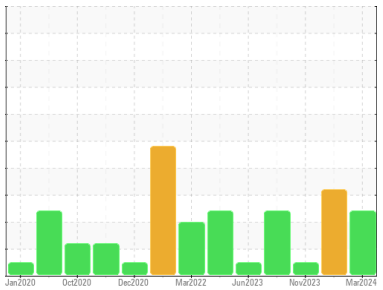
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
IBACO [CONHER]
Machine Id
IBACO BM SONORENSE II AUX-1
Component
Bottom Diesel Engine
Fluid
RALOY 15W40 (8 LTR)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: Raloy 15W40)

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0014182**	KL0014136	KL0013409
Sample Date		Client Info		**20 Mar 2024**	06 Feb 2024	14 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**250**	174	200
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	▲ 2.2	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>250	**42**	15	12
Chromium	ppm	ASTM D5185m	>10	**1**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>35	**4**	2	2
Lead	ppm	ASTM D5185m	>100	**1**	<1	2
Copper	ppm	ASTM D5185m	>60	**<1**	0	<1
Tin	ppm	ASTM D5185m	>5	**2**	<1	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

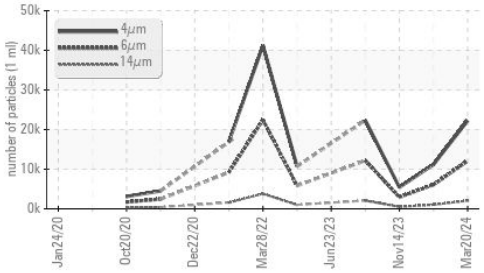
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**10**	6	5
Calcium	ppm	ASTM D5185m		**3156**	2504	2954
Phosphorus	ppm	ASTM D5185m		**1077**	1041	1229
Zinc	ppm	ASTM D5185m		**1307**	1283	1461
Sulfur	ppm	ASTM D5185m		**3900**	2904	3664

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	**9**	9	9
Sodium	ppm	ASTM D5185m		**0**	0	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	2	4

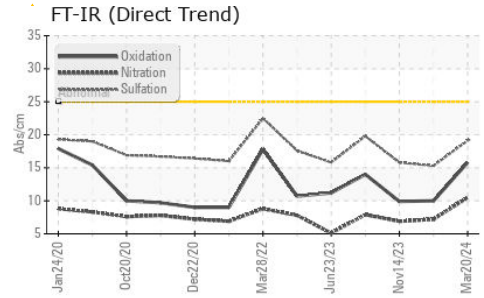
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.3**	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	**10.5**	7.2	6.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	**19.1**	15.3	15.8

OIL ANALYSIS REPORT

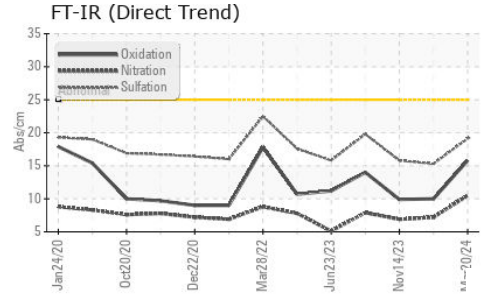
Particle Trend



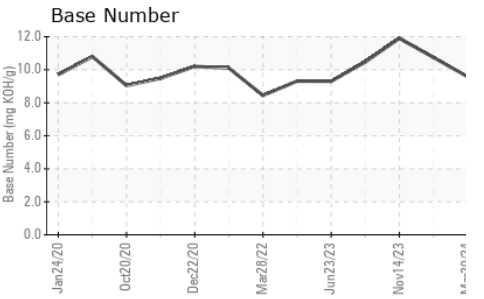
FT-IR (Direct Trend)



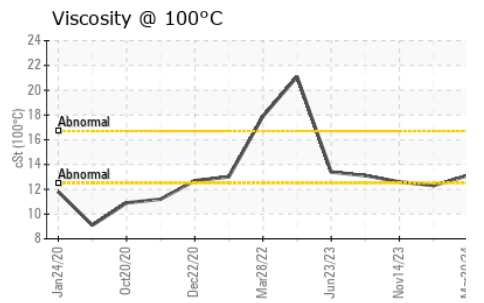
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**22236**	11179	5429
Particles >6µm		ASTM D7647	>5000	▲ **12113**	6090	2957
Particles >14µm		ASTM D7647	>640	▲ **2062**	1036	503
Particles >21µm		ASTM D7647	>160	▲ **694**	349	170
Particles >38µm		ASTM D7647	>40	▲ **107**	54	26
Particles >71µm		ASTM D7647	>10	▲ **11**	6	3
Oil Cleanliness		ISO 4406 (c)	>19/16	▲ **21/18**	20/17	19/16

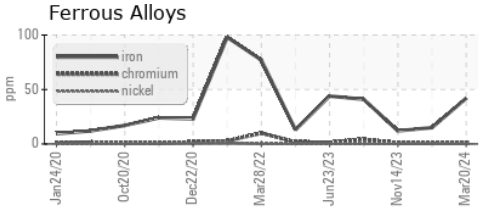
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**15.8**	10.0	9.9
Base Number (BN)	mg KOH/g	ASTM D2896		**9.58**	10.74	11.90

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

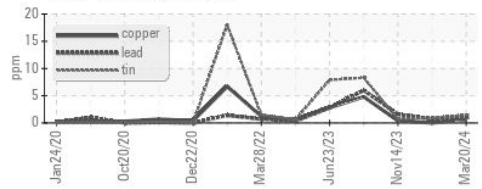
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**13.1**	▲ 12.3	12.6

GRAPHS

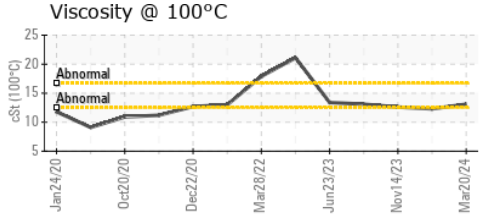
Ferrous Alloys



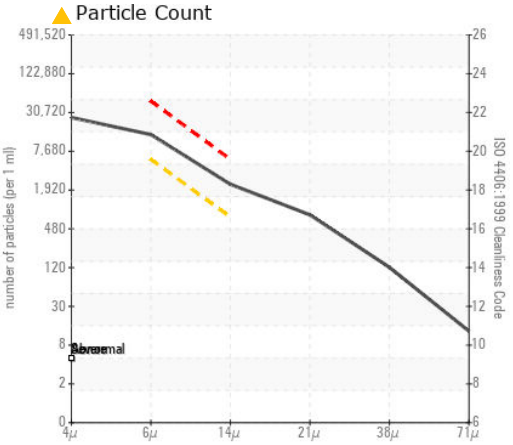
Non-ferrous Metals



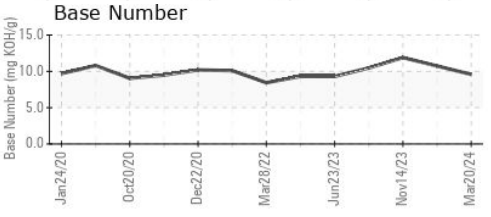
Viscosity @ 100°C



Particle Count



Base Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014182 **Received** : 18 Apr 2024
Lab Number : 06153291 **Tested** : 23 Apr 2024
Unique Number : 10983369 **Diagnosed** : 23 Apr 2024 - Don Baldridge
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: CONHERKL [WUSCAR] 06153291 (Generated: 04/23/2024 10:16:44) Rev: 1

Submitted By: EDUARDO GARCIA