

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id CATERPILLAR D4G LGP DZ4424 (S/N TLX00757) Component Right Final Drive Fluid DURALENE Dura-Trans TO-4 50 (--- GAL)

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Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

A Wear

Gear wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

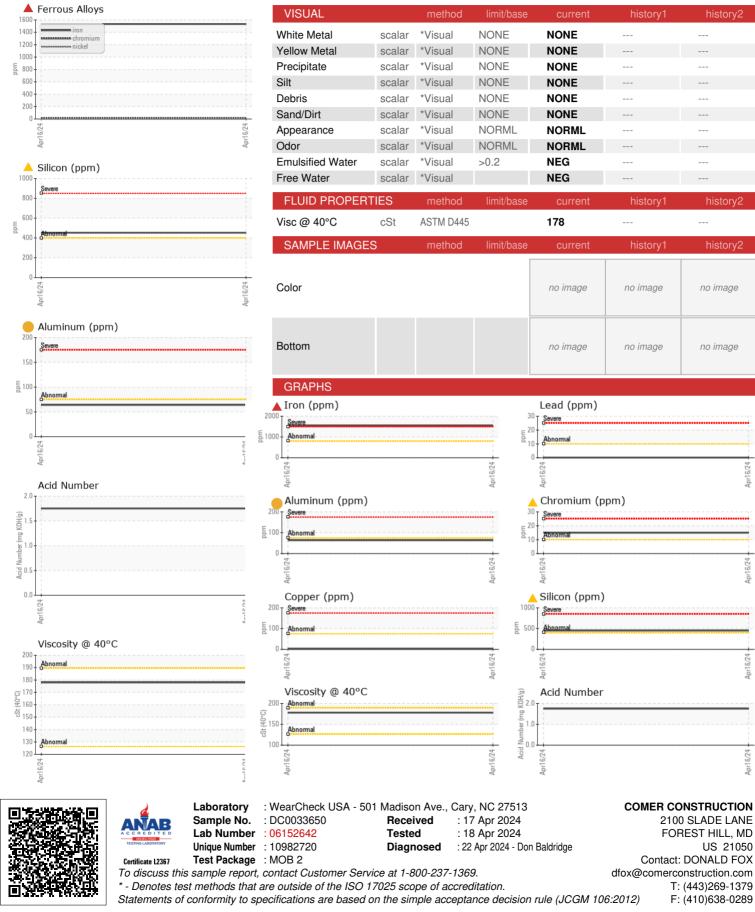
Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		DC0033650		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		17008		
Oil Age	hrs	Client Info		17008		
Oil Changed		Client Info		Not Changd		
Sample Status				SEVERE		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	1 533		
Chromium	ppm	ASTM D5185m	>10	<u> </u>		
Nickel	ppm	ASTM D5185m	>5	<1		
Titanium	ppm	ASTM D5185m	>15	6		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>75	64		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	2		
Tin	ppm	ASTM D5185m	>8	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		7		
Manganese	ppm	ASTM D5185m		14		
Magnesium	ppm	ASTM D5185m		75		
Calcium	ppm	ASTM D5185m		2964		
Phosphorus	ppm	ASTM D5185m		1063		
Zinc	ppm	ASTM D5185m		1217		
Sulfur	ppm	ASTM D5185m		14074		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	452		
Sodium	ppm	ASTM D5185m		12		
Potassium	ppm	ASTM D5185m	>20	18		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.75		



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