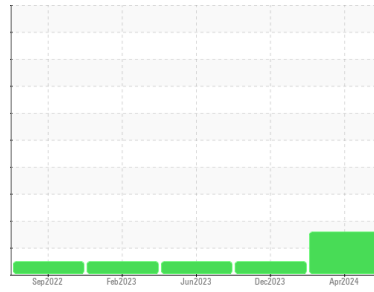




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

ALL ADVANTAGE [152773]

Machine Id

VK3174U15111 - STAINLESS TANK

Component

Compressor

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition.

Wear

A sharp increase in the iron and chrome levels is noted.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06153225	UCH06051009	UCH05884569
Sample Date	Client Info		12 Apr 2024	28 Dec 2023	21 Jun 2023
Machine Age	hrs	Client Info	58754	56746	53511
Oil Age	hrs	Client Info	3594	1586	8140
Oil Changed	Client Info		Not Chngd	Not Chngd	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	46	1	<1
Chromium	ppm	ASTM D5185m >10	19	<1	0
Nickel	ppm	ASTM D5185m	7	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	<1	0
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	2	1	<1
Tin	ppm	ASTM D5185m >15	0	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	20	<1	0
Molybdenum	ppm	ASTM D5185m	3	2	2
Manganese	ppm	ASTM D5185m	15	<1	0
Magnesium	ppm	ASTM D5185m	<1	0	<1
Calcium	ppm	ASTM D5185m	<1	0	0
Phosphorus	ppm	ASTM D5185m	245	277	241
Zinc	ppm	ASTM D5185m	4	9	<1
Sulfur	ppm	ASTM D5185m	481	442	543

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	1	1	0
Potassium	ppm	ASTM D5185m >20	2	0	<1

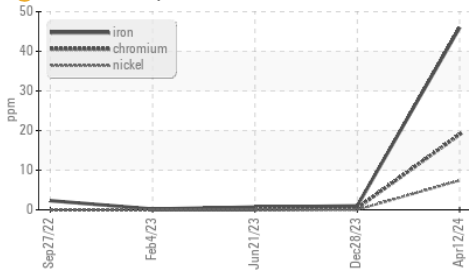
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.28	0.23

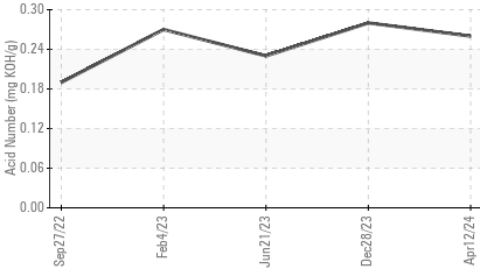


OIL ANALYSIS REPORT

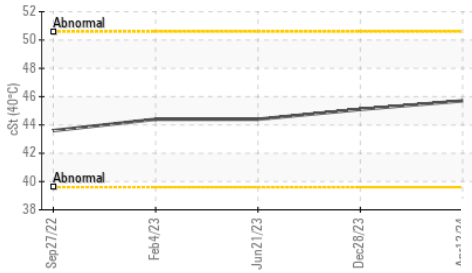
Ferrous Alloys



Acid Number



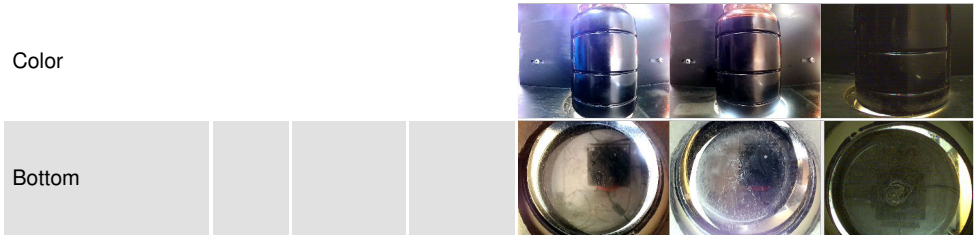
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

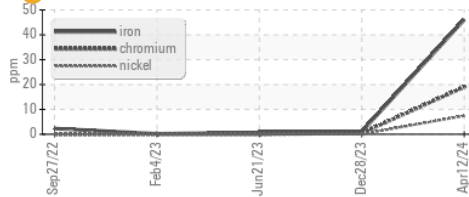
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.7	45.1	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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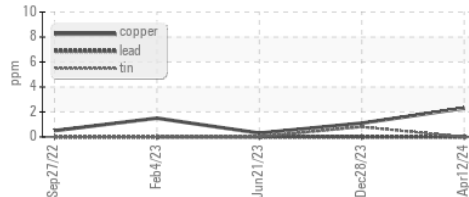


GRAPHS

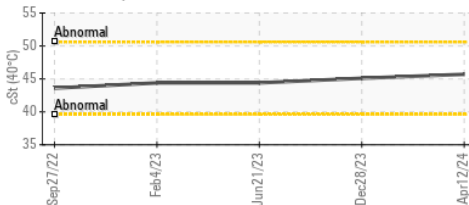
Ferrous Alloys



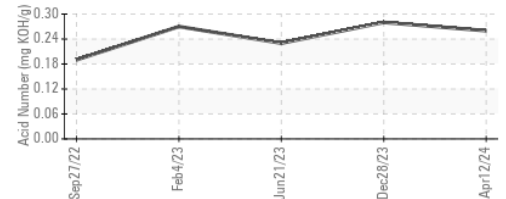
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06153225 **Received** : 18 Apr 2024
Lab Number : 06153225 **Tested** : 19 Apr 2024
Unique Number : 10983303 **Diagnosed** : 22 Apr 2024 - Don Baldrige
Test Package : IND 2

A-L-L EQUIPMENT INC
 204 38TH ST
 MOLINE, IL
 US 61265

Contact: KEVIN DESPOT
 kevind@a-l-equipment.com

T: (815)877-7000

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (309)762-9950