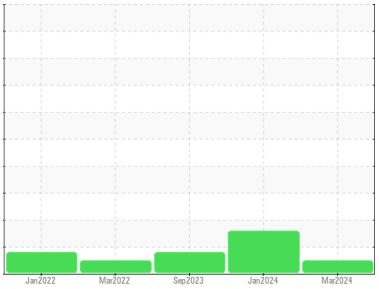
OIL ANALYSIS REPORT

Area
GUAY SON [CONHER]
Machine Id
CATERPILLAR NAUTICO 5
Component
Transmission (Manual)
Fluid
RALOY SAE 50 (60 LTR)

Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: Raloy SAE 50)

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0014204**	KL0013488	KL0012826
Sample Date		Client Info		**20 Mar 2024**	20 Jan 2024	15 Sep 2023
Machine Age	hrs	Client Info		**0**	0	13758
Oil Age	hrs	Client Info		**1152**	304	20
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**57**	27	16
Chromium	ppm	ASTM D5185m	>5	**0**	<1	0
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m	>7	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	2	<1
Lead	ppm	ASTM D5185m	>45	**3**	2	4
Copper	ppm	ASTM D5185m	>225	**12**	7	8
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**1**	<1	<1
Magnesium	ppm	ASTM D5185m		**8**	6	10
Calcium	ppm	ASTM D5185m		**3394**	3398	3562
Phosphorus	ppm	ASTM D5185m		**995**	917	969
Zinc	ppm	ASTM D5185m		**833**	851	871
Sulfur	ppm	ASTM D5185m		**7143**	6746	6136

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>125	**6**	5	7
Sodium	ppm	ASTM D5185m		**4**	0	5
Potassium	ppm	ASTM D5185m	>20	**<1**	2	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**10372**	33790	50313
Particles >6µm		ASTM D7647	>2500	**913**	▲ 18349	● 4433
Particles >14µm		ASTM D7647	>320	**16**	▲ 2742	66
Particles >21µm		ASTM D7647	>80	**4**	▲ 487	14
Particles >38µm		ASTM D7647	>20	**0**	3	1
Particles >71µm		ASTM D7647	>4	**0**	1	1
Oil Cleanliness		ISO 4406 (c)	>18/15	**17/11**	▲ 21/19	● 19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.86**	0.81	0.74

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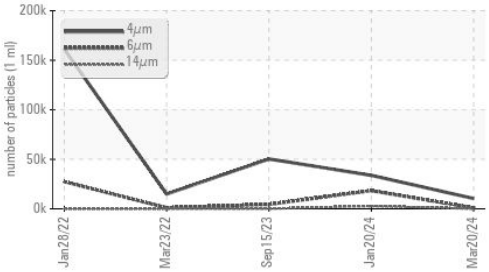
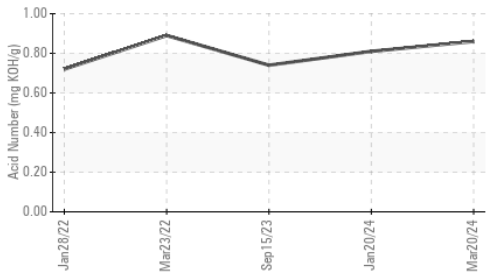
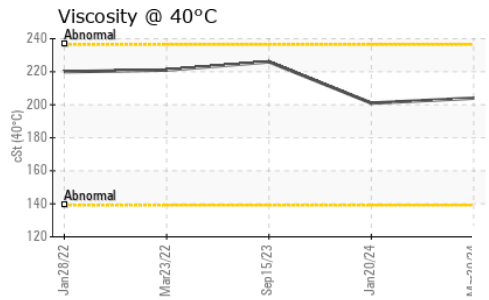
Particle Trend



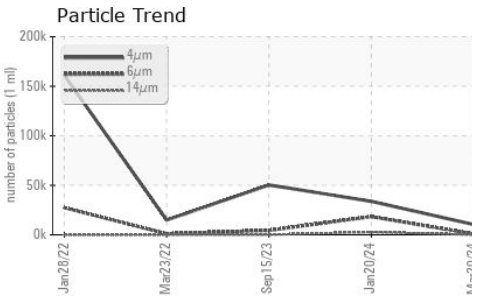
Acid Number



Viscosity @ 40°C



Particle Trend



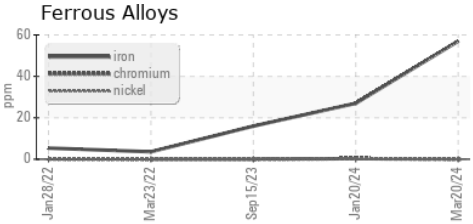
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**204**	201	226

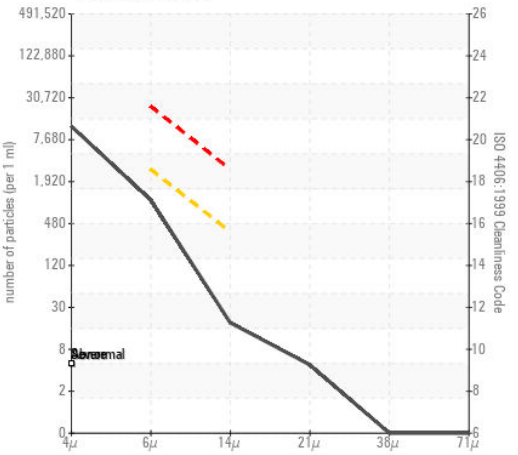
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS

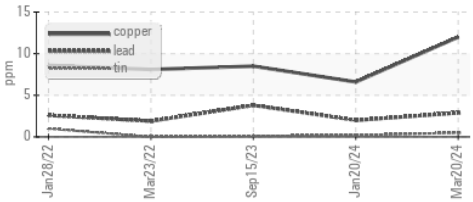
Ferrous Alloys



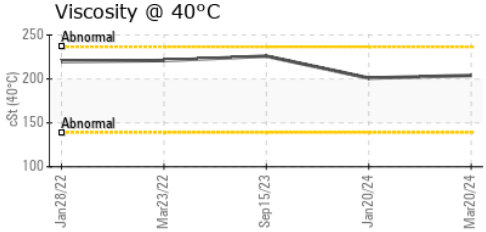
Particle Count



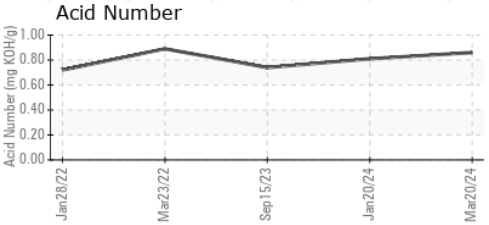
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014204 **Received** : 18 Apr 2024
Lab Number : 06153092 **Tested** : 19 Apr 2024
Unique Number : 10983170 **Diagnosed** : 22 Apr 2024 - Angela Borella
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: CONHERKL [WUSCAR] 06153092 (Generated: 04/22/2024 17:24:27) Rev: 1

Submitted By: EDUARDO GARCIA