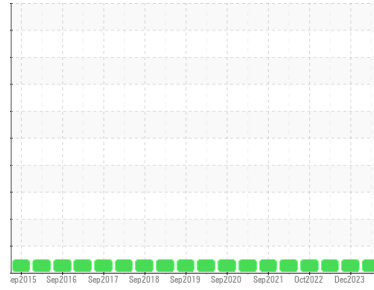




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
MACHINE SHOP
 Machine Id
0-9026-0000
 Component
Diesel Engine
 Fluid
ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

DIAGNOSIS

- Recommendation**
 Resample at the next service interval to monitor.
- Wear**
 All component wear rates are normal.
- Contamination**
 There is no indication of any contamination in the oil.
- Fluid Condition**
 The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0903660	WC0864203	WC0792331
Sample Date	Client Info			03 Apr 2024	30 Dec 2023	03 Apr 2023
Machine Age	hrs	Client Info		1303	1284	1219
Oil Age	hrs	Client Info		1303	1284	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	25	21	20
Chromium	ppm	ASTM D5185m	>20	1	1	2
Nickel	ppm	ASTM D5185m	>4	0	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	4	3	3
Lead	ppm	ASTM D5185m	>40	6	6	4
Copper	ppm	ASTM D5185m	>330	6	5	4
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		<1	<1	1
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	4	3
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	100	55	54	57
Manganese	ppm	ASTM D5185m		<1	<1	2
Magnesium	ppm	ASTM D5185m	60	16	15	27
Calcium	ppm	ASTM D5185m	3050	3416	3277	3014
Phosphorus	ppm	ASTM D5185m	1050	1182	1171	1022
Zinc	ppm	ASTM D5185m	1200	1375	1399	1276
Sulfur	ppm	ASTM D5185m	12500	19216	16409	17643

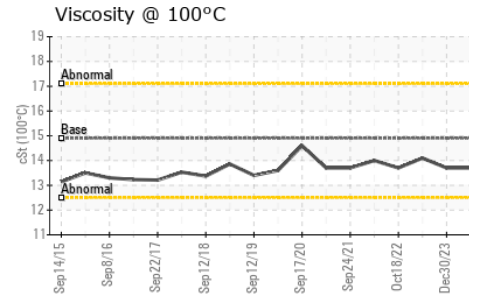
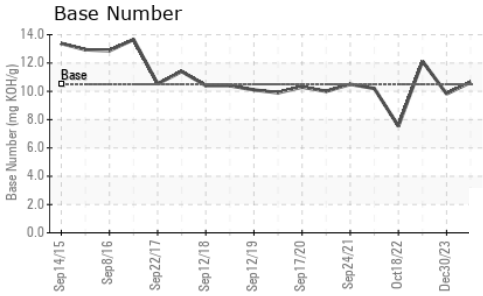
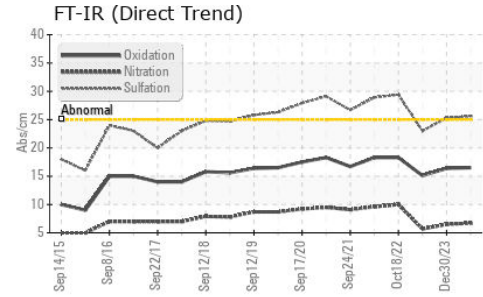
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	4	6
Sodium	ppm	ASTM D5185m		7	3	4
Potassium	ppm	ASTM D5185m	>20	<1	<1	4

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	6.7	6.5	5.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.6	25.3	23.0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.5	16.4	15.1
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	10.64	9.82	12.13



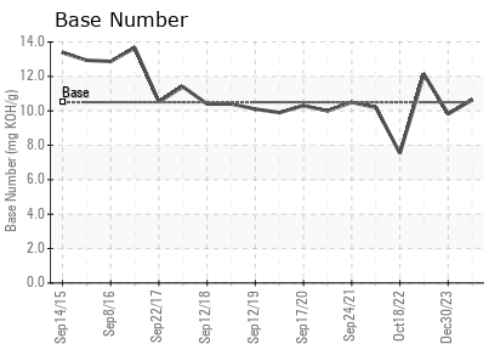
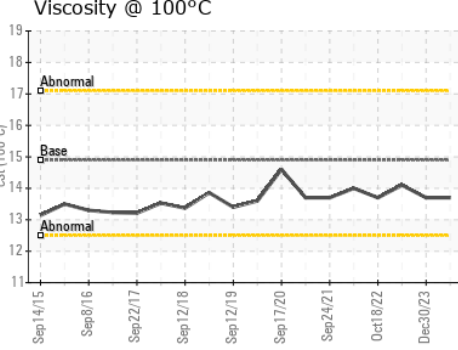
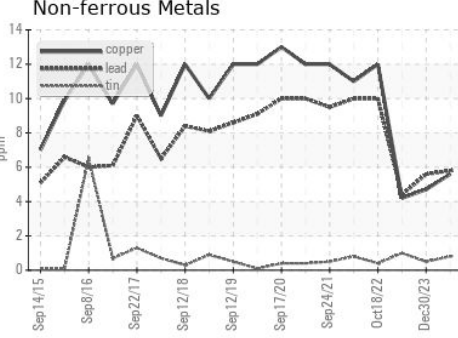
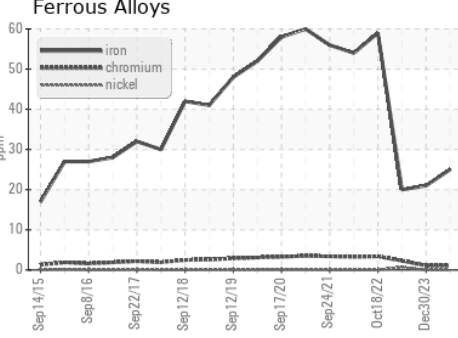
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.9	13.7	14.1

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0903660 **Received** : 18 Apr 2024
Lab Number : **06153326** **Tested** : 19 Apr 2024
Unique Number : 10983404 **Diagnosed** : 22 Apr 2024 - Sean Felton
Test Package : IND 2

ALLVAC - MACHINE SHOP
 2020 ASHCRAFT AVE
 MONROE, NC
 US 28110
 Contact: mark eilerman
 mark.eilerman@atimaterials.com
 T: (704)292-4051
 F: (704)282-0665

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)