

COOLANT REPORT

Sample Rating Trend





Machine Id Grand River CAT 3 GRRM03BE Component Auxiliary Circuit Coolant

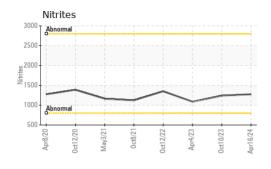
Fluid

CHEVRON HEAVY DUTY PF COOLANT (125 GAL)

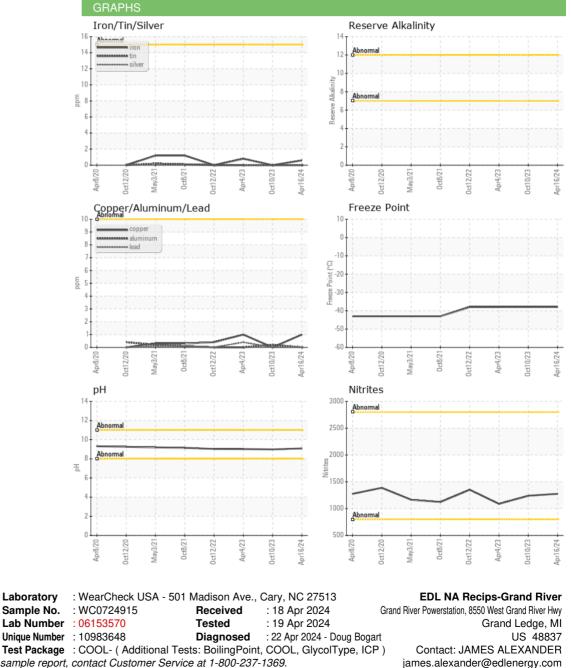
| DIAGNOSIS | SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|---|------------------------|------------|-------------|------------|-------------|-------------|-------------|
| Recommendation | Sample Number | | Client Info | | WC0724915 | WC0724859 | WC0724829 |
| The fluid is suitable for further service. | Sample Date | | Client Info | | 16 Apr 2024 | 10 Oct 2023 | 04 Apr 2023 |
| Corrosion | Machine Age | hrs | Client Info | | 63711 | 62809 | 61920 |
| All metal levels are normal indicating no corrosion | Oil Age | hrs | Client Info | | 63711 | 62809 | 61920 |
| in the cooling system. | Oil Changed | | Client Info | | Not Changd | Not Changd | N/A |
| Contaminants | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| There is no indication of any contamination in the coolant. | PHYSICAL TEST F | RESULTS | s method | limit/base | current | history1 | history2 |
| Coolant Condition | Glycol Type | | FT-IR | | | | |
| Glycol and nitrite levels are acceptable. The pH | Specific Gravity | | *ASTM D1298 | | 1.069 | 1.069 | 1.069 |
| level of this fluid is within the acceptable limits. | рН | Scale 0-14 | ASTM D1287 | 10.5 | 9.08 | 8.98 | 9.02 |
| | Nitrites | ppm | AP-053:2009 | >800 | 1276 | 1240 | 1088 |
| | Reserve Alkalinity | Scale 0-20 | *ASTM D1121 | | | | |
| | Percentage Glycol | % | ASTM D3321 | 50 | 51.5 | 51.2 | 51.7 |
| | Freezing Point | °F | ASTM D3321 | -37 | -38 | -38 | -38 |
| | Total Dissolved Solids | | | | 240.5 | 226.0 | 245.0 |
| | Carboxylate | | | | n/a | n/a | fail |
| | CORROSION INH | IBITORS | 6 method | limit/base | current | history1 | history2 |
| | Silicon | ppm | ASTM D6130 | 1000 | 38 | 22 | 76 |
| | Phosphorus | ppm | ASTM D6130 | 0 | 15 | 5 | 20 |
| | Boron | ppm | ASTM D6130 | | 384 | 323 | 600 |
| | Molybdenum | ppm | ASTM D6130 | | 242 | 205 | 368 |
| | CORROSION | | method | limit/base | current | history1 | history2 |
| | Iron | ppm | ASTM D6130 | >15 | <1 | 0 | <1 |
| | Aluminum | ppm | ASTM D6130 | >10 | 0 | <1 | 0 |
| | Copper | ppm | ASTM D6130 | | 1 | 0 | 1 |
| | Lead | ppm | ASTM D6130 | | 0 | 0 | <1 |
| | Tin | ppm | ASTM D6130 | | 0 | 0 | 0 |
| | Zinc | ppm | ASTM D6130 | - | 0 | 0 | 0 |
| | CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| | Chlorine | ppm | ASTM D6130 | | <1 | 4 | 23 |
| | CARRIER SALTS | ; | method | limit/base | current | history1 | history2 |
| | Sodium | ppm | ASTM D6130 | | 2318 | 2000 | 3265 |
| | Potassium | ppm | ASTM D6130 | | 67 | 29 | 142 |
| | SCALE POTENT | IAL | method | limit/base | current | history1 | history2 |
| | Calcium | ppm | ASTM D6130 | | 1 | <1 | 2 |
| | Magnesium | ppm | ASTM D6130 | | 0 | <1 | <1 |
| | | 1010 | | | • | | |

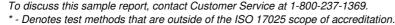


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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

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