

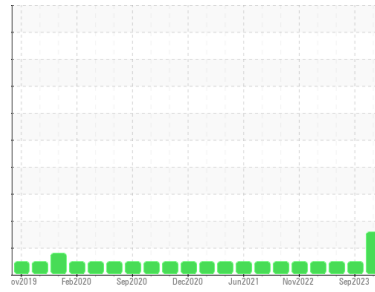


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR D6 8175 (S/N GZ900317)
 Component
Diesel Engine
 Fluid
DIESEL ENGINE OIL SAE 40 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
 Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 Elemental level of silicon (Si) above normal.

Fluid Condition
 The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0913243	WC0836992	WC0775886
Sample Date	Client Info		11 Apr 2024	11 Sep 2023	26 Jan 2023
Machine Age	hrs	Client Info	10764	10177	9571
Oil Age	hrs	Client Info	587	606	392
Oil Changed	Client Info		Changed	Changed	Not Changed
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	22	25	11
Chromium	ppm	ASTM D5185m >20	<1	1	<1
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m >2	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	3	<1	1
Lead	ppm	ASTM D5185m >40	3	5	2
Copper	ppm	ASTM D5185m >330	2	2	1
Tin	ppm	ASTM D5185m >15	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	5	2	8
Barium	ppm	ASTM D5185m 10	0	0	0
Molybdenum	ppm	ASTM D5185m 100	65	63	60
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 450	962	1068	927
Calcium	ppm	ASTM D5185m 3000	1194	1209	1165
Phosphorus	ppm	ASTM D5185m 1150	1161	1074	1013
Zinc	ppm	ASTM D5185m 1350	1329	1377	1230
Sulfur	ppm	ASTM D5185m 4250	3070	3825	3631

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	▲ 26	22	3
Sodium	ppm	ASTM D5185m >216	1	1	<1
Potassium	ppm	ASTM D5185m >20	2	2	0

INFRA-RED

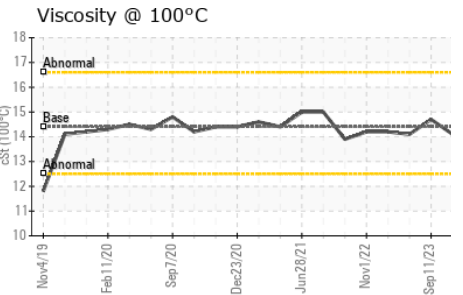
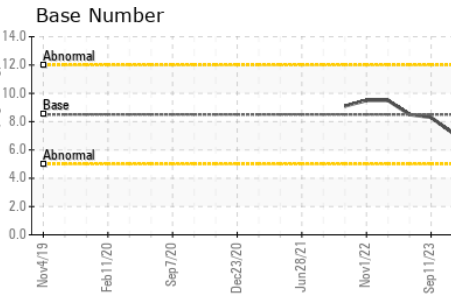
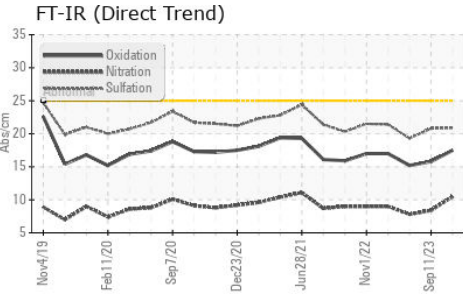
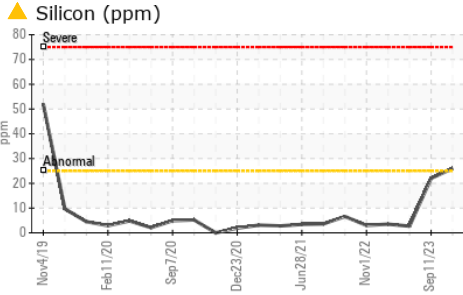
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1	0.9	0.5
Nitration	Abs/cm	*ASTM D7624 >20	10.5	8.4	7.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	20.9	20.8	19.3

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	17.5	15.8	15.2
Base Number (BN)	mg KOH/g	ASTM D2896 8.5	7.2	8.3	8.5



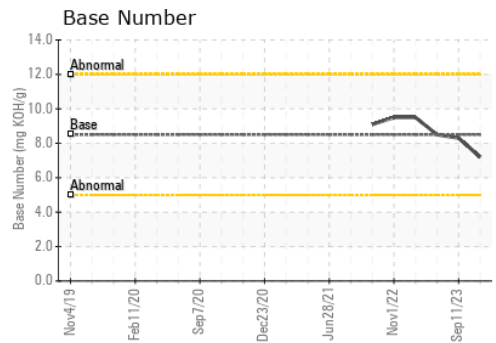
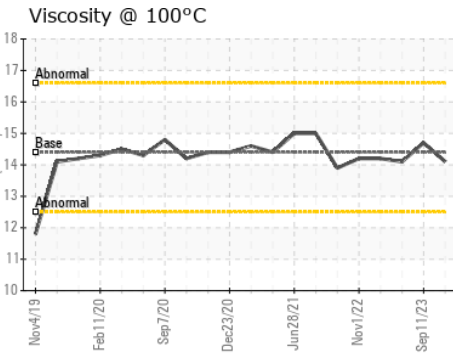
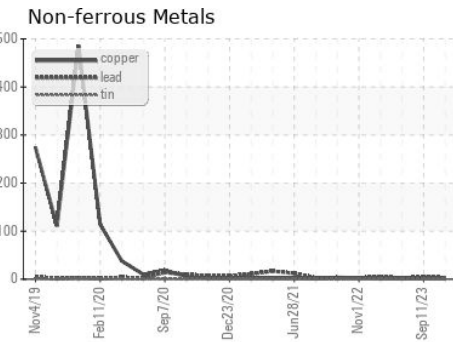
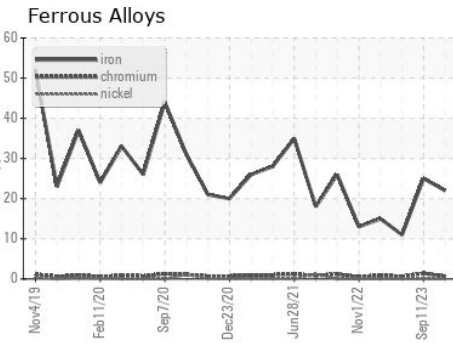
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	14.1	14.7

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0913243 **Received** : 17 Apr 2024
Lab Number : 06151771 **Tested** : 18 Apr 2024
Unique Number : 10981849 **Diagnosed** : 19 Apr 2024 - Don Baldrige
Test Package : CONST (Additional Tests: TBN)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)