

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

WESTERN STAR M152

Diesel Engine Fluid SHELL Rotella T5 15W-40 (7 GAL)

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. No other contaminants were detected in the oil.

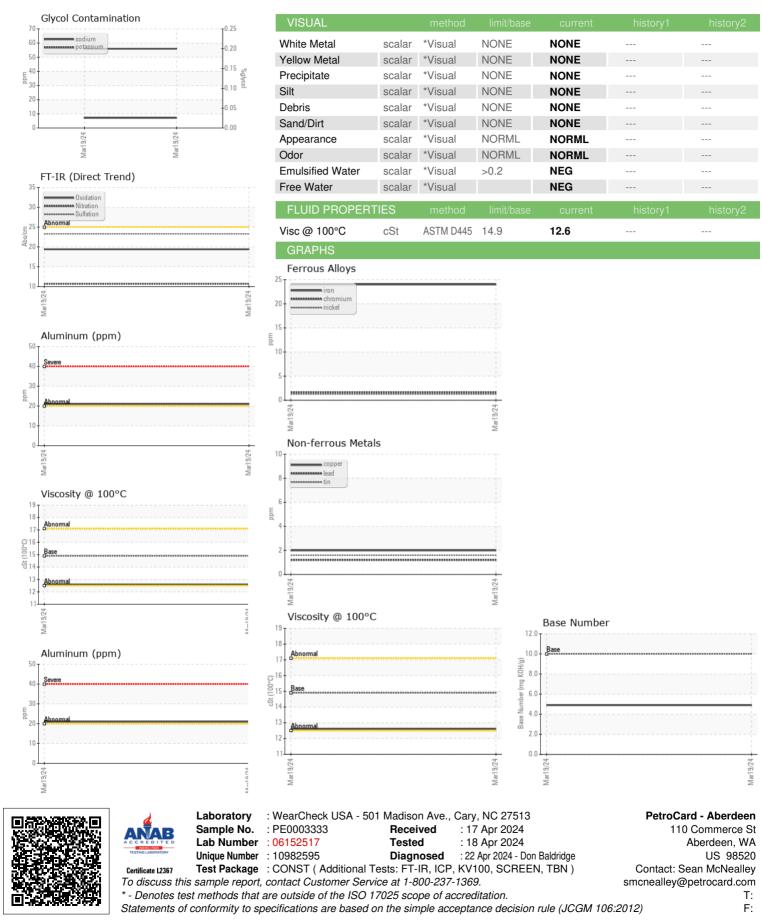
# Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Machine Age    hrs    Client Info    2740        Oil Age    hrs    Client Info    545        Sampie Status    Client Info    Changed        CONTAMINATION    method    Imil/base    current    history1    History2      Fuel    WC Method    >5    <1.0        Water    WC Method    >0.2    NEG        Water    WC Method    >0.2    NEG        Chromium    ppm    ASTM 05155m    >20    24        Nickel    ppm    ASTM 05155m    >20    2        Nickel    ppm    ASTM 05155m    >3    <1        Nickel    ppm    ASTM 05155m    >20    21        Aluminum    ppm    ASTM 05155m    >1         Aduminum    ppm							
Sample Date    Client Info    19 Mar 2024        Machine Age    hrs    Client Info    2740        Oil Age    hrs    Client Info    545        Sample Status    Client Info    545         CONTAMINATION    method    Imit/base    current    history1    history2      Fuel    WC Method    >5    <1.0        WART    WC Method    >0.2    NEG        Glycol    WC Method    NEG         WEAR METALS    method    Imit/base    current    history1    history2      Iro    ppm    ASTM 05165m    >100    24        Sliver    ppm    ASTM 05165m    >3<<<1        Aluminum    ppm    ASTM 05165m    >3<<<1        Sliver    ppm    ASTM 05165m    >15	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Date    Client Info    19 Mar 2024        Machine Age    hrs    Client Info    2740        Oil Age    hrs    Client Info    545        Sample Status    Client Info    Changed        CONTAMINATION    method    Imilibase    current    history1    history2      Fuel    WC Method    >5.    <1.0	Sample Number		Client Info		PE0003333		
Machine Age    hrs    Client Info    2740        Oil Age    hrs    Client Info    545        Sampie Status    Client Info    Changed        CONTAMINATION    method    Imil/base    current    history1    History2      Fuel    WC Method    >5    <1.0	Sample Date		Client Info		19 Mar 2024		
Oil Age    hrs    Client Info    545        COI Changed    Client Info    Changed        CONTAMINATION    method    limit/base    current    history1    history2      Fuel    WC Method    >5    <1.0	•	hrs	Client Info		2740		
Oil Changed Sample Status    Client Info    Changed NORMAL        CONTAMINATION    method    imil/base    current    history1    history2      Fuel    WC Method    >5    <1.0        Water    WC Method    >0.2    NEG        WEAR METALS    method    limit/base    current    history1    history2      Iron    ppm    ASTM D5185m    >100    24        Othermium    ppm    ASTM D5185m    >20    2        Nickel    ppm    ASTM D5185m    >3    <1        Aduminum    ppm    ASTM D5185m    >20    21        Lead    ppm    ASTM D5185m    >30    2        Aduminum    ppm    ASTM D5185m    >40    1        Lead    ppm    ASTM D5185m    >32    2	U	hrs	Client Info		545		
Sample Status    NORMAL        CONTAMINATION    method    imil/base    current    history1    history2      Fuel    WC Method    >5    <1.0	-						
Fuel    WC Method    >5    <1.0        Water    WC Method    >0.2    NEG        Glycol    WC Method    NEG        WEAR METALS    method    limit/base    current    history1    history2      Iron    ppm    ASTM D5185m    >20    2        Nickel    ppm    ASTM D5185m    >20    2        Silver    ppm    ASTM D5185m    >20    21        Lead    ppm    ASTM D5185m    >20    21        Copper    ppm    ASTM D5185m    >40    1        Cadmium    ppm    ASTM D5185m    >15    2        Cadmium    ppm    ASTM D5185m    1         ADDITIVES    method    imit/base    current    history1    history2      Barium	Sample Status				-		
Water    WC Method    So.2    NEG        Glycol    WC Method    NEG        WEAR METALS    method    limit/base    current    history1    history2      Iron    ppm    ASTM D5185m    >100    24        Chromium    ppm    ASTM D5185m    >20    2        Nickel    ppm    ASTM D5185m    >20    21        Aluminum    ppm    ASTM D5185m    >20    21        Silver    ppm    ASTM D5185m    >30    2        Aluminum    ppm    ASTM D5185m    >30    2        Capper    ppm    ASTM D5185m    >330    2        Cadmium    ppm    ASTM D5185m    <1        ADDITIVES    method    imit/base    current    history1    history2	CONTAMINATION	N	method	limit/base	current	history1	history2
Glycol    WC Method    NEG        WEAR METALS    method    limit/base    current    history1    history2      Iron    ppm    ASTM D5185m    >20    2        Chromium    ppm    ASTM D5185m    >20    2        Nickel    ppm    ASTM D5185m    >4    1        Aluminum    ppm    ASTM D5185m    >20    21        Aluminum    ppm    ASTM D5185m    >20    21        Aluminum    ppm    ASTM D5185m    >20    21        Lead    ppm    ASTM D5185m    >30    2        Vanadium    ppm    ASTM D5185m    1        Cadmium    ppm    ASTM D5185m    20        ADDITVES    method    limit/base    current    history1    history2	Fuel		WC Method	>5	<1.0		
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Nickel    ppm    ASTM D5185m    >4    1        Titanium    ppm    ASTM D5185m    >3    <1	Chromium			>20			
Titanium    ppm    ASTM D5185m          Silver    ppm    ASTM D5185m    >3    <1					_		
Silver    ppm    ASTM D5185m    >3    <1        Aluminum    ppm    ASTM D5185m    >20    21        Lead    ppm    ASTM D5185m    >40    1        Copper    ppm    ASTM D5185m    >330    2        Copper    ppm    ASTM D5185m    >15    2        Vanadium    ppm    ASTM D5185m    >1         ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    20        Magnesium    ppm    ASTM D5185m    20        Calcium    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m    22        Sulfur <td></td> <td></td> <td></td> <td>-</td> <th>-</th> <td></td> <td></td>				-	-		
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Lead    ppm    ASTM D5185m    >40    1       Copper    ppm    ASTM D5185m    >330    2        Tin    ppm    ASTM D5185m    >15    2        Vanadium    ppm    ASTM D5185m    >15    2        Cadmium    ppm    ASTM D5185m    1         ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    32        Maganese    ppm    ASTM D5185m    20        Magnesium    ppm    ASTM D5185m    2190        Calcium    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m    2190        Sulfur    ppm<							
Copper    ppm    ASTM D5185m    >330    2        Tin    ppm    ASTM D5185m    >15    2        Vanadium    ppm    ASTM D5185m    >1        Cadmium    ppm    ASTM D5185m    1        ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    32        Maganese    ppm    ASTM D5185m    32        Magnesium    ppm    ASTM D5185m    20        Calcium    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m							
Tin    ppm    ASTM D5185m    >15    2        Vanadium    ppm    ASTM D5185m    >1        Cadmium    ppm    ASTM D5185m    1        ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    32        Magnese    ppm    ASTM D5185m    20        Magnesium    ppm    ASTM D5185m    2190        Calcium    ppm    ASTM D5185m    1112        Vitur    ppm    ASTM D5185m    1202        Sulfur    ppm    ASTM D5185m    220        Sulfur    ppm    ASTM D5185m    2190        Sulfur    ppm    ASTM D5185m    220    6							
Vanadium    ppm    ASTM D5185m    <1        Cadmium    ppm    ASTM D5185m    1        ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Barium    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    32        Maganese    ppm    ASTM D5185m    21        Magnesium    ppm    ASTM D5185m    20        Magnesium    ppm    ASTM D5185m    2190        Calcium    ppm    ASTM D5185m    11202        Sulfur    ppm    ASTM D5185m    4309        Solicon    ppm    ASTM D5185m    >20    56        Soldium    ppm    ASTM D5185m    >20    56 </td <td></td> <td></td> <td></td> <td></td> <th>_</th> <td></td> <td></td>					_		
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ADDITIVES    method    limit/base    current    history1    history2      Boron    ppm    ASTM D5185m    32        Barium    ppm    ASTM D5185m    32        Molybdenum    ppm    ASTM D5185m    86        Manganese    ppm    ASTM D5185m    20        Magnesium    ppm    ASTM D5185m    2190        Calcium    ppm    ASTM D5185m    1112        Zinc    ppm    ASTM D5185m    1202        Sulfur    ppm    ASTM D5185m    4309        Sulfur    ppm    ASTM D5185m    >25    6        Sulfur    ppm    ASTM D5185m    >20    56        Sulfur    ppm    ASTM D5185m    >20    56        INFRA-RED    method							
Barium    ppm    ASTM D5185m    <1	ADDITIVES		method	limit/base	current	history1	history2
Barium    ppm    ASTM D5185m    <1        Molybdenum    ppm    ASTM D5185m    86        Manganese    ppm    ASTM D5185m    2        Magnesium    ppm    ASTM D5185m    20        Calcium    ppm    ASTM D5185m    20        Calcium    ppm    ASTM D5185m    20        Phosphorus    ppm    ASTM D5185m    2190        Zinc    ppm    ASTM D5185m    11202        Sulfur    ppm    ASTM D5185m    1202        Sulfur    ppm    ASTM D5185m    1202        Sulfur    ppm    ASTM D5185m    >25    6        Solicon    ppm    ASTM D5185m    >20    56        INFRA-RED    method    limit/base	Boron	maa	ASTM D5185m		32		
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Manganese    ppm    ASTM D5185m    2        Magnesium    ppm    ASTM D5185m    20        Calcium    ppm    ASTM D5185m    2190        Phosphorus    ppm    ASTM D5185m    1112        Phosphorus    ppm    ASTM D5185m    1202        Zinc    ppm    ASTM D5185m    4309        Sulfur    ppm    ASTM D5185m    25    6        CONTAMINANTS    method    limit/base    current    history1    history2      Silicon    ppm    ASTM D5185m    >25    6        Sodium    ppm    ASTM D5185m    >20    56        INFRA-RED    method    limit/base    current    history1    history2      Soot %    %    *ASTM D7844    >3    0.5        Sul							
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ZincppmASTM D5185m1202SulfurppmASTM D5185m4309CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>256SodiumppmASTM D5185m>256SodiumppmASTM D5185m>2056PotassiumppmASTM D5185m>2056INFRA-REDmethodlimit/basecurrenthistory1history2Soot %%*ASTM D7844>30.5NitrationAbs/cm*ASTM D7624>2010.7SulfationAbs/.1mm*ASTM D7415>3023.3FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2OxidationAbs/.1mm*ASTM D7414>2519.4							
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Silicon    ppm    ASTM D5185m    >25    6        Sodium    ppm    ASTM D5185m    >20    7        Potassium    ppm    ASTM D5185m    >20    56        INFRA-RED    method    limit/base    current    history1    history2      Soot %    %    *ASTM D7844    >3    0.5        Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7624    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4	CONTAMINANTS		method	limit/base	current	history1	history2
Sodium    ppm    ASTM D5185m    7        Potassium    ppm    ASTM D5185m    >20    56        INFRA-RED    method    limit/base    current    history1    history2      Soot %    %    *ASTM D7844    >3    0.5        Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7415    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4				>25			
Potassium    ppm    ASTM D5185m    >20    56        INFRA-RED    method    limit/base    current    history1    history2      Soot %    %    *ASTM D7844    >3    0.5        Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7415    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4							
Soot %    %    *ASTM D7844    >3    0.5        Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7415    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4				>20			
Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7415    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4	INFRA-RED		method	limit/base	current	history1	history2
Nitration    Abs/cm    *ASTM D7624    >20    10.7        Sulfation    Abs/.1mm    *ASTM D7415    >30    23.3        FLUID DEGRADATION    method    limit/base    current    history1    history2      Oxidation    Abs/.1mm    *ASTM D7414    >25    19.4	Soot %	%	*ASTM D7844	>3	0.5		
Sulfation  Abs/.1mm  *ASTM D7415  >30  23.3      FLUID DEGRADATION  method  limit/base  current  history1  history2    Oxidation  Abs/.1mm  *ASTM D7414  >25  19.4							
Oxidation Abs/.1mm *ASTM D7414 >25 19.4							
	FLUID DEGRADA		method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	19.4		
	Base Number (BN)	mg KOH/g	ASTM D2896		4.9		



# **OIL ANALYSIS REPORT**



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Submitted By: ED ROZMARYN

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