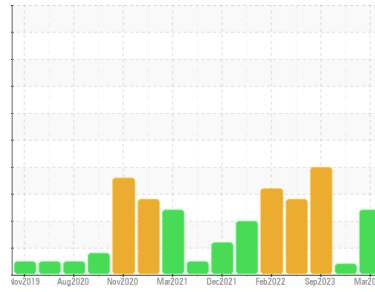




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
IBACO [CONHER]
 Machine Id
COZAR I
 Component
Bottom Diesel Engine
 Fluid
RALOY 15W40 (160 LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: Raloy 15W40)

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil. Fuel content negligible.

Fluid Condition

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KL0014190	KL0013369	KL0012789
Sample Date	Client Info		20 Mar 2024	06 Nov 2023	17 Sep 2023
Machine Age	hrs	Client Info	0	16750	16025
Oil Age	hrs	Client Info	0	280	15
Oil Changed	Client Info		N/A	Not Changd	Not Changd
Sample Status			ATTENTION	ATTENTION	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	22	30	3
Chromium	ppm	ASTM D5185m >20	<1	<1	0
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m >2	0	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	<1	<1
Lead	ppm	ASTM D5185m >40	7	1	<1
Copper	ppm	ASTM D5185m >330	3	47	<1
Tin	ppm	ASTM D5185m >15	1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	0	28
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	3	0	8
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	12	0	43
Calcium	ppm	ASTM D5185m	2878	3233	2727
Phosphorus	ppm	ASTM D5185m	1209	936	1133
Zinc	ppm	ASTM D5185m	1391	809	1373
Sulfur	ppm	ASTM D5185m	4112	6199	4586

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	12	8	6
Sodium	ppm	ASTM D5185m	25	2	<1
Potassium	ppm	ASTM D5185m >20	4	0	6
Fuel	%	ASTM D3524 >5	1.5	1.1	▲ 8.6

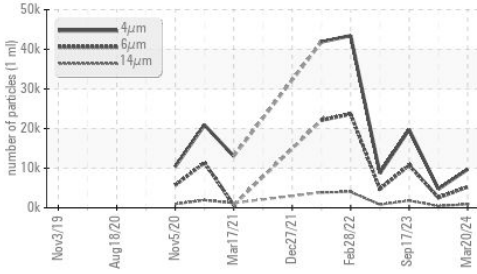
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.2	0	0
Nitration	Abs/cm	*ASTM D7624 >20	7.7	4.2	5.4
Sulfation	Abs.1mm	*ASTM D7415 >30	16.7	15.2	16.1

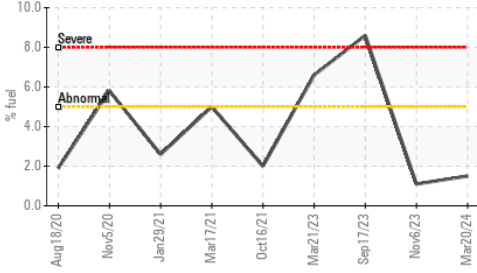


OIL ANALYSIS REPORT

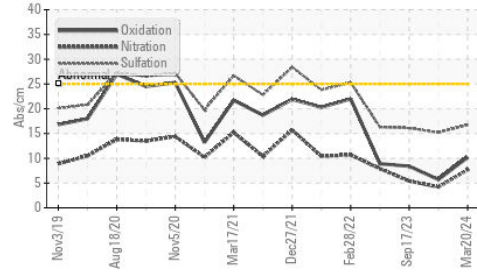
Particle Trend



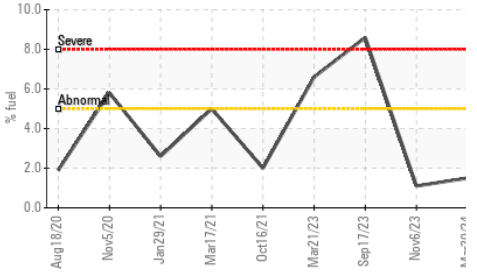
Fuel Dilution



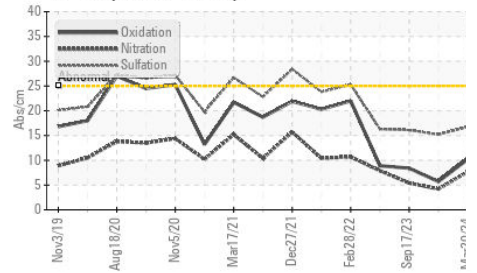
FT-IR (Direct Trend)



Fuel Dilution



FT-IR (Direct Trend)



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		9709	4715	19722
Particles >6µm	ASTM D7647	>5000	5289	2569	▲ 10744
Particles >14µm	ASTM D7647	>640	900	437	▲ 1828
Particles >21µm	ASTM D7647	>160	303	147	▲ 616
Particles >38µm	ASTM D7647	>40	47	23	▲ 95
Particles >71µm	ASTM D7647	>10	5	2	10
Oil Cleanliness	ISO 4406 (c)	>19/16	20/17	19/16	▲ 21/18

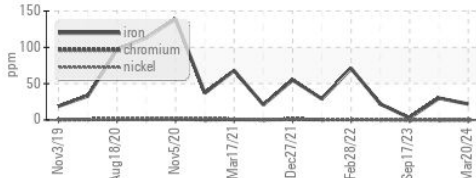
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414	>25	10.2	5.7	8.4
Base Number (BN)	mg KOH/g ASTM D2896		9.48	9.95	9.71

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

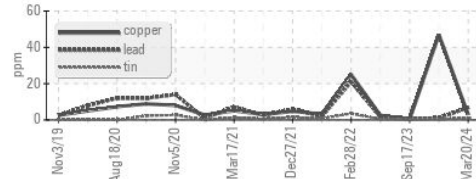
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445		11.6	17.8	13.1

GRAPHS

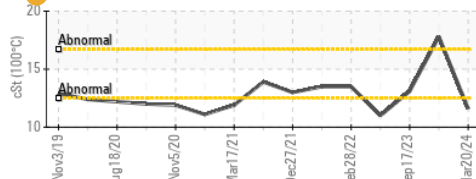
Ferrous Alloys



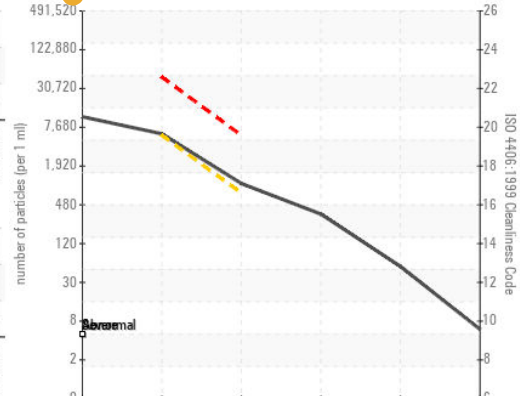
Non-ferrous Metals



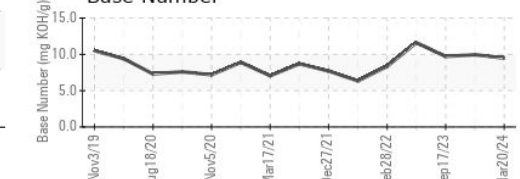
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014190
Lab Number : 06153320
Unique Number : 10983398
Test Package : MOB 2 (Additional Tests : FuelDilution, PercentFuel, PrtCount)

Received : 18 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 23 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONOR
 JUAREZ 348
 HERMOSILLO,
 MX 83140

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