

OIL ANALYSIS REPORT

Area Preparation-Prep EB MILL [Preparation-Prep EB MILL] 360014008 - EB MILL MAIN GEARBOX

Main Gearbox

Fluid SHELL OMALA S2 GX 320 (343 Kg)

Recommendation

Resample at the next service interval to monitor.

Wear

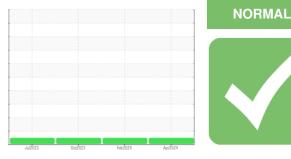
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



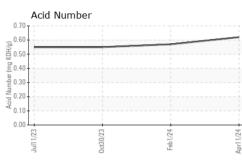
Sample Rating Trend

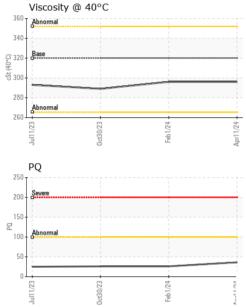


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001776	TLC0001358	TLC0001115
Sample Date		Client Info		11 Apr 2024	01 Feb 2024	30 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	۷	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		36	26	26
Iron	ppm	ASTM D5185m	>200	25	23	30
Chromium	ppm	ASTM D5185m	>15	0	0	<1
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	2
Lead	ppm	ASTM D5185m	>100	0	1	<1
Copper	ppm	ASTM D5185m	>200	1	<1	1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	6.2	0	1	<1
Barium	ppm	ASTM D5185m	0.0	0	0	19
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		1	1	0
Magnesium	ppm	ASTM D5185m	0	2	0	1
Calcium	ppm	ASTM D5185m	0.0	5	0	4
Phosphorus	ppm	ASTM D5185m	290	269	211	308
Zinc	ppm	ASTM D5185m	3.8	11	0	24
Sulfur	ppm	ASTM D5185m	8167	15397	12319	13537
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	17	15	19
Sodium	ppm	ASTM D5185m		3	<1	0
Potassium	ppm	ASTM D5185m	>20	3	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.62	0.57	0.55



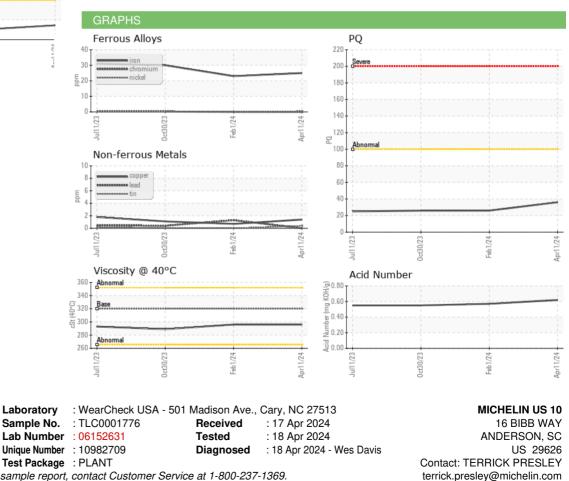
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	296	296	289
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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