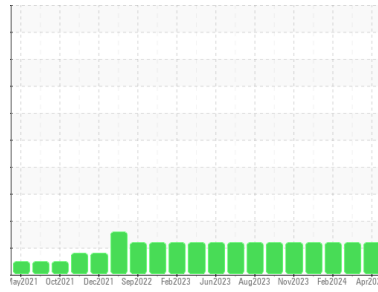




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

COLD MILL/CM-3STD-1S

Machine Id

SOUTH 3-STAND PINION LUBE 1526-007-8020

Component

Gearbox

Fluid

CITGO COMPOUND EP 320 (3000 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KFS0004479	KFS0004664	KFS0004671
Sample Date	Client Info		16 Apr 2024	29 Feb 2024	05 Feb 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	8	8	5
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	<1	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		5	7	8
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		1	0	0
Calcium	ppm	ASTM D5185m		2	<1	0
Phosphorus	ppm	ASTM D5185m		137	144	120
Zinc	ppm	ASTM D5185m		<1	0	0
Sulfur	ppm	ASTM D5185m		6670	5664	5609

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	0	<1	0
Sodium	ppm	ASTM D5185m		2	0	0
Potassium	ppm	ASTM D5185m	>20	2	0	0

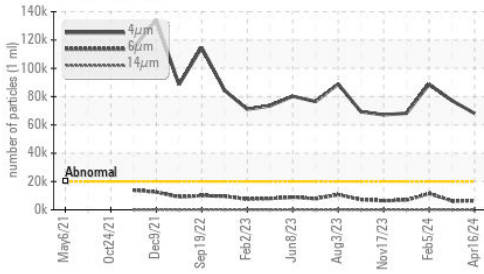
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 68081	▲ 77240	▲ 88664
Particles >6µm	ASTM D7647	>5000	● 6372	● 6344	▲ 11437
Particles >14µm	ASTM D7647	>640	42	70	107
Particles >21µm	ASTM D7647	>160	6	8	12
Particles >38µm	ASTM D7647	>40	0	1	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/20/13	▲ 23/20/13	▲ 24/21/14

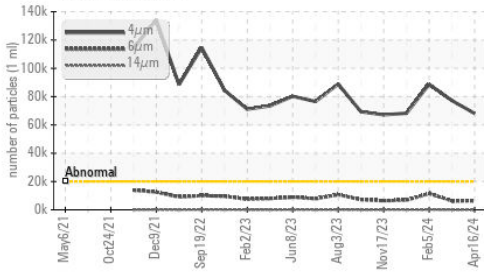
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.55	0.58	0.46

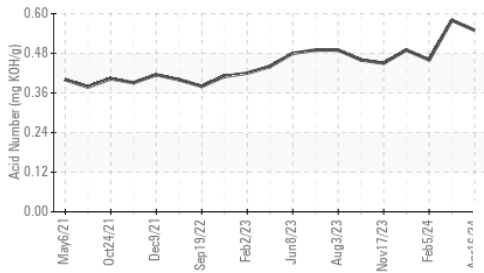
▲ Particle Trend



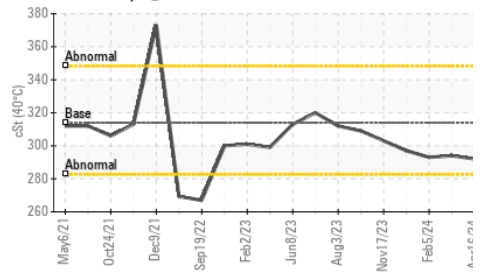
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	314	292	294

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

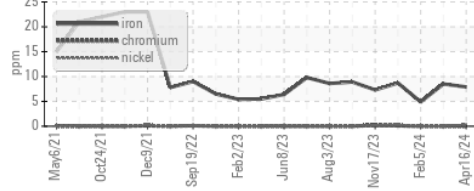


Bottom

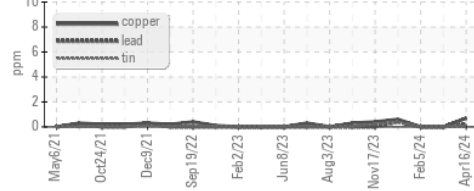


GRAPHS

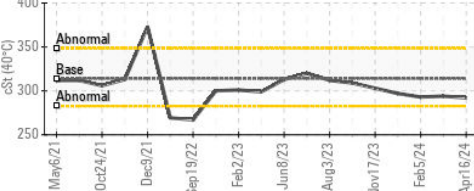
Ferrous Alloys



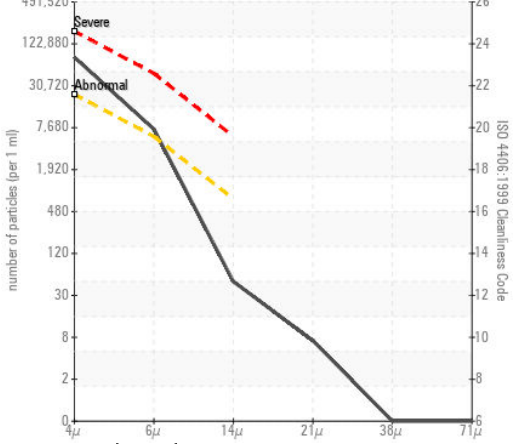
Non-ferrous Metals



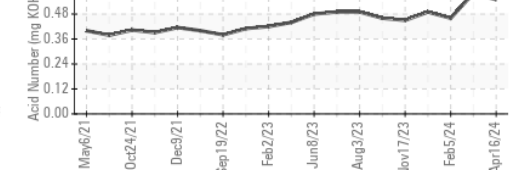
Viscosity @ 40°C



▲ Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004479
Lab Number : 06153061
Unique Number : 10983139
Test Package : IND 2 (Additional Tests: PrtCount)
Received : 18 Apr 2024
Tested : 19 Apr 2024
Diagnosed : 22 Apr 2024 - Don Baldrige

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Randy Nichols
 randall.nichols@constellium.com
 T: (256)386-6956
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)