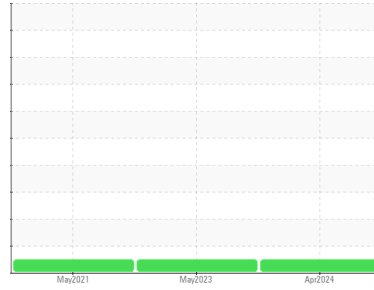




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

DAKOTA RANGE III [200006928]

Machine Id

14WEA87749 - C-03 (S/N EWP-02771)

Component

Wind Turbine Gearbox

Fluid

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX015972	NX05852432	NX05437528
Sample Date	Client Info		12 Apr 2024	07 May 2023	25 May 2021
Machine Age	hrs	Client Info	21267	12944	843
Oil Age	hrs	Client Info	21267	0	843
Oil Changed	Client Info		Not Changed	N/A	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>50	12	17	16	
Iron	ppm	ASTM D5185m	>30	18	15	4
Chromium	ppm	ASTM D5185m	>3	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>30	0	<1	0
Lead	ppm	ASTM D5185m	>15	1	<1	0
Copper	ppm	ASTM D5185m	>10	<1	0	<1
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		6	6	10
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		23	9	23
Phosphorus	ppm	ASTM D5185m		191	213	232
Zinc	ppm	ASTM D5185m		0	1	0
Sulfur	ppm	ASTM D5185m		5512	5766	5042

CONTAMINANTS

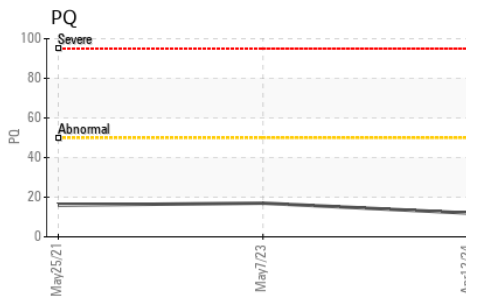
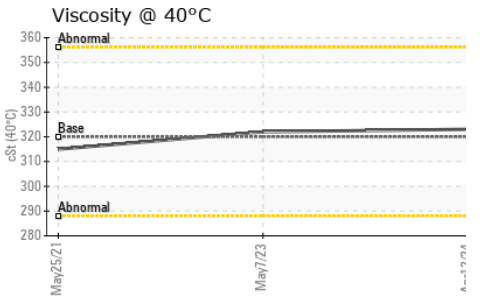
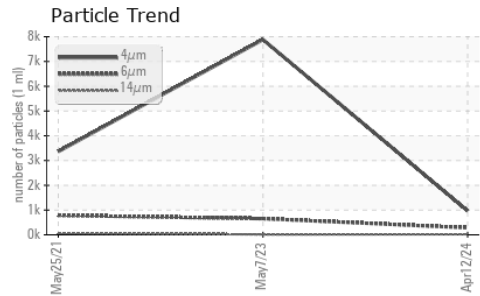
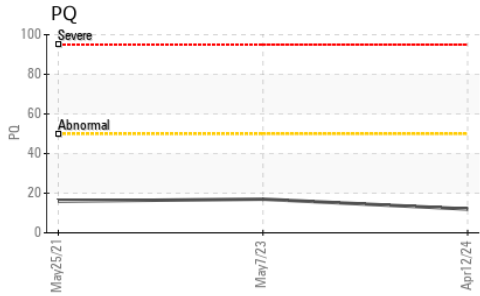
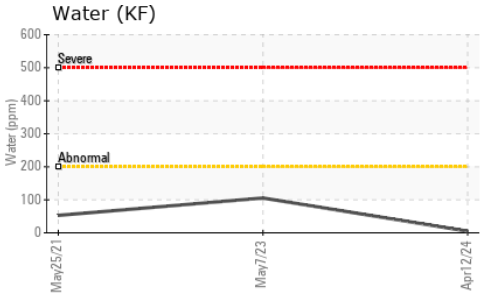
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>+15	<1	1	7
Sodium	ppm	ASTM D5185m		5	1	<1
Potassium	ppm	ASTM D5185m	>20	3	0	0
Water	%	ASTM D6304	>0.02	0.001	0.010	0.005
ppm Water	ppm	ASTM D6304	>200	5	105.4	52.9

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		968	7883	3361
Particles >6µm	ASTM D7647	>320	284	653	786
Particles >14µm	ASTM D7647	>40	23	14	69
Particles >21µm	ASTM D7647	>10	7	3	17
Particles >38µm	ASTM D7647	>3	1	0	0
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>--/15/12	17/15/12	20/17/11	19/17/13



OIL ANALYSIS REPORT

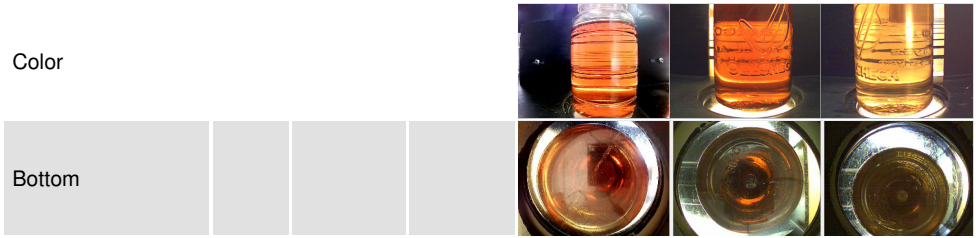


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	0.36	0.28	0.372

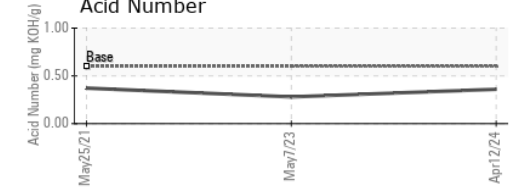
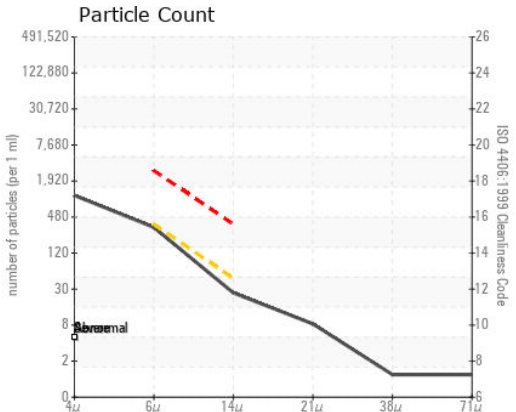
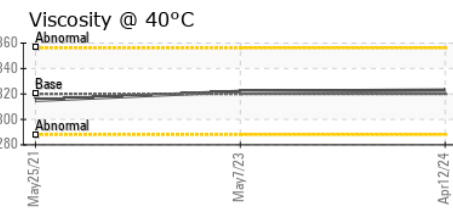
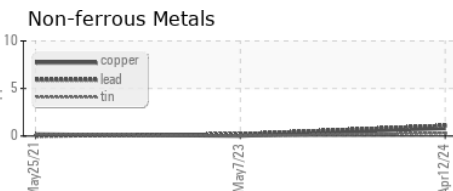
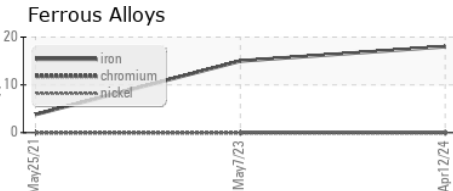
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.02	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	323	322	315

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX015972
Lab Number : **06153133**
Unique Number : 10983211
Test Package : IND 2 (Additional Tests: KF, PQ, PrcCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (312)386-4124
F: (312)386-7102