

## **OIL ANALYSIS REPORT**

### Area MACHINE SHOP 0-9026-0000

Diesel Engine Fluid ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



Sample Rating Trend

SAMPLE INFORM	IATION	method				history2
Sample Number		Client Info		WC0903660	WC0864203	WC0792331
Sample Date		Client Info		03 Apr 2024	30 Dec 2023	03 Apr 2023
Machine Age	hrs	Client Info		1303	1284	1219
Oil Age	hrs	Client Info		1303	1284	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAI	NORMAL
		and the set	11		In the term of	history.0
CONTAMINATION	١	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	25	21	20
Chromium	ppm	ASTM D5185m	>20	1	1	2
Nickel	ppm	ASTM D5185m	>4	0	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	4	3	3
Lead	ppm	ASTM D5185m	>40	6	6	4
Copper	ppm	ASTM D5185m	>330	6	5	4
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		<1	<1	1
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	maa	ASTM D5185m	0	0	4	3
Barium	mag	ASTM D5185m	0	0	0	0
Molvbdenum	maa	ASTM D5185m	100	55	54	57
Manganese	maa	ASTM D5185m		<1	<1	2
Magnesium	maa	ASTM D5185m	60	16	15	27
Calcium	maa	ASTM D5185m	3050	3416	3277	3014
Phosphorus	maa	ASTM D5185m	1050	1182	1171	1022
Zinc	maa	ASTM D5185m	1200	1375	1399	1276
Sulfur	ppm	ASTM D5185m	12500	19216	16409	17643
CONTAMINANTS		method	limit/base	ourroat	history1	history2
Silicon				current		
Sodium	nnm	ASTM D5185m	>25	5	Л	6
Soulum	ppm	ASTM D5185m	>25	5	4	6
Potassium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>25	5 7	4 3 <1	6 4 4
	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>25 >20	5 7 <1	4 3 <1	6 4 4
Potassium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>25 >20 limit/base	5 7 <1 current	4 3 <1 history1	6 4 4 history2
Potassium INFRA-RED Soot %	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> *ASTM D7844	>25 >20 limit/base >3	5 7 <1 current 0.2	4 3 <1 history1 0.2	6 4 4 history2 0.2
Potassium INFRA-RED Soot % Nitration	ppm ppm ppm % Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	>25 >20 limit/base >3 >20	5 7 <1 0.2 6.7	4 3 <1 history1 0.2 6.5	6 4 4 history2 0.2 5.7
Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7415	>25 >20 limit/base >3 >20 >30	5 7 <1 0.2 6.7 25.6	4 3 <1 history1 0.2 6.5 25.3	6 4 4 history2 0.2 5.7 23.0
Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7624 *ASTM D7415	>25 >20 limit/base >3 >20 >30 limit/base	5 7 <1 0.2 6.7 25.6 current	4 3 <1 history1 0.2 6.5 25.3 history1	6 4 4 history2 0.2 5.7 23.0 history2
Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm % Abs/cm Abs/.1mm TION Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624 *ASTM D7415	>25 >20 <b>limit/base</b> >3 >20 >30 <b>limit/base</b> >25	5 7 <1 0.2 6.7 25.6 current 16.5	4 3 <1 history1 0.2 6.5 25.3 history1 16.4	6 4 4 0.2 5.7 23.0 history2 15.1



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VISUAL		method				history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
		method	limit/hase	current	history1	history2
		method	initio base	Guirein	Thistory	THOLOTYZ
Visc @ 100°C	cSt	ASTM D445	14.9	13.7	13.7	14.1

Ferrous Alloys





Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **ALLVAC - MACHINE SHOP** Sample No. : WC0903660 Received : 18 Apr 2024 2020 ASHCRAFT AVE Lab Number : 06153326 Tested : 19 Apr 2024 MONROE, NC Unique Number : 10983404 Diagnosed : 22 Apr 2024 - Sean Felton US 28110 Test Package : IND 2 Contact: mark eilerman Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mark.eilerman@atimaterials.com T: (704)292-4051 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. F: (704)282-0665

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: ?

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