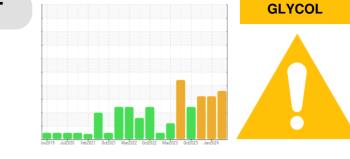


OIL ANALYSIS REPORT

Sample Rating Trend



Area **IBACO [CONHER]** Machine lo **BM Luis II** Component **Bottom Diesel Engine** Fluid RALOY 15W40 (160 LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: Raloy 15W40)

Wear

All component wear rates are normal.

Contamination

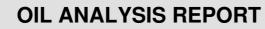
Sodium and/or potassium levels are high. There is a moderate amount of particulates present in the oil. Test for glycol is negative.

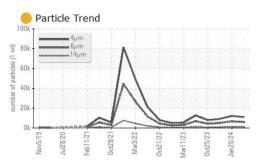
Fluid Condition

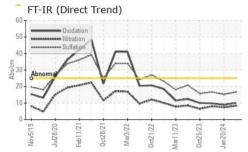
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

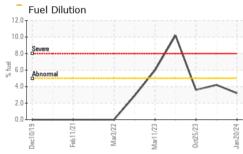
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0014521	KL0013469	KL0013417
Sample Date		Client Info		20 Mar 2024	20 Jan 2024	14 Nov 2023
Machine Age	hrs	Client Info		19387	18637	0
Oil Age	hrs	Client Info		371	638	659
Oil Changed		Client Info		Not Changd	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	30	20	25
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	1
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	5	2	<1
Lead	ppm	ASTM D5185m	>40	4	1	1
Copper	ppm	ASTM D5185m	>330	15	13	16
Tin	ppm	ASTM D5185m	>15	1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 <1	history2 5
	ppm ppm		limit/base		<1 <1	5 <1
Boron Barium Molybdenum		ASTM D5185m	limit/base	0 0 10	<1 <1 6	5 <1 9
Boron Barium Molybdenum Manganese	ppm	ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1	<1 <1 6 0	5 <1 9 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5	<1 <1 6 0 5	5 <1 9 <1 16
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670	<1 <1 6 0 5 2619	5 <1 9 <1 16 2668
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124	<1 <1 6 0 5 2619 1211	5 <1 9 <1 16 2668 1111
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124 1281	<1 <1 6 0 5 2619 1211 1273	5 <1 9 <1 16 2668 1111 1265
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124	<1 <1 6 0 5 2619 1211	5 <1 9 <1 16 2668 1111
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124 1281	<1 <1 6 0 5 2619 1211 1273	5 <1 9 <1 16 2668 1111 1265
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124 1281 3766 current 9	<1 <1 6 0 5 2619 1211 1273 3843	5 <1 9 <1 16 2668 1111 1265 3531
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 10 <1 5 2670 1124 1281 3766 current 9 24	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10	5 <1 9 <1 16 2668 1111 1265 3531 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 10 <1 5 2670 1124 1281 3766 <u>current</u> 9 24 ▲ 87	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10 62	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 10 <1 5 2670 1124 1281 3766 <u>current</u> 9 24 87 <1.0	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10 62 ▲ 3.2	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35 ▲ 4.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 10 <1 5 2670 1124 1281 3766 <u>current</u> 9 24 ▲ 87	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10 62	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 10 <1 5 2670 1124 1281 3766 <u>current</u> 9 24 87 <1.0	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10 62 ▲ 3.2	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35 ▲ 4.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel Glycol	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D3524 *ASTM D2982	limit/base >25 >20 >5	0 0 10 <1 5 2670 1124 1281 3766 <u>current</u> 9 24 ▲ 87 <1.0 NEG	<1 <1 6 0 5 2619 1211 1273 3843 history1 10 10 62 ▲ 3.2 0.0	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35 ▲ 4.2 NEG
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel Glycol INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 >5 limit/base >3	0 0 10 <1	<1 <1 <1 6 0 5 2619 1211 1273 3843 history1 10 62 ▲ 3.2 0.0 history1	5 <1 9 <1 16 2668 1111 1265 3531 history2 9 5 35 ↓2 NEG history2

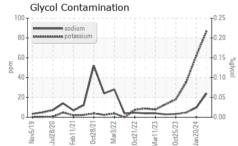


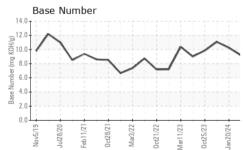












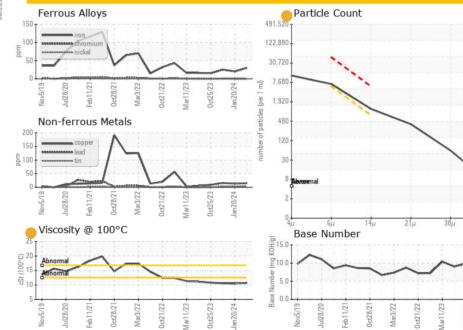
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		10883	12266	9230
Particles >6µm		ASTM D7647	>5000	5929	6682	5028
Particles >14µm		ASTM D7647	>640	1009	1137	856
Particles >21µm		ASTM D7647	>160	9340	383	288
Particles >38µm		ASTM D7647	>40	5 2	59	45
Particles >71µm		ASTM D7647	>10	5	6	5
Oil Cleanliness		ISO 4406 (c)	>19/16	20/17	20/17	20/17
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	10.0	9.0	9.8
Base Number (BN)	mg KOH/g	ASTM D2896		9.18	10.24	11.08
VISUAL		method	limit/base	current	history1	history2
VISUAL White Metal	scalar	method *Visual	limit/base	current NONE	history1 NONE	history2 NONE
	scalar scalar					
White Metal		*Visual	NONE	NONE	NONE	NONE
White Metal Yellow Metal	scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE	NONE
White Metal Yellow Metal Precipitate	scalar scalar	*Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE
White Metal Yellow Metal Precipitate Silt	scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE	NONE NONE NONE NONE NONE NONE
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NORML NORML NEG	NONE NONE NONE NONE NORML NORML NEG

0.7

Visc @ 100°C GRAPHS

cSt

ASTM D445



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 CONOR Sample No. : KL0014521 Received : 18 Apr 2024 JUAREZ 348 Lab Number : 06153299 Tested : 23 Apr 2024 HERMOSILLO, Unique Number : 10983377 Diagnosed : 23 Apr 2024 - Jonathan Hester MX 83140 Test Package : MOB 2 (Additional Tests: FuelDilution, Glycol, PercentFuel, PrtCount) Contact: EDUARDO GARCIA Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. egarcia.comsa@gmail.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (526)622-1581 x:81 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: x:

Report Id: CONHERKL [WUSCAR] 06153299 (Generated: 04/23/2024 16:15:08) Rev: 1

Submitted By: EDUARDO GARCIA

10.5

▲ 10.6

20 8

4406

1999

12 8

Page 2 of 2

PC/020