

## **OIL ANALYSIS REPORT**

Sample Rating Trend

## Area GUAY SON [CONHER] Machine Id BM CHUYITO 29 IBACO

Auxilary Power Unit Diesel Engine Fluid RALOY 15W40 (8 LTR)

#### DIAGNOSIS

#### A Recommendation

We advise that you check the fuel injection system. Resample at the next service interval to monitor. ( Customer Sample Comment: Fluid: Raloy 15W40)

#### Wear

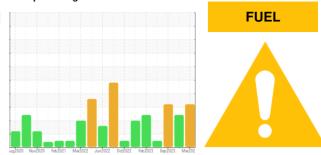
All component wear rates are normal.

### Contamination

There is a moderate amount of fuel present in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

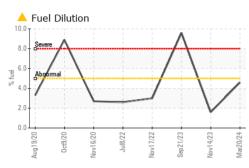
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

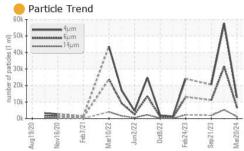


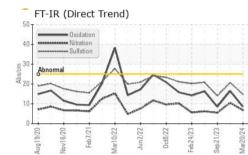
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0014519	KL0013412	KL0012855
Sample Date		Client Info		20 Mar 2024	14 Nov 2023	21 Sep 2023
Machine Age	hrs	Client Info		0	0	16749
Oil Age	hrs	Client Info		171	96	24
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	27	17	87
Chromium	ppm	ASTM D5185m	>20	<1	1	<1
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	<1	4
Lead	ppm	ASTM D5185m	>40	<1	1	2
Copper	ppm	ASTM D5185m	>330	<1	7	2
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	23	32
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		<1	27	15
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		3	18	64
Calcium	ppm	ASTM D5185m		2643	3420	2309
Phosphorus	ppm	ASTM D5185m		1094	890	1041
Zinc	ppm	ASTM D5185m		1278	1040	1245
Sulfur	ppm	ASTM D5185m		3652	3740	3389
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	7	8	10
Sodium	ppm	ASTM D5185m		0	8	<1
	ppm	ASTM D5185m	>20	1	3	2
Potassium			_		1.0	
Potassium Fuel	%	ASTM D3524	>5	<u> </u>	1.6	▲ 9.6
	%	ASTM D3524 method	>5 limit/base	A.6	1.6 history1	history2
Fuel	%					
Fuel		method	limit/base	current	history1	history2

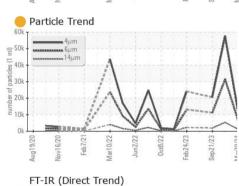


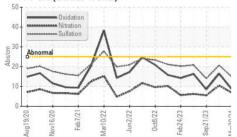
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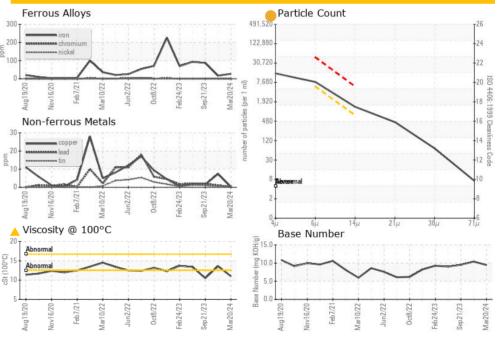




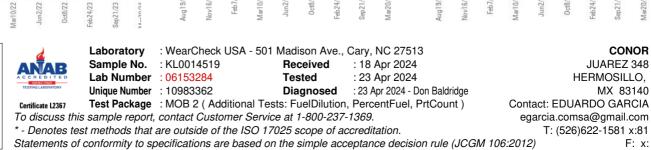


FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		12684	57679	20523
Particles >6µm		ASTM D7647	>5000	6910	<b>A</b> 31421	🔺 11180
Particles >14µm		ASTM D7647	>640	<b>  1176</b>	<b>5</b> 347	<b>1</b> 903
Particles >21µm		ASTM D7647	>160	9396	<u> </u>	<b>6</b> 41
Particles >38µm		ASTM D7647	>40	61	<b>A</b> 278	<u> </u>
Particles >71µm		ASTM D7647	>10	6	<u> </u>	10
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>0/17</b>	<b>A</b> 22/20	🔺 21/18
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	8.5	16.5	8.5
Base Number (BN)	mg KOH/g	ASTM D2896		9.45	10.42	9.52
VISUAL		method	limit/base	current	history1	history2
VISUAL White Metal	scalar	method *Visual	limit/base	current NONE	history1 NONE	history2 NONE
	scalar scalar					
White Metal		*Visual	NONE	NONE	NONE	NONE
White Metal Yellow Metal	scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE	NONE
White Metal Yellow Metal Precipitate	scalar scalar	*Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE
White Metal Yellow Metal Precipitate Silt	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NORE	NONE NONE NONE NONE NONE NONE NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORE NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NONE NORML NORML NEG









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Submitted By: EDUARDO GARCIA

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