COOLANT REPORT

OKLAHOMA/102/EG - EXCAVATOR

Sample Rating Trend





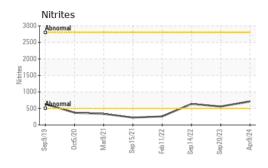
Area

20.409L [OKLAHOMA^102^EG - EXCAVATOR] Component Coolant Fluid CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

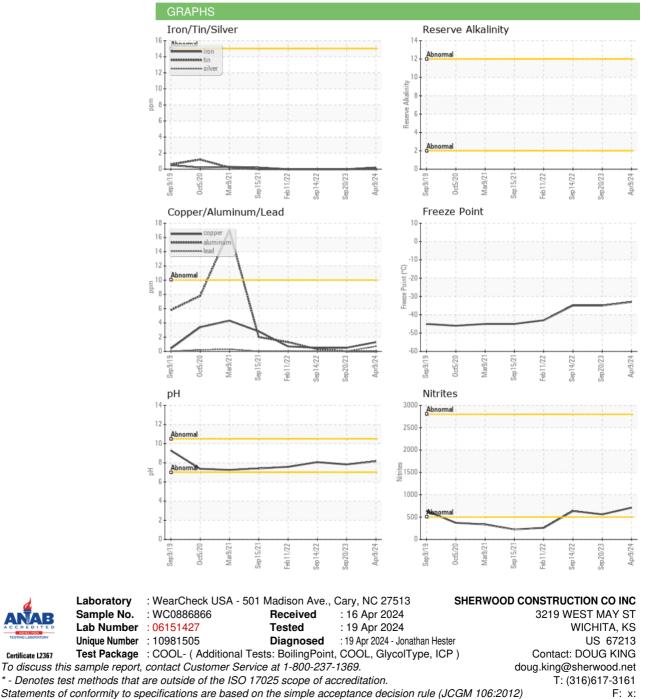
DIAGNOSIS	SAMPLE INFORM	/ ATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0886866	WC0848971	WC0738590
No corrective action is recommended at this time. The fluid is suitable for further service.	Sample Date		Client Info		09 Apr 2024	20 Sep 2023	14 Sep 2022
	Machine Age	hrs	Client Info		5752	5119	4133
Corrosion All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		1000	1200	4133
	Oil Changed		Client Info		Not Changd	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
Contaminants There is no indication of any contamination in the	PHYSICAL TEST F	RESULTS	6 method	limit/base	current	history1	history2
coolant.	Glycol Type		FT-IR				
Coolant Condition	Specific Gravity		*ASTM D1298		1.067	1.068	1.068
Carboxylate test failed. The glycol level is	рН	Scale 0-14	ASTM D1287		8.16	7.83	8.07
acceptable. The pH level of this fluid is within the	Nitrites	ppm	AP-053:2009		712	560	636
acceptable limits.	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		49.2	50.1	50.1
	Freezing Point	°F	ASTM D3321		-33	-35	-35
	Total Dissolved Solids				354.0	348.0	344.5
	Carboxylate				fail	fail	pass
	CORROSION INH	IBITORS	s method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	0	2	8	17
	Phosphorus	ppm	ASTM D6130	0	6	0	34
	Boron	ppm	ASTM D6130	0	<1	2	0
	Molybdenum	ppm	ASTM D6130	950	686	914	1094
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	<1	0	0
	Aluminum	ppm	ASTM D6130	>10	0	0	<1
	Copper	ppm	ASTM D6130	>10	1	<1	<1
	Lead	ppm	ASTM D6130	>10	<1	0	0
	Tin	ppm	ASTM D6130	>10	0	0	0
	Zinc	ppm	ASTM D6130		0	0	0
			method	limit/base	current	history1	history2
	CONTAMINANTS	,				, , , , , , , , , , , , , , , , , , ,	
	CONTAMINANTS	ppm	ASTM D6130		9	11	5
		ppm		limit/base		11 history1	,
	Chlorine	ppm	ASTM D6130				5
	Chlorine CARRIER SALTS	ppm	ASTM D6130 method		current	history1	5 history2
	Chlorine CARRIER SALTS Sodium	ppm ppm ppm	ASTM D6130 method ASTM D6130		current 3901 21	history1 5243	5 history2 3178
	Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	ASTM D6130 method ASTM D6130 ASTM D6130	limit/base	current 3901 21	history1 5243 14	5 history2 3178 32



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

Submitted By: RUSTY RILEY

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