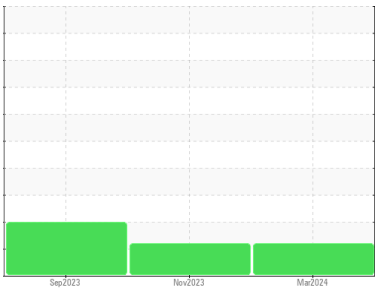
OIL ANALYSIS REPORT

Sample Rating Trend



FUEL

Area
GUAY SON [CONHER]
Machine Id
Perkins IBACO - Chuyito 28 Aux-2
Component
Diesel Engine
Fluid
RALOY 15W40 (9 LTR)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: Raloy 15W40)

Wear
All component wear rates are normal.

Contamination
Light fuel dilution occurring. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0014210**	KL0013376	KL0012828
Sample Date		Client Info		**20 Mar 2024**	08 Nov 2023	17 Sep 2023
Machine Age	hrs	Client Info		**0**	0	8264
Oil Age	hrs	Client Info		**240**	75	50
Oil Changed		Client Info		**Changed**	Not Changd	Not Changd
Sample Status				**ATTENTION**	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>250	**6**	11	19
Chromium	ppm	ASTM D5185m	>10	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>35	**2**	2	8
Lead	ppm	ASTM D5185m	>100	**<1**	<1	<1
Copper	ppm	ASTM D5185m	>60	**1**	1	1
Tin	ppm	ASTM D5185m	>5	**<1**	<1	2
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

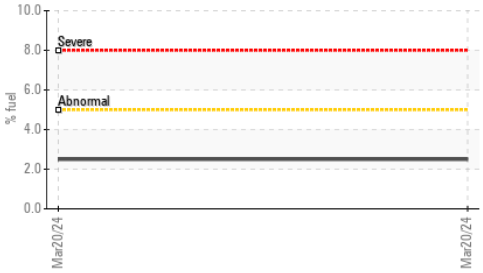
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**7**	224	8
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**12**	39	3
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**152**	168	23
Calcium	ppm	ASTM D5185m		**2631**	2094	2862
Phosphorus	ppm	ASTM D5185m		**1084**	1125	1099
Zinc	ppm	ASTM D5185m		**1251**	1369	1310
Sulfur	ppm	ASTM D5185m		**3808**	3370	4458

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	**6**	10	10
Sodium	ppm	ASTM D5185m		**1**	2	2
Potassium	ppm	ASTM D5185m	>20	**3**	3	4
Fuel	%	ASTM D3524	>5	▲ **2.5**	<1.0	<1.0

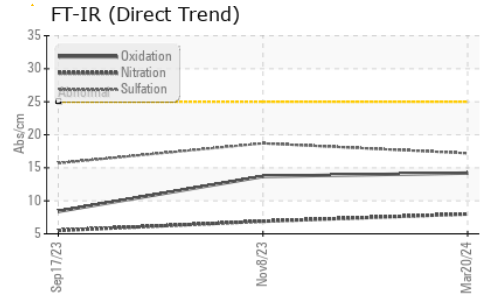
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.1**	0.1	0
Nitration	Abs/cm	*ASTM D7624	>20	**8.0**	6.9	5.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	**17.2**	18.7	15.7

OIL ANALYSIS REPORT

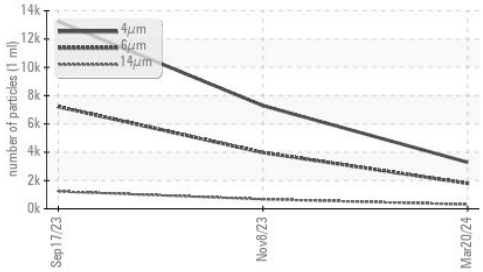
Fuel Dilution



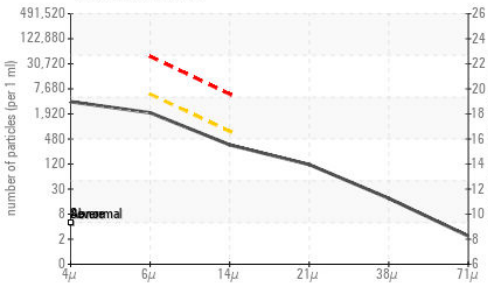
FT-IR (Direct Trend)



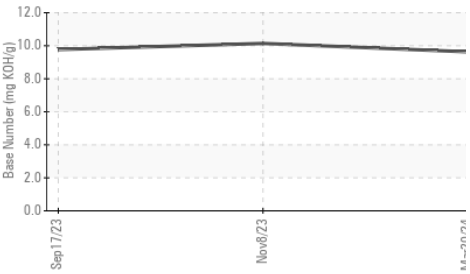
Particle Trend



Particle Count



Base Number



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**3288**	7290	13250
Particles >6µm		ASTM D7647	>5000	**1791**	3971	7218
Particles >14µm		ASTM D7647	>640	**305**	676	1228
Particles >21µm		ASTM D7647	>160	**103**	228	414
Particles >38µm		ASTM D7647	>40	**16**	35	64
Particles >71µm		ASTM D7647	>10	**2**	4	7
Oil Cleanliness		ISO 4406 (c)	>19/16	**18/15**	19/17	20/17

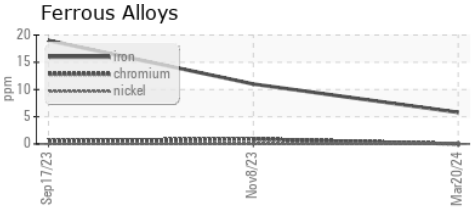
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**14.2**	13.7	8.4
Base Number (BN)	mg KOH/g	ASTM D2896		**9.63**	10.14	9.77

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

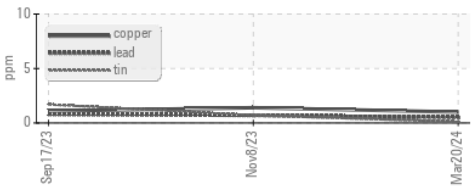
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**11.6**	12.8	13.1

GRAPHS

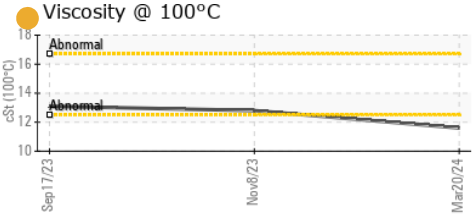
Ferrous Alloys



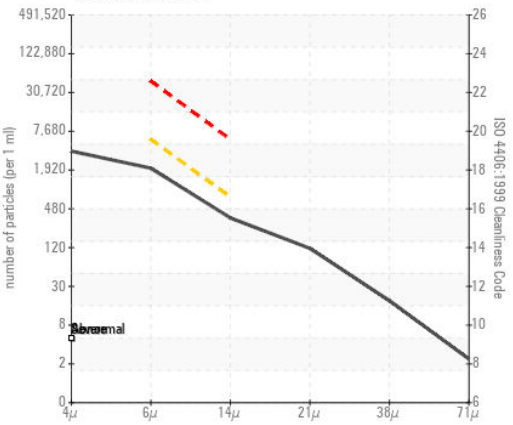
Non-ferrous Metals



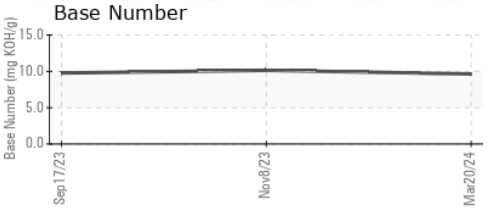
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014210 **Received** : 18 Apr 2024
Lab Number : 06153282 **Tested** : 23 Apr 2024
Unique Number : 10983360 **Diagnosed** : 23 Apr 2024 - Don Baldridge
Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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