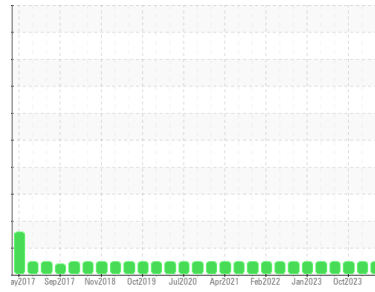




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**SAIR 2 (S/N 003-95314)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI AIR 46 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>USPM36743</b>   | USPM30701   | USPM31113   |
| Sample Date   | Client Info |             | <b>17 Apr 2024</b> | 19 Jan 2024 | 24 Oct 2023 |
| Machine Age   | hrs         | Client Info | <b>79233</b>       | 77474       | 75600       |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|          | method | limit/base  | current | history1 | history2 |
|----------|--------|-------------|---------|----------|----------|
| Iron     | ppm    | ASTM D5185m | >50     | <b>0</b> | 0        |
| Chromium | ppm    | ASTM D5185m | >4      | <b>0</b> | 0        |
| Nickel   | ppm    | ASTM D5185m | >4      | <b>0</b> | 0        |
| Titanium | ppm    | ASTM D5185m |         | <b>0</b> | 0        |
| Silver   | ppm    | ASTM D5185m |         | <b>0</b> | 0        |
| Aluminum | ppm    | ASTM D5185m | >10     | <b>0</b> | 0        |
| Lead     | ppm    | ASTM D5185m | >20     | <b>0</b> | 0        |
| Copper   | ppm    | ASTM D5185m | >40     | <b>8</b> | 10       |
| Tin      | ppm    | ASTM D5185m | >5      | <b>0</b> | <1       |
| Vanadium | ppm    | ASTM D5185m |         | <b>0</b> | 0        |
| Cadmium  | ppm    | ASTM D5185m |         | <b>0</b> | 0        |

## ADDITIVES

|            | method | limit/base  | current | history1     | history2 |
|------------|--------|-------------|---------|--------------|----------|
| Boron      | ppm    | ASTM D5185m | 0       | <b>0</b>     | 0        |
| Barium     | ppm    | ASTM D5185m | 0       | <b>0</b>     | 0        |
| Molybdenum | ppm    | ASTM D5185m | 0       | <b>0</b>     | 0        |
| Manganese  | ppm    | ASTM D5185m |         | <b>0</b>     | <1       |
| Magnesium  | ppm    | ASTM D5185m | 0       | <b>0</b>     | <1       |
| Calcium    | ppm    | ASTM D5185m | 0       | <b>0</b>     | 1        |
| Phosphorus | ppm    | ASTM D5185m | 1       | <b>&lt;1</b> | 0        |
| Zinc       | ppm    | ASTM D5185m | 0       | <b>91</b>    | 100      |
| Sulfur     | ppm    | ASTM D5185m | 0       | <b>19</b>    | 12       |

## CONTAMINANTS

|           | method | limit/base  | current | history1     | history2 |
|-----------|--------|-------------|---------|--------------|----------|
| Silicon   | ppm    | ASTM D5185m | >25     | <b>0</b>     | <1       |
| Sodium    | ppm    | ASTM D5185m |         | <b>0</b>     | 0        |
| Potassium | ppm    | ASTM D5185m | >20     | <b>1</b>     | 0        |
| Water     | %      | ASTM D6304  | >0.2    | <b>0.064</b> | 0.020    |
| ppm Water | ppm    | ASTM D6304  | >2000   | <b>647</b>   | 201      |

## FLUID CLEANLINESS

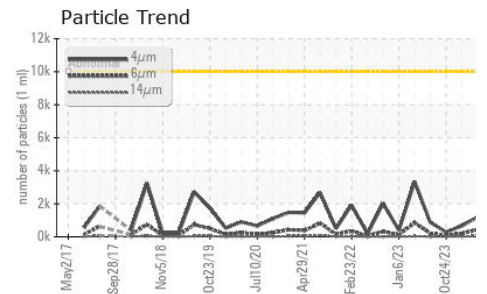
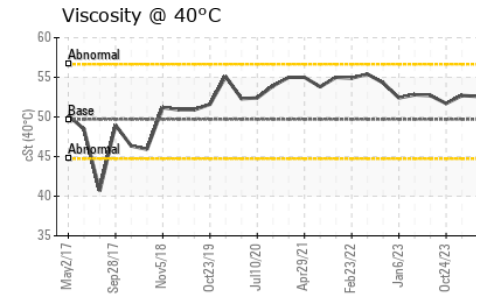
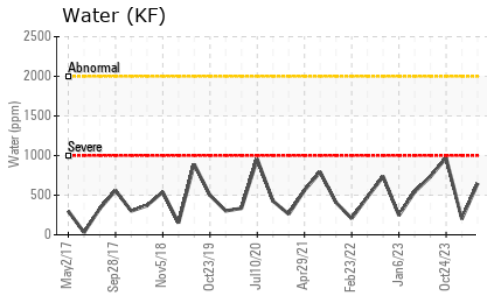
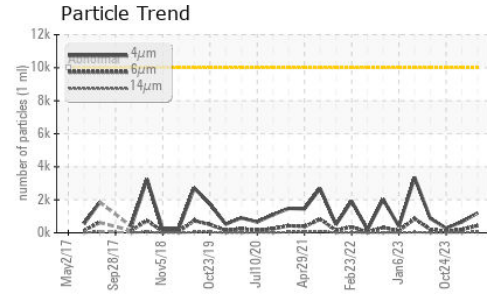
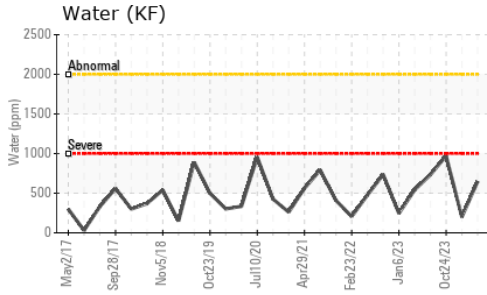
|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >10000     | <b>1203</b>     | 664      | 276      |
| Particles >6µm  | ASTM D7647   | >2500      | <b>436</b>      | 201      | 88       |
| Particles >14µm | ASTM D7647   | >320       | <b>46</b>       | 22       | 18       |
| Particles >21µm | ASTM D7647   | >80        | <b>10</b>       | 4        | 6        |
| Particles >38µm | ASTM D7647   | >20        | <b>0</b>        | 1        | 1        |
| Particles >71µm | ASTM D7647   | >4         | <b>0</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15  | <b>17/16/13</b> | 17/15/12 | 15/14/11 |

## FLUID DEGRADATION

|                  | method   | limit/base | current | history1    | history2 |
|------------------|----------|------------|---------|-------------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.05    | <b>0.59</b> | 0.45     |



# OIL ANALYSIS REPORT



| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 49.7    | 52.6     | 52.7     |

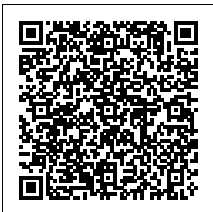
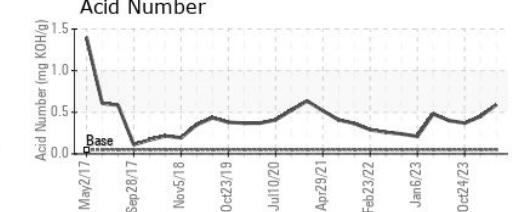
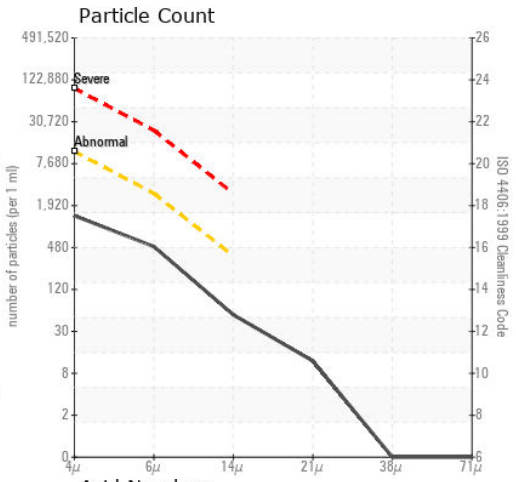
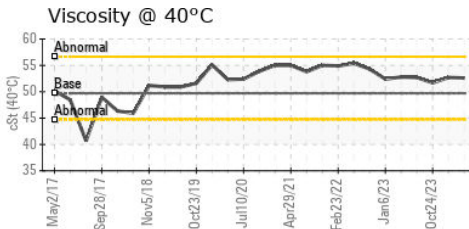
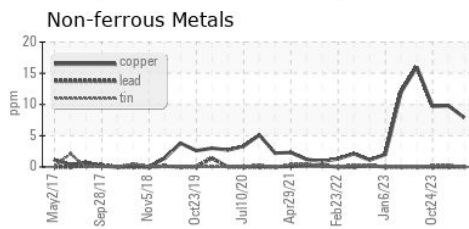
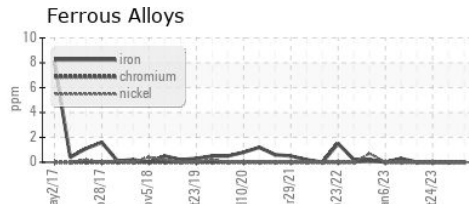
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

Color



Bottom

## GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM36743  
 Lab Number : 06153169  
 Unique Number : 10983247  
 Test Package : IND 2

TYSON - DAKOTA CITY SLAUGHTER  
 DAKOTA CITY, NE  
 US  
 Contact:  
 doug.bogart@wearcheck.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)