

## **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

### Area [8590] KAESER 1164 - VOLO-SG360

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

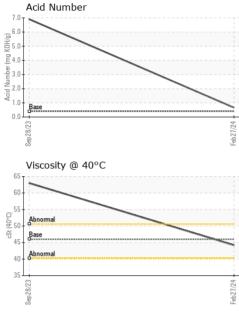
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI06151245	UCH05975922	
Sample Date		Client Info		27 Feb 2024	28 Sep 2023	
Machine Age	hrs	Client Info		137172	134748	
Oil Age	hrs	Client Info		2424	10664	
Oil Changed		Client Info		Changed	N/A	
Sample Status				NORMAL	SEVERE	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	0	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	1	5	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	4	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	90	0	0	
Calcium	ppm	ASTM D5185m	2	0	0	
Phosphorus	ppm	ASTM D5185m		215	47	
Zinc	ppm	ASTM D5185m		29	0	
Sulfur	ppm	ASTM D5185m		623	922	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	
Sodium	ppm	ASTM D5185m		2	2	
Potassium	ppm	ASTM D5185m	>20	0	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.66	▲ 6.907	



# **OIL ANALYSIS REPORT**

VISUAL



			methoa	iimii/base	current		
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
Feb27/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water		*Visual	>0.05	NEG	NEG	
		scalar	VISUAI		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	44.2	▲ 63.0	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Feb27/24	Color						no image
	Bottom						no image
	udd 4			Feb27/24			
	Non-ferrous Meta	als		Feb27/24			
	Non-ferrous Meta				Acid Numbe	er	
	Non-ferrous Meta			Feb27/24		2r	
	Non-ferrous Meta			Feb27/24		er	
	Non-ferrous Meta			Feb27/24		er	
	Non-ferrous Meta			Feb27/24		er	
	Non-ferrous Meta			Feb27/24		er	
	Non-ferrous Meta					er	
	Non-ferrous Meta			Feb27/24		er	

Contact/Location: MICHAEL FERRIS - UCDELDOW