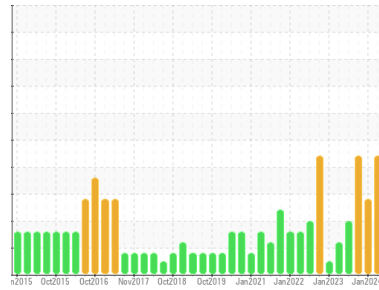




PROBLEM SUMMARY

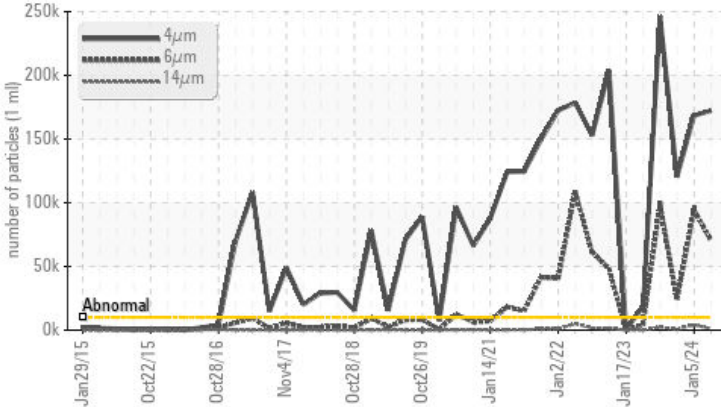
Area
RP-101
 Machine Id
B57013 PRESSER FEED AUGER 1
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 320 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

| Sample Status | | | SEVERE | ABNORMAL | SEVERE |
|-----------------|--------------|-----------|------------|------------|------------|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 172315 | ▲ 168463 | ▲ 120287 |
| Particles >6µm | ASTM D7647 | >2500 | ▲ 70437 | ▲ 94547 | ▲ 24335 |
| Particles >14µm | ASTM D7647 | >320 | ▲ 1181 | ▲ 4098 | ● 602 |
| Particles >21µm | ASTM D7647 | >80 | ▲ 214 | ▲ 649 | ● 137 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 25/23/17 | ▲ 25/24/19 | ▲ 24/22/16 |

Customer Id: HORAUS
 Sample No.: WC0907925
 Lab Number: 06153063
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|----------------------|--------|------|---------|--|
| Change Filter | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | --- | --- | ? | Resample in 30-45 days to monitor this situation. |
| Information Required | --- | --- | ? | NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. |
| Check Breathers | --- | --- | ? | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. |
| Check Dirt Access | --- | --- | ? | We advise that you check all areas where contaminants can enter the system. |
| Filter Fluid | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

HISTORICAL DIAGNOSIS

WEAR



05 Jan 2024 Diag: Jonathan Hester

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Gear wear is indicated. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



ISO



13 Oct 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



16 Jul 2023 Diag: Doug Bogart

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

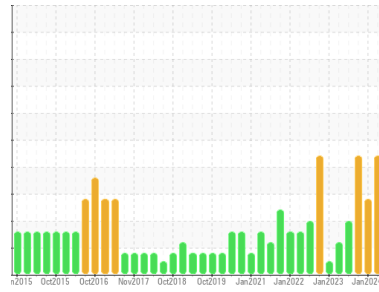
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
RP-101
 Machine Id
B57013 PRESSER FEED AUGER 1
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 320 (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0907925 | WC0880545 | WC0842514 |
| Sample Date | Client Info | | 10 Apr 2024 | 05 Jan 2024 | 13 Oct 2023 |
| Machine Age | mths | Client Info | 0 | 0 | 0 |
| Oil Age | mths | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | Not Changed | N/A | N/A |
| Sample Status | | | SEVERE | ABNORMAL | SEVERE |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.2 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >200 | 88 | ▲ 157 | 44 |
| Chromium | ppm | ASTM D5185m >15 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m >15 | <1 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >25 | 0 | 1 | 0 |
| Lead | ppm | ASTM D5185m >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >200 | 2 | <1 | 0 |
| Tin | ppm | ASTM D5185m >25 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------------|-------------|----------|----------|
| Boron | ppm | ASTM D5185m 55 | 40 | 38 | 33 |
| Barium | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m 0 | 1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m 0 | 2 | 2 | 0 |
| Calcium | ppm | ASTM D5185m 0 | 11 | 22 | 6 |
| Phosphorus | ppm | ASTM D5185m 240 | 472 | 461 | 446 |
| Zinc | ppm | ASTM D5185m 1 | 3 | 15 | 3 |
| Sulfur | ppm | ASTM D5185m 13700 | 6488 | 5515 | 5309 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m >50 | 8 | 16 | 8 |
| Sodium | ppm | ASTM D5185m | 7 | 9 | 4 |
| Potassium | ppm | ASTM D5185m >20 | 8 | 9 | 4 |

FLUID CLEANLINESS

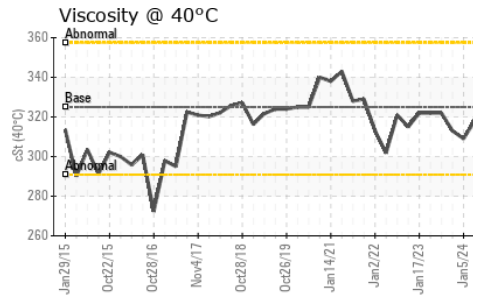
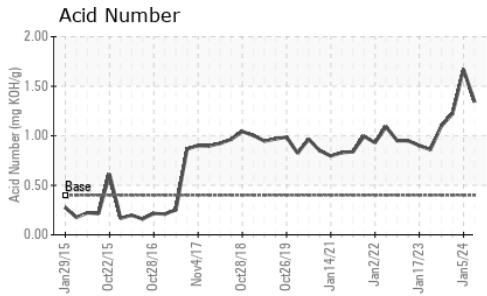
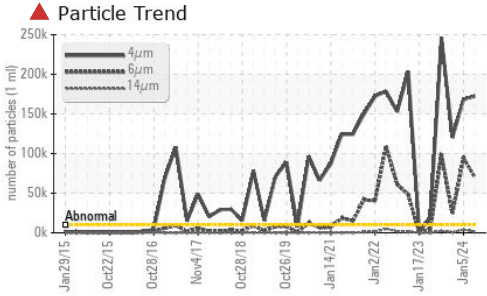
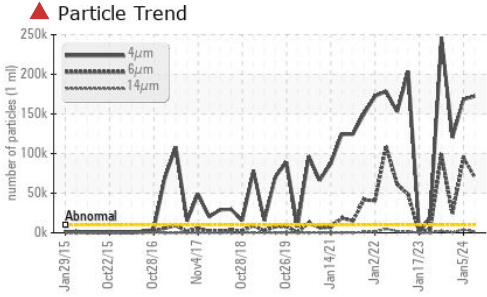
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-------------------|------------|------------|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 172315 | ▲ 168463 | ▲ 120287 |
| Particles >6µm | ASTM D7647 | >2500 | ▲ 70437 | ▲ 94547 | ▲ 24335 |
| Particles >14µm | ASTM D7647 | >320 | ▲ 1181 | ▲ 4098 | ● 602 |
| Particles >21µm | ASTM D7647 | >80 | ▲ 214 | ▲ 649 | ● 137 |
| Particles >38µm | ASTM D7647 | >20 | 6 | 16 | 4 |
| Particles >71µm | ASTM D7647 | >4 | 0 | 1 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 25/23/17 | ▲ 25/24/19 | ▲ 24/22/16 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.4 | 1.34 | 1.67 | 1.22 |



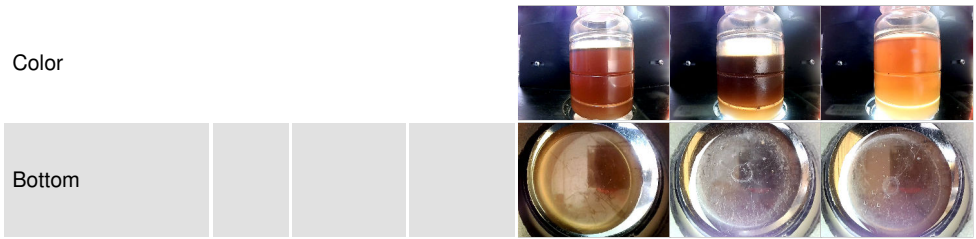
OIL ANALYSIS REPORT



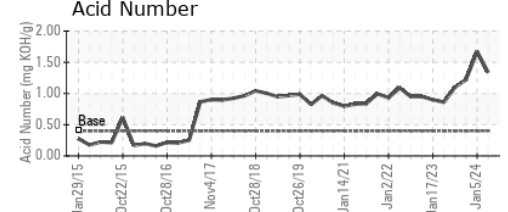
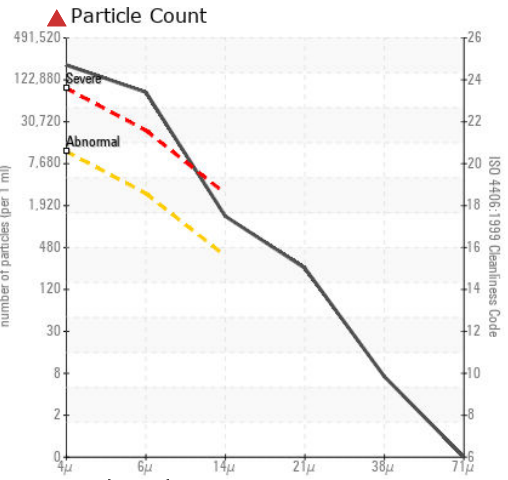
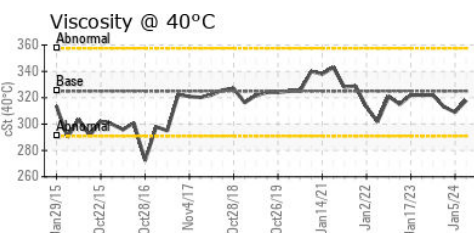
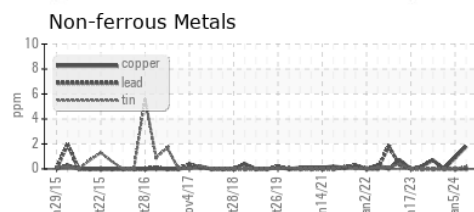
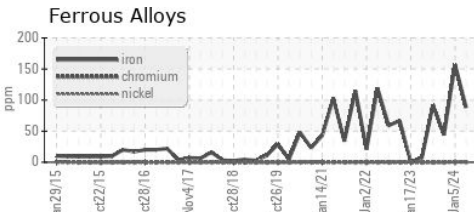
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|------------|----------|-----|
| Visc @ 40°C | cSt | ASTM D445 | 325 | 318 | 309 | 313 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0907925 **Received** : 18 Apr 2024
Lab Number : **06153063** **Tested** : 19 Apr 2024
Unique Number : 10983141 **Diagnosed** : 19 Apr 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)