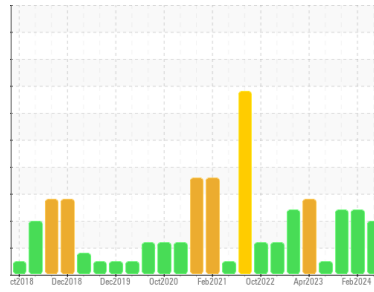




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

**GUAY SON [CONHER]**

Machine Id

**BM NAINARI 2602004123-4 - IBACO BM NAINARI**

Component

**Diesel Engine**

Fluid

**RALOY 15W40 (160 LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. ( Customer Sample Comment: Fluid: Raloy 15W40 )

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0014524</b>	KL0014137	KL0013405
Sample Date	Client Info		<b>20 Mar 2024</b>	06 Feb 2024	14 Nov 2023
Machine Age	hrs	Client Info	<b>0</b>	20451	19549
Oil Age	hrs	Client Info	<b>509</b>	400	272
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	1.9
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>6</b>	6	3
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>1</b>	2	1
Lead	ppm	ASTM D5185m >40	<b>1</b>	<1	<1
Copper	ppm	ASTM D5185m >330	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>22</b>	46	5
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>15</b>	13	4
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>19</b>	58	10
Calcium	ppm	ASTM D5185m	<b>3277</b>	2366	2622
Phosphorus	ppm	ASTM D5185m	<b>971</b>	1056	1201
Zinc	ppm	ASTM D5185m	<b>1112</b>	1247	1350
Sulfur	ppm	ASTM D5185m	<b>4168</b>	3077	3462

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>6</b>	8	8
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	2	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	5	2

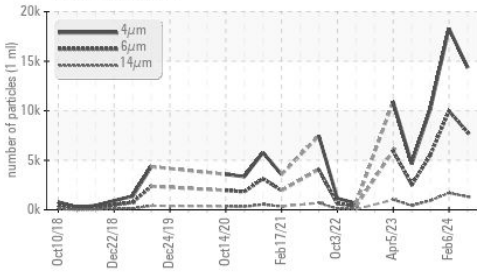
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.2</b>	0.2	0.1
Nitration	Abs/cm	*ASTM D7624 >20	<b>7.3</b>	6.5	4.9
Sulfation	Abs./1mm	*ASTM D7415 >30	<b>16.3</b>	15.4	13.3

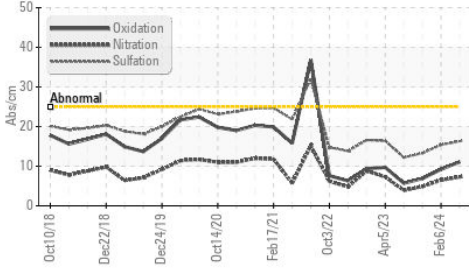


# OIL ANALYSIS REPORT

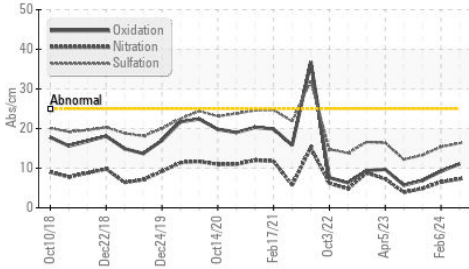
## Particle Trend



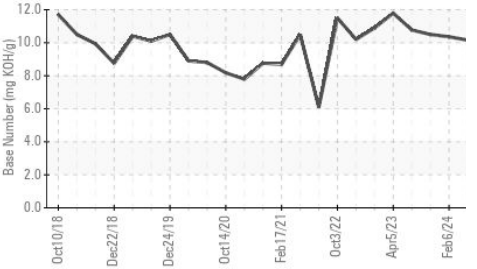
## FT-IR (Direct Trend)



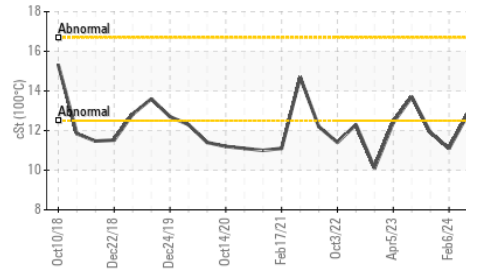
## FT-IR (Direct Trend)



## Base Number



## Viscosity @ 100°C



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>14354</b>	18295	10161
Particles >6µm	ASTM D7647	>5000	<b>▲ 7820</b>	▲ 9966	● 5535
Particles >14µm	ASTM D7647	>640	<b>▲ 1331</b>	▲ 1696	● 942
Particles >21µm	ASTM D7647	>160	<b>▲ 448</b>	▲ 571	● 317
Particles >38µm	ASTM D7647	>40	<b>▲ 69</b>	▲ 88	● 49
Particles >71µm	ASTM D7647	>10	<b>7</b>	9	5
Oil Cleanliness	ISO 4406 (c)	>19/16	<b>▲ 20/18</b>	▲ 20/18	● 20/17

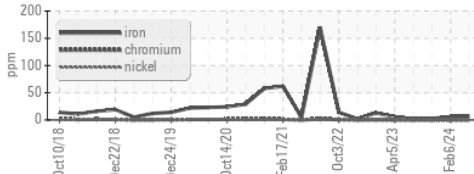
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414	>25	<b>11.1</b>	9.2	6.9
Base Number (BN)	mg KOH/g ASTM D2896		<b>10.16</b>	10.36	10.50

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual		<b>NEG</b>	NEG	NEG

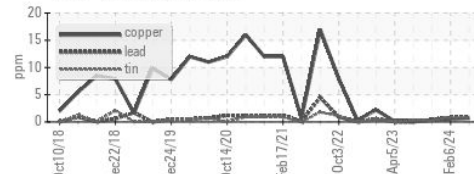
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445		<b>12.8</b>	● 11.1	● 11.9

## GRAPHS

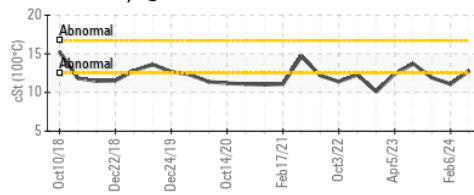
### Ferrous Alloys



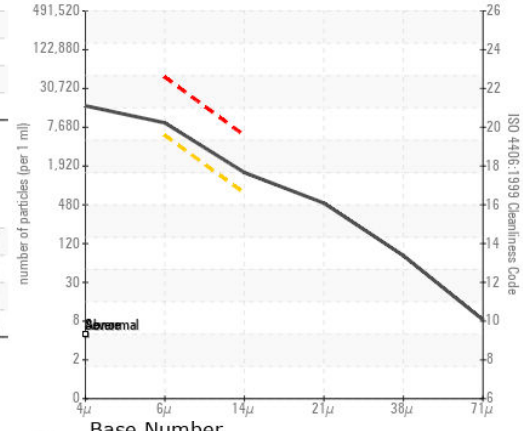
### Non-ferrous Metals



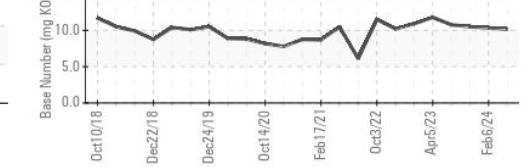
### Viscosity @ 100°C



### Particle Count



### Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KL0014524

Lab Number : **06153287**

Unique Number : 10983365

Test Package : MOB 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 18 Apr 2024

Tested : 23 Apr 2024

Diagnosed : 23 Apr 2024 - Don Baldrige

CONOR

JUAREZ 348

HERMOSILLO,

MX 83140

Contact: EDUARDO GARCIA

egarcia.comsa@gmail.com

T: (526)622-1581 x:81

F: x: