	%	ASTM D6304	>0.1	0.003	0.016	0.006
ppm Water	ppm	ASTM D6304	>1000	30	161.1	63.6

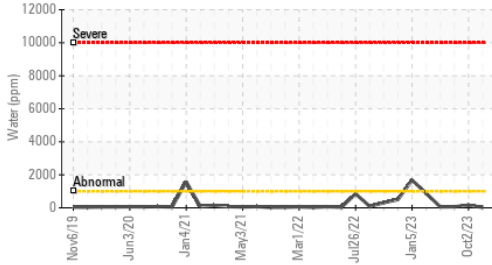
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 88101	7832	▲ 56853
Particles >6µm		ASTM D7647	>2500	▲ 21559	2051	▲ 7530
Particles >14µm		ASTM D7647	>320	▲ 742	109	232
Particles >21µm		ASTM D7647	>80	▲ 142	23	45
Particles >38µm		ASTM D7647	>20	19	2	1
Particles >71µm		ASTM D7647	>4	12	1	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 24/22/17	20/18/14	▲ 23/20/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.052	0.027	0.061

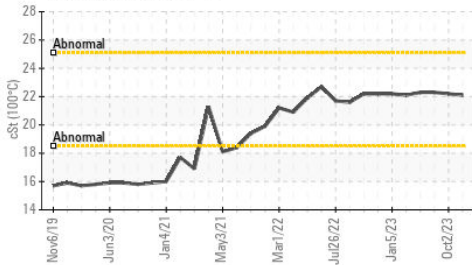
Particle Trend



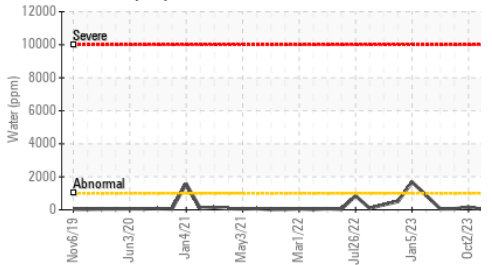
Water (KF)



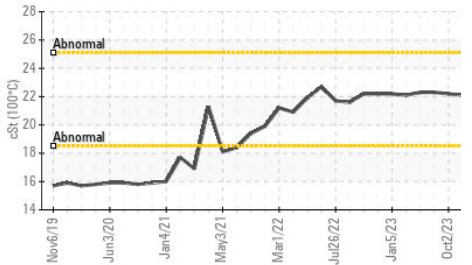
Viscosity @ 100°C



Water (KF)



Viscosity @ 100°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	152	151	152
Visc @ 100°C	cSt	ASTM D445	22.1	22.2	22.3
Viscosity Index (VI)	Scale	ASTM D2270	172	174	174

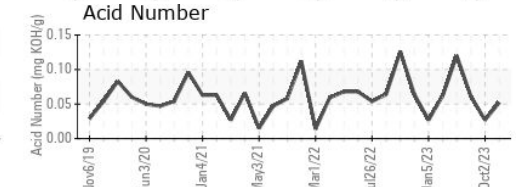
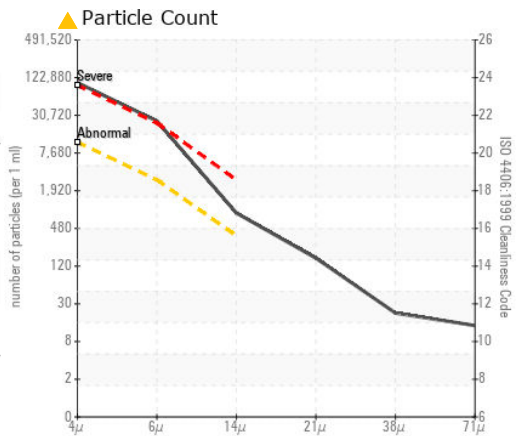
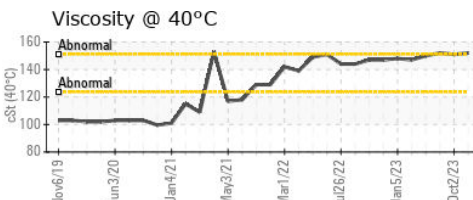
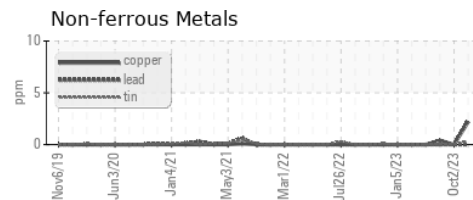
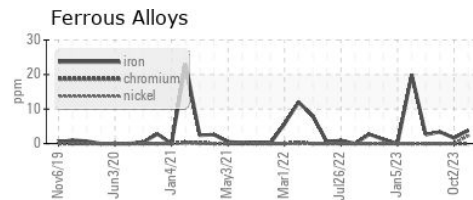
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO60002355 **Received** : 16 Apr 2024
Lab Number : 06151230 **Tested** : 19 Apr 2024
Unique Number : 10981308 **Diagnosed** : 19 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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