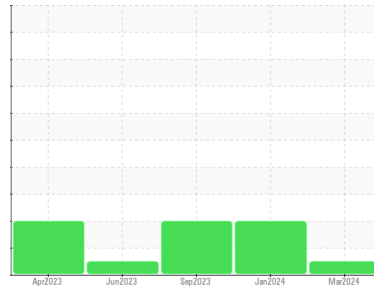




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

[CONHER]

Machine Id

**VOLVO 2008 #111 Volvo**

Component

**Diesel Engine**

Fluid

**Volvo Mineral 15W40 CI-4 (45 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Fluid: Volvo mineral CI-4 15W40 )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0014533</b>	KL0013460	KL0012829
Sample Date	Client Info		<b>21 Mar 2024</b>	19 Jan 2024	16 Sep 2023
Machine Age	kms	Client Info	<b>21650</b>	5918	1752857
Oil Age	kms	Client Info	<b>10</b>	8000	57740
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>NORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >165	<b>4</b>	77	37
Chromium	ppm	ASTM D5185m >5	<b>0</b>	2	1
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	22	4
Lead	ppm	ASTM D5185m >150	<b>1</b>	0	41
Copper	ppm	ASTM D5185m >90	<b>&lt;1</b>	9	2
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	19	13
Barium	ppm	ASTM D5185m	<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m	<b>1</b>	53	9
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>8</b>	610	72
Calcium	ppm	ASTM D5185m	<b>2370</b>	2152	3370
Phosphorus	ppm	ASTM D5185m	<b>869</b>	1006	1034
Zinc	ppm	ASTM D5185m	<b>998</b>	1290	1302
Sulfur	ppm	ASTM D5185m	<b>4108</b>	3680	4237

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>6</b>	38	17
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	20	<1

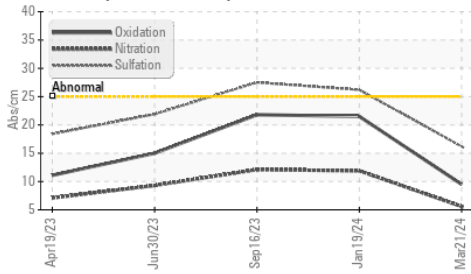
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >7.5	<b>0.1</b>	1.4	0.9
Nitration	Abs/cm	*ASTM D7624 >20	<b>5.6</b>	11.9	12.1
Sulfation	Abs./1mm	*ASTM D7415 >30	<b>16.2</b>	26.2	27.5

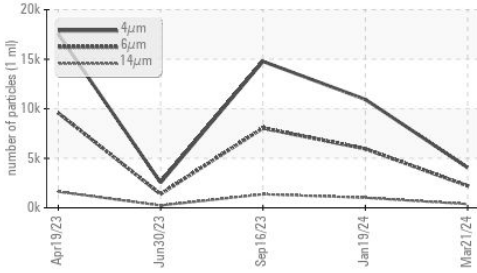


# OIL ANALYSIS REPORT

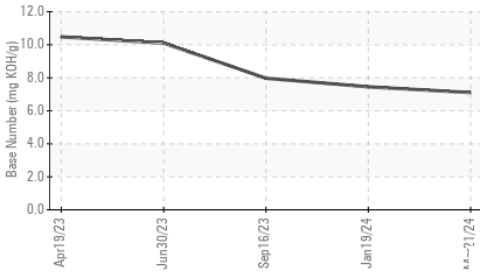
FT-IR (Direct Trend)



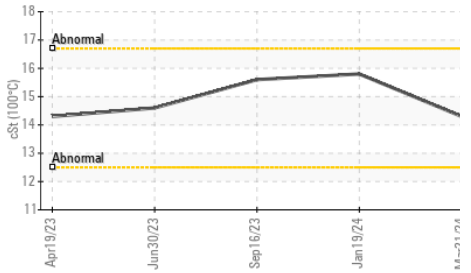
Particle Trend



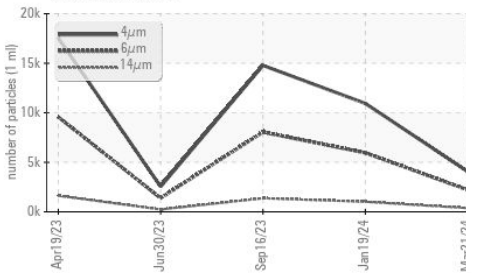
Base Number



Viscosity @ 100°C



Particle Trend



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>4071</b>	10944	14781
Particles >6µm	ASTM D7647	>5000	<b>2218</b>	5962	8052
Particles >14µm	ASTM D7647	>640	<b>377</b>	1015	1370
Particles >21µm	ASTM D7647	>160	<b>127</b>	342	462
Particles >38µm	ASTM D7647	>40	<b>20</b>	53	71
Particles >71µm	ASTM D7647	>10	<b>2</b>	5	7
Oil Cleanliness	ISO 4406 (c)	>19/16	<b>18/16</b>	20/17	20/18

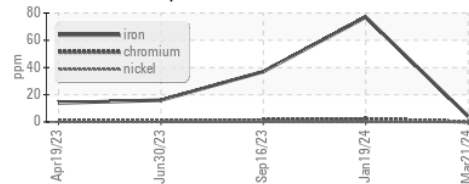
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	*ASTM D7414 >25	<b>9.5</b>	21.5	21.8
Base Number (BN)	mg KOH/g	ASTM D2896	<b>7.10</b>	7.45	7.97

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

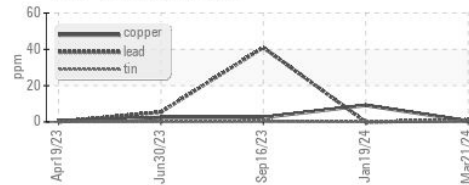
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>14.3</b>	15.8	15.6

## GRAPHS

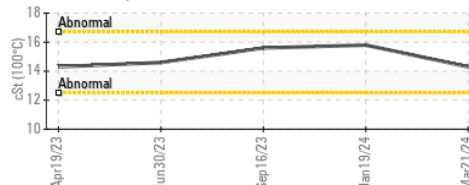
Ferrous Alloys



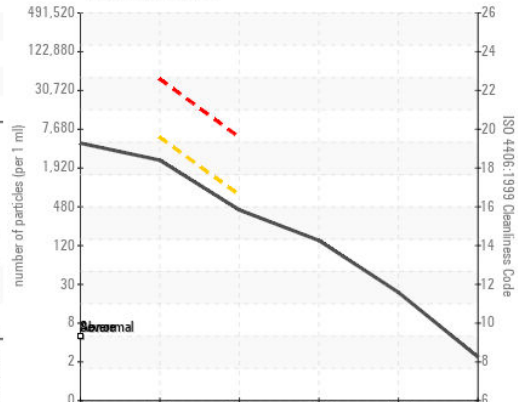
Non-ferrous Metals



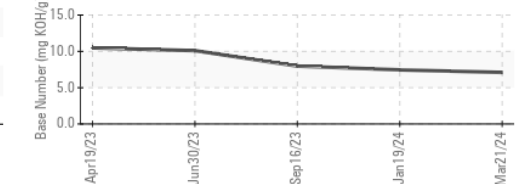
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KL0014533

Lab Number : 06153301

Unique Number : 10983379

Test Package : MOB 2 ( Additional Tests : PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 18 Apr 2024

Tested : 23 Apr 2024

Diagnosed : 23 Apr 2024 - Jonathan Hester

LAMO

NAVOJOA,

MX

Contact: ANDRES MONROY

andres.monroy@cmoderna.com

T:

F: