DELTA

# **OIL ANALYSIS REPORT**

## Area **KAESER S-460 KAESER 262085 - IDI FABRICATION INC**

Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

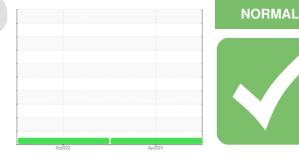
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

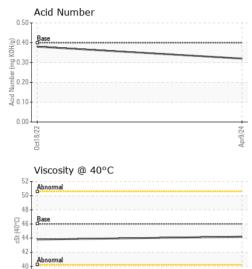


SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000181	UCH05689058	
Sample Date		Client Info		09 Apr 2024	18 Oct 2022	
Machine Age	hrs	Client Info		9561	9561	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	<1	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m	>10	0	<1	
Lead	ppm	ASTM D5185m	>10	0	<1	
Copper	ppm	ASTM D5185m	>50	0	<1	
Tin	ppm	ASTM D5185m	>10	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	42	51	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	86	77	
Calcium	ppm	ASTM D5185m	2	4	1	
Phosphorus	ppm	ASTM D5185m		<1	6	
Zinc	ppm	ASTM D5185m		0	7	
Sulfur	ppm	ASTM D5185m		21567	21324	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	
Sodium	ppm	ASTM D5185m		16	14	
Potassium	ppm	ASTM D5185m	>20	1	3	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.38	



38 0ct18/22

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scalar		NORML	NORML	NONE NORML		
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		>0.05	NEG	NEG		
scalar		20.00	NEG	NEG		
ROPERTIES	method	limit/base	current	history1	history2	
					history2	
IWAULS	methou		· Current		no image	
					no image	
ous Metals		Apr9/24				
		Apr3/24				
@ 40°C			Acid Number			
		(B) H	Base			
	/	Q 0.40				
		N.20				
		pr9/24	t18/2.			
	Apr9/24			DELTA INDUSTRIES - DOWNERS GI 2201 CURTISS STF DOWNERS GROV Felton US 6		
	C cSt IMAGES MAGES Alloys addition bus Metals addition (a) 40°C (a) 40°C (b) 40°C	C cSt ASTM D445 MAGES method	C         cSt         ASTM D445         46           IMAGES         method         imit/base           Mage: State of the state of t	C       CSt       ASTM D445       46       44.2         IMAGES       method       limit/base       current         Image:	C       cSt       ASTM D445       46       44.2       43.8         IMAGES       method       imit/base       current       history1         Image: Strain Data       Imit/base       Imit/base       Imit/base       Imit/base         Image: Strain Data       Imit/base       Imit/base       Imit/base       Imit/base       Imit/base         Image: Strain Data       Imit/base       Im	

Contact/Location: MICHAEL FERRIS - UCDELDOW