

OIL ANALYSIS REPORT

Area AIRLUBE 228 [1408356] ATLAS COPCO WUX409-398 - AUTOCAM 4070

Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

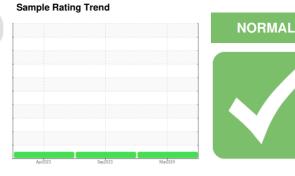
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

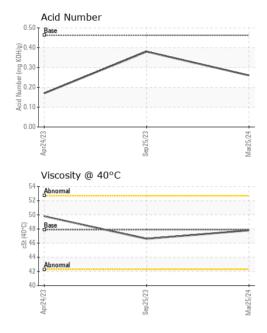
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



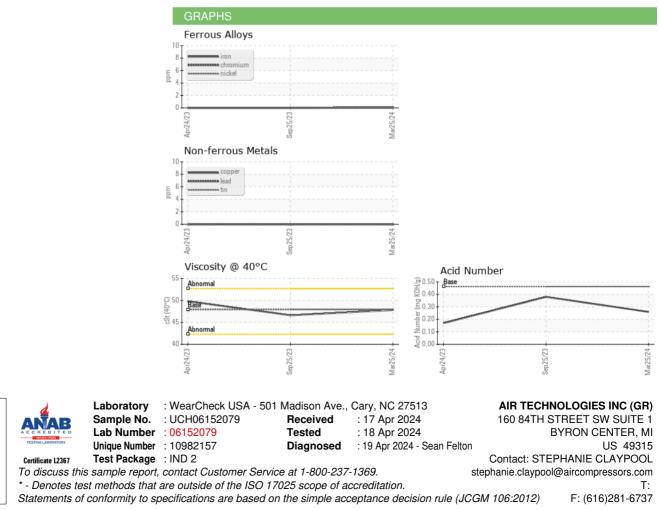
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06152079	UCH05972248	UCH05843435
Sample Date		Client Info		25 Mar 2024	25 Sep 2023	24 Apr 2023
Machine Age	hrs	Client Info		61728	58216	56667
Oil Age	hrs	Client Info		0	1547	5585
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>5	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	2	3	0
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	0	0	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	1
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	2	0	0
Phosphorus	ppm	ASTM D5185m	406	95	141	22
Zinc	ppm	ASTM D5185m	0	19	24	19
Sulfur	ppm	ASTM D5185m	1283	96	76	118
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0	<1	0
Sodium	ppm	ASTM D5185m		0	2	<1
Potassium	ppm	ASTM D5185m	>20	0	2	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	0.26	0.38	0.17



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	47.8	46.6	49.8
	cSt		47.9 limit/base	47.8 current	,	
Visc @ 40°C	cSt	ASTM D445		-	46.6	49.8



Contact/Location: STEPHANIE CLAYPOOL - UCAIRBYR