

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id BAILER 2 MAX-PAC - BLD 6B

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0494107	WC0494114	WCI2347239
Sample Date		Client Info		17 Apr 2024	09 Apr 2021	26 Apr 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	6	6
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	<1	<1	<1
Copper	ppm	ASTM D5185m	>20	3	4	5
Tin	ppm	ASTM D5185m	>20	<1	0	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	1	<1
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	25	1	2	<1
Calcium	ppm	ASTM D5185m	200	56	77	72
Phosphorus	ppm	ASTM D5185m	300	325	345	272
Zinc	ppm	ASTM D5185m	370	403	464	352
Sulfur	ppm	ASTM D5185m	2500	1070	977	1199
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	2	1
Sodium	ppm	ASTM D5185m		3	0	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>A</b> 15165		3175
Particles >6µm		ASTM D7647	>1300	<u> </u>		698
Particles >14µm		ASTM D7647	>160	118		56
Particles >21µm		ASTM D7647	>40	24		14
Particles >38µm		ASTM D7647	>10	3		0
D 11 1 74		AOTH DTO 47	0	•		0

ASTM D7647 >3

Particles >71µm

**Oil Cleanliness** 

0

19/17/13

0

ISO 4406 (c) >19/17/14 **4 21/19/14** 



A Particle Trend

4um

nr9/71

vpr9/21

Apr9/21

25) 같 20)

number of particles () 10k 2k

0

251 흍 201

umber of particles (1)

1.00

(B/OH/8) 0.60

9 0.40 Win Pice 0.20

Apr25/

50 Abnormal

41

() 46 - Bas () 46 - 44 () 00 - 25 () 42 - 40 () 00 - 25

> 40 38

36

Apr25/18

Abnorma

5k Abr 0k 81/52Jd

Abno

Apr25/1

🔺 Particle Trend

Acid Number

Apr26/19

Apr26/19

Viscosity @ 40°C

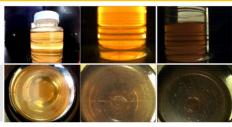
Abnormal

. 4um

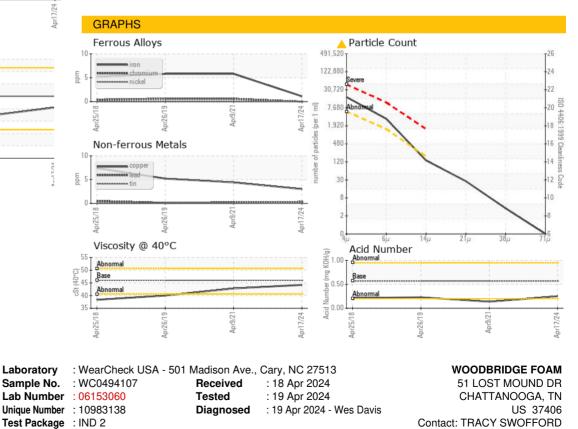
# **OIL ANALYSIS REPORT**

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.25	0.136	0.228
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	🔺 MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.2	42.8	40.0
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom



To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: TRACY SWOFFORD - WOOCHAUS

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