

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

SLICING HPU Component Hydraulic System

Fluid USPI FG HYD 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

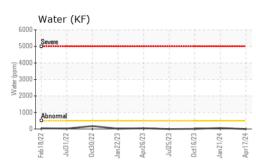
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

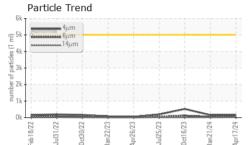
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM36737	USP0005732	USP0001122
Sample Date		Client Info		17 Apr 2024	21 Jan 2024	16 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	2	0
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	2	<1	0
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m	~20	0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	<1
ADDITIVES	ppm	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	initia base	0	0	0
Barium	ppm	ASTM D5185m		0	0	3
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		2	2	1
Phosphorus	ppm	ASTM D5185m	725	- 540	557	536
Zinc	ppm	ASTM D5185m	120	10	0	13
Sulfur	ppm	ASTM D5185m	625	643	529	551
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	3	2
Sodium	ppm	ASTM D5185m	210	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	2
Water	%	ASTM D6304		0.00	0.005	0.001
ppm Water	ppm	ASTM D6304		0.00	59	12.2
FLUID CLEANLIN		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	153	151	522
Particles >6µm		ASTM D7647	>1300	55	42	116
Particles >14µm		ASTM D7647	>160	12	6	9
Particles >21µm		ASTM D7647		5	3	2
Particles >38µm		ASTM D7647	>10	1	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	14/13/11	14/13/10	16/14/10
FLUID DEGRADA	TION _	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	0.36	0.33	0.35
					0.00	0.00

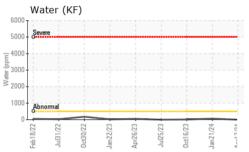
Contact/Location: Service Manager - TYSEAG Page 1 of 2

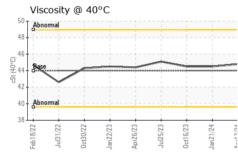


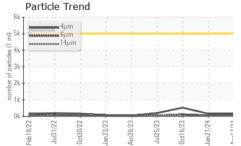
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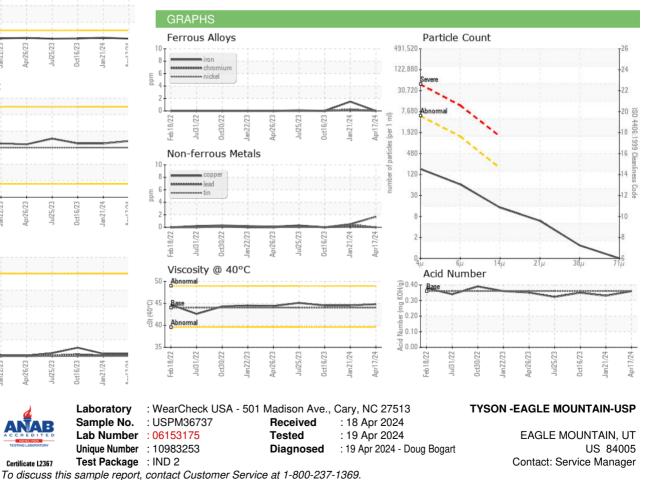






NONE *Visual NONE NONE White Metal NONE scalar Yellow Metal *Visual NONE NONE NONE NONE scalar NONE Precipitate scalar *Visual NONE NONE NONE Silt scalar *Visual NONE NONE NONE NONE Debris *Visual NONE NONE NONE NONE scalar Sand/Dirt NONE NONE NONE NONE scalar *Visual scalar NORML NORML NORML NORML Appearance *Visual Odor *Visual NORML NORML NORML NORML scalar **Emulsified Water** scalar *Visual >0.05 NEG NEG NEG Free Water scalar *Visual NEG NEG NEG FLUID PROPERTIES Visc @ 40°C cSt ASTM D445 44 44.8 44.5 44.5 SAMPLE IMAGES Color

Bottom



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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