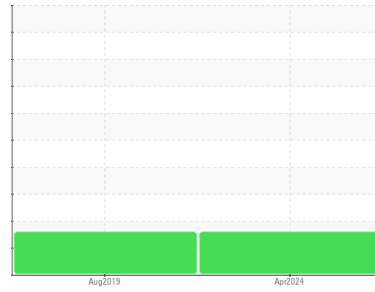




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id  
**WEST SIDE**

Component

**Gearbox**

Fluid

**PETRO CANADA 220 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0885527</b>	WC0355849	---
Sample Date	Client Info			<b>10 Apr 2024</b>	14 Aug 2019	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>ABNORMAL</b>	ABNORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>23</b>	61	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	5	---
Lead	ppm	ASTM D5185m	>50	<b>0</b>	<1	---
Copper	ppm	ASTM D5185m	>200	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

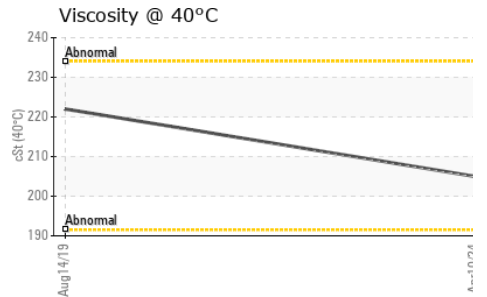
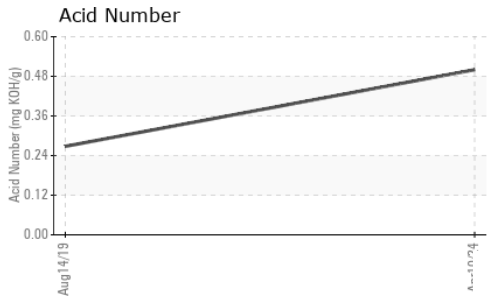
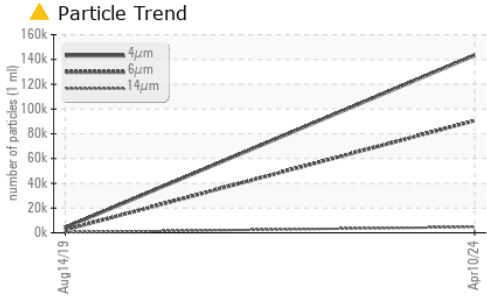
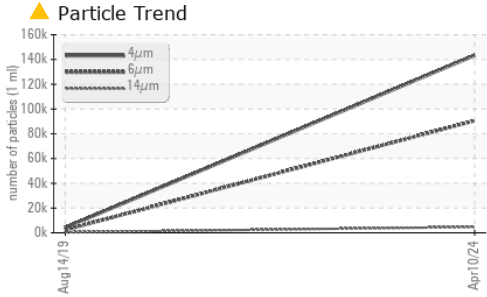
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	4	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m		<b>2</b>	158	---
Phosphorus	ppm	ASTM D5185m		<b>141</b>	147	---
Zinc	ppm	ASTM D5185m		<b>1</b>	4	---
Sulfur	ppm	ASTM D5185m		<b>687</b>	674	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>6</b>	22	---
Sodium	ppm	ASTM D5185m		<b>5</b>	29	---
Potassium	ppm	ASTM D5185m	>20	<b>7</b>	12	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>143305</b>	4141	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 90545</b>	▲ 2255	---
Particles >14µm		ASTM D7647	>160	<b>▲ 4738</b>	▲ 384	---
Particles >21µm		ASTM D7647	>40	<b>▲ 461</b>	▲ 129	---
Particles >38µm		ASTM D7647	>10	<b>6</b>	▲ 20	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	2	---
Oil Cleanliness		ISO 4406 (c)	>--/17/14	<b>▲ 24/24/19</b>	▲ 19/18/16	---



# OIL ANALYSIS REPORT

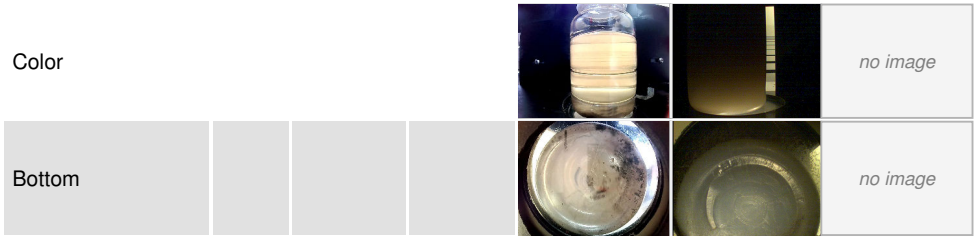


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.50</b>	0.268	---

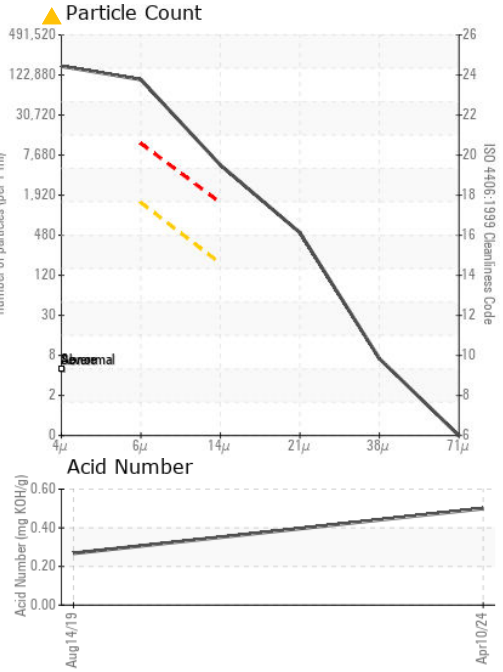
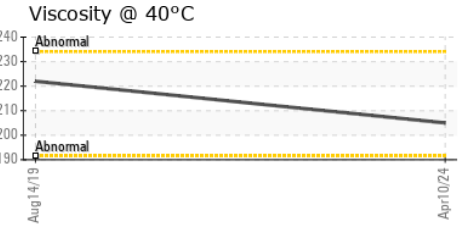
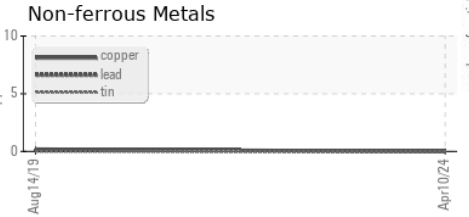
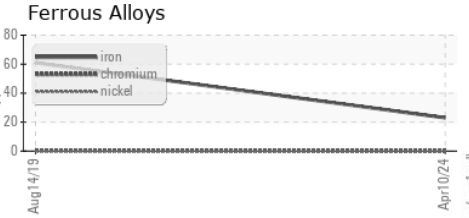
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>205</b>	222	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0885527 **Received** : 17 Apr 2024  
**Lab Number** : **06151950** **Tested** : 18 Apr 2024  
**Unique Number** : 10982028 **Diagnosed** : 19 Apr 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**Rochelle Foods - PRE**  
 1001 South Main, P.O. Box 45  
 Rochelle, IL  
 US 61068  
 Contact: JAMES ROBINSON III  
 jrobinson3@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (815)562-4147