

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id KAESER 1853273 - PURE POWER (S/N 1014) Component Compressor

Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

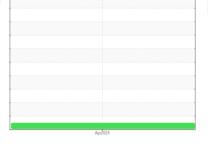
Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0915443		
Sample Date		Client Info		17 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL	\I	
		method	limit/base	-	historyd	history2
CONTAMINATION				current	history1	nistory2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	11		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	9		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		77		
Zinc	ppm	ASTM D5185m		4		
Sulfur	ppm	ASTM D5185m		6018		
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.26		

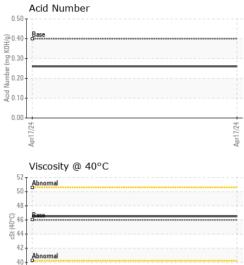






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	VISUAL		method	limit/base	e current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Apr17/24	Appearance	scalar	*Visual	NORML	NORML			
Ϋ́	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water Free Water	scalar	*Visual	>0.05	NEG			
		scalar	*Visual		NEG			
	FLUID PROPERT		method	limit/base		history1	history2	
	Visc @ 40°C	cSt	ASTM D445	46	46.5			
	SAMPLE IMAGES	3	method	limit/base	e current	history1	history2	
Apri1724	Color					no image	no image	
	Bottom					no image	no image	
	Non-ferrous Metal	s		Apr17/24				
	8 copper 6 4 copper 4 co			Apr17/24				
	Viscosity @ 40°C			Acid I	Acid Number			
	50 - 9			Acid Number (mg KOH/g)).30).20).10			
	35 4 + 12/21			Apr17/24	Apr17/24		Ard 7.74	
unique Number Test Package discuss this sample report, Denotes test methods that	: IND 2 contact Customer Servi are outside of the ISO 1	Rece Teste Diagr ice at 1-8 7025 sco	ived : 18 ed : 19 nosed : 22 800-237-1368 ope of accred	3 Apr 2024 9 Apr 2024 Apr 2024 - D 9. litation.	on Baldridge	ATED INDUSTRIAL SOLUTIONS - EI 302 HUGHES S FOUNTAIN INN, SO US 2964 Contact: DARRIN WARI dward@elevatedindustrial.cor T 106:2012) F: (864)862-765		

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