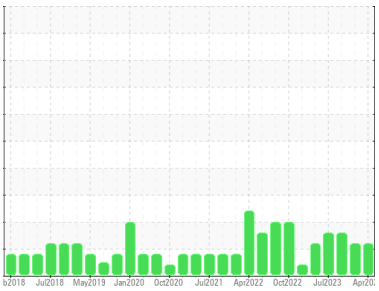
OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
RX B
Machine Id
RXB AGITATOR R102AG (S/N 21309)
Component
Gearbox
Fluid
SCHAEFFER 209 MOLY UNIVERSAL GEARLUBE ISO 220 (24 GAL)

DIAGNOSIS

Recommendation
Filter the oil if possible through B6=75 quality media. Continue to monitor.

Wear
The wear rate is low and steady.

Contamination
Particulate level is slightly elevated. Moisture is nil.

Fluid Condition
Oil health indicators suggest the oil is acceptable for continued use. Viscosity is steady, BUT oil viscosity is at 15% below stated ISO 220 viscosity level. No action required presently. Other oil chemistry factors are acceptable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PLS0000814**	PLS0000811	PLS0000659
Sample Date		Client Info		**12 Apr 2024**	05 Jan 2024	09 Oct 2023
Machine Age	yrs	Client Info		**5**	5	5
Oil Age	yrs	Client Info		**4**	3	3
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**21**	25	17
Iron	ppm	ASTM D5185m	>200	**9**	11	10
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	2	1
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	0
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

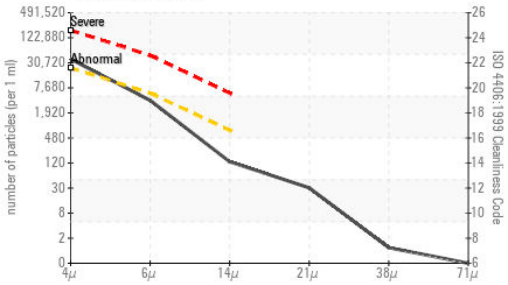
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	65	**26**	29	20
Barium	ppm	ASTM D5185m		**<1**	<1	0
Molybdenum	ppm	ASTM D5185m	325	**342**	353	394
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	3	4
Calcium	ppm	ASTM D5185m		**18**	13	78
Phosphorus	ppm	ASTM D5185m	875	**540**	596	576
Zinc	ppm	ASTM D5185m		**42**	36	56
Sulfur	ppm	ASTM D5185m	16000	**13188**	13932	13411

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**8**	9	9
Sodium	ppm	ASTM D5185m		**6**	2	4
Potassium	ppm	ASTM D5185m	>20	**8**	2	<1

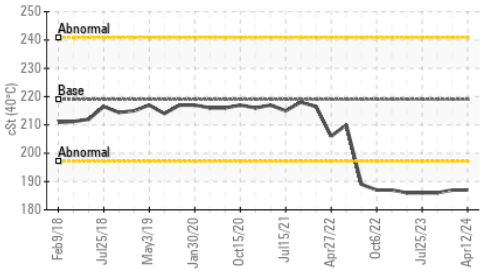
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0**	0	0
Nitration	Abs/cm	*ASTM D7624		**3.8**	3.8	3.7
Sulfation	Abs/.1mm	*ASTM D7415		**12.8**	12.8	12.2

OIL ANALYSIS REPORT

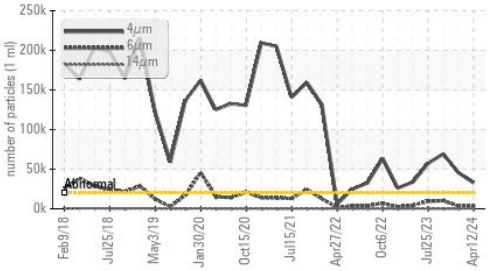
Particle Count



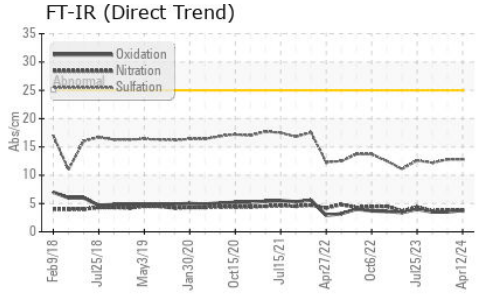
Viscosity @ 40°C



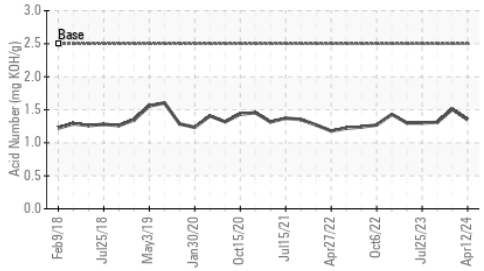
Particle Trend



FT-IR (Direct Trend)



Acid Number



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **32653**	▲ 45562	▲ 69281
Particles >6µm		ASTM D7647	>5000	**3354**	3577	▲ 10302
Particles >14µm		ASTM D7647	>640	**114**	103	214
Particles >21µm		ASTM D7647	>160	**27**	27	58
Particles >38µm		ASTM D7647	>40	**1**	1	2
Particles >71µm		ASTM D7647	>10	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **22/19/14**	▲ 23/19/14	▲ 23/21/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414		**3.8**	3.5	3.5
Acid Number (AN)	mg KOH/g	ASTM D8045	2.5	**1.35**	1.51	1.31

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	219	▲ **187**	▲ 187	▲ 186

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000814
Lab Number : 06151865
Unique Number : 10981943
Test Package : IND 2 (Additional Tests: FT-IR, PQ, PrtCount)

Received : 17 Apr 2024
Tested : 18 Apr 2024
Diagnosed : 30 May 2024 - Mike Johnson

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: DENISE ROBERTSON - HEXDIB