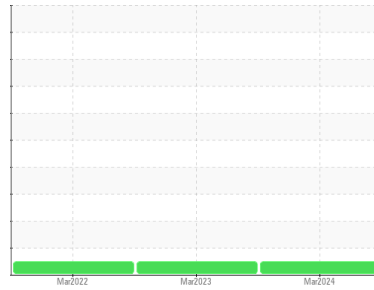




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**CUMMINS SMI217A AMINE (S/N 46333148)**  
 Component  
**Swing Drive**  
 Fluid  
**CHEVRON MEROPA 220 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0892579</b>	WC0785738	WC0675816
Sample Date	Client Info			<b>27 Mar 2024</b>	30 Mar 2023	10 Mar 2022
Machine Age	yrs	Client Info		<b>0</b>	0	1
Oil Age	yrs	Client Info		<b>0</b>	0	1
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	<b>14</b>	7	13
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	1
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

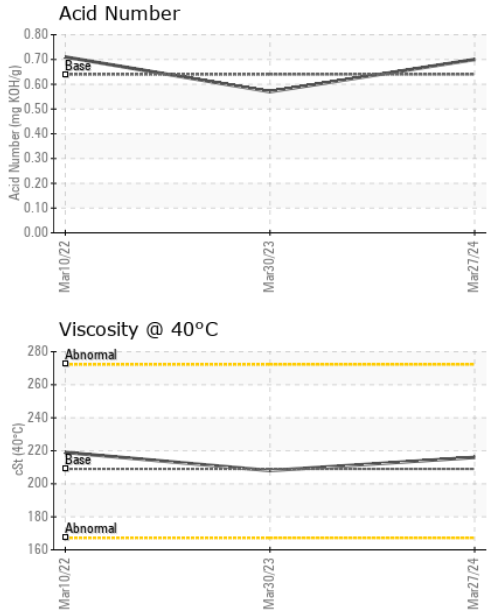
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	40	<b>11</b>	8	11
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	3	0
Calcium	ppm	ASTM D5185m		<b>7</b>	8	6
Phosphorus	ppm	ASTM D5185m	270	<b>274</b>	244	266
Zinc	ppm	ASTM D5185m		<b>0</b>	6	0
Sulfur	ppm	ASTM D5185m	8600	<b>8584</b>	8107	6320

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.64	<b>0.70</b>	0.57	0.71



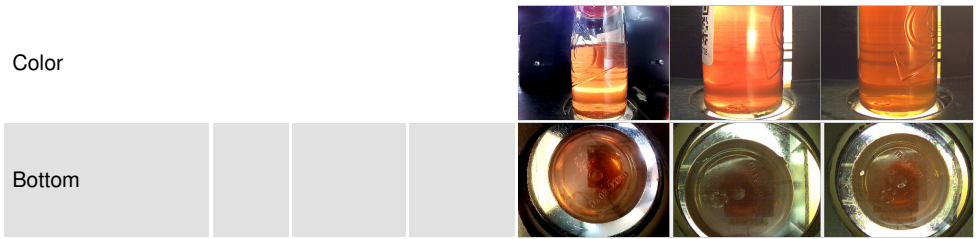
# OIL ANALYSIS REPORT



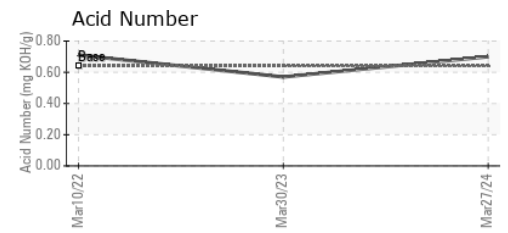
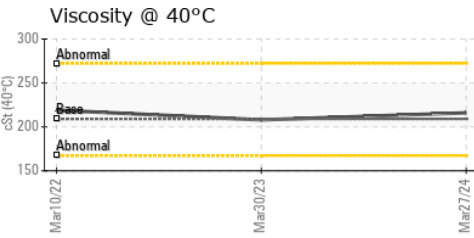
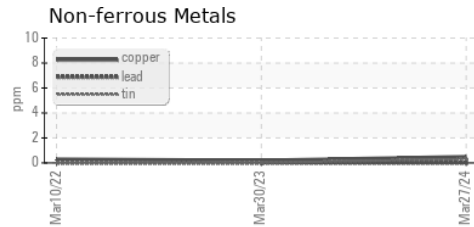
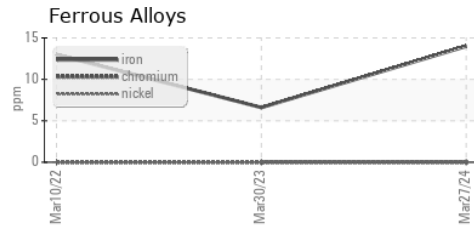
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 209	<b>216</b>	208	219

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0892579      **Received** : 17 Apr 2024  
**Lab Number** : **06152141**      **Tested** : 19 Apr 2024  
**Unique Number** : 10982219      **Diagnosed** : 22 Apr 2024 - Don Baldrige  
**Test Package** : IND 2

**SEATRAX INC**  
 308 GALBERT ROAD  
 LAFAYETTE, LA  
 US 70506  
 Contact: TONY VALLERY  
 tvallery@seatrax.com  
 T: (337)706-7900  
 F: (337)706-7901

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)