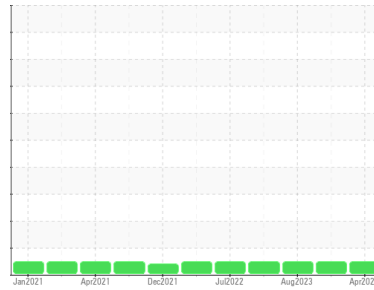




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**LINE 7 MAIN (SOUTH) (S/N C 6489)**  
 Component  
**Vacuum Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM36755</b>	USPM31734	USPM29301
Sample Date	Client Info	<b>18 Apr 2024</b>	02 Jan 2024	19 Aug 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	1	1
Phosphorus	ppm	ASTM D5185m 1800	<b>887</b>	836	874
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>16</b>	0	105

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>23</b>	22	15
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	0
Water	%	ASTM D6304 >.1	<b>0.024</b>	0.040	0.062
ppm Water	ppm	ASTM D6304 >1000	<b>244</b>	407	628.7

## FLUID CLEANLINESS

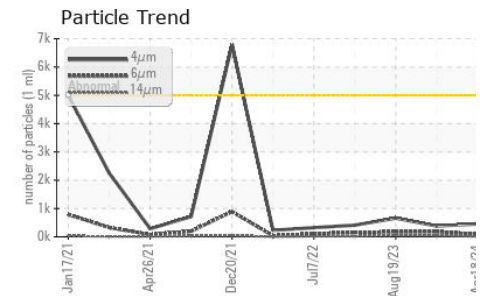
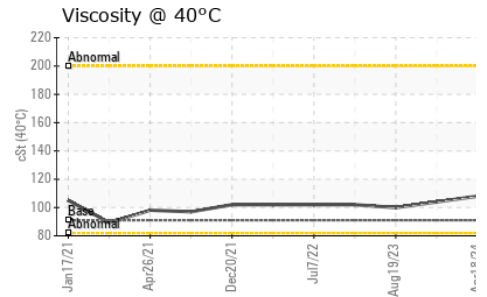
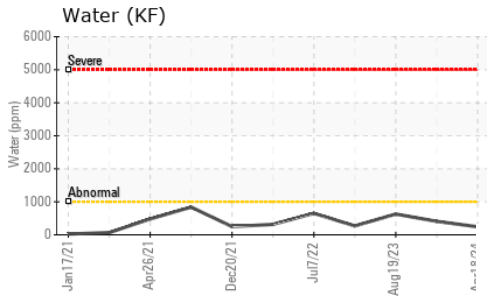
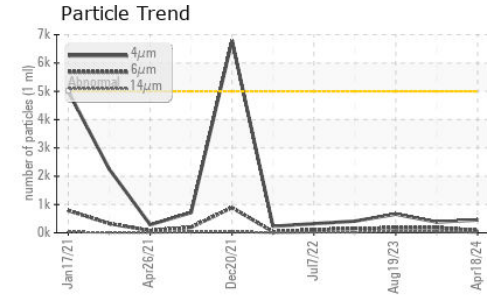
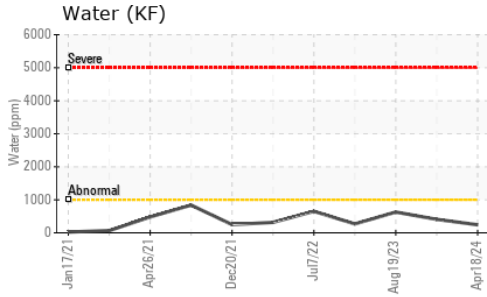
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>455</b>	381	660
Particles >6µm	ASTM D7647 >1300	<b>85</b>	184	176
Particles >14µm	ASTM D7647 >160	<b>11</b>	42	45
Particles >21µm	ASTM D7647 >40	<b>5</b>	13	16
Particles >38µm	ASTM D7647 >10	<b>0</b>	1	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>16/14/11</b>	16/15/13	17/15/13

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.30</b>	0.23	0.14



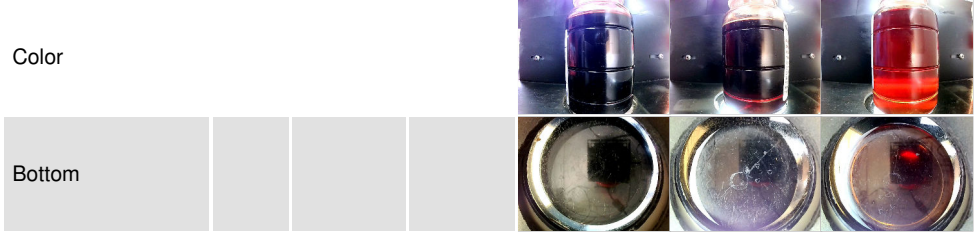
# OIL ANALYSIS REPORT



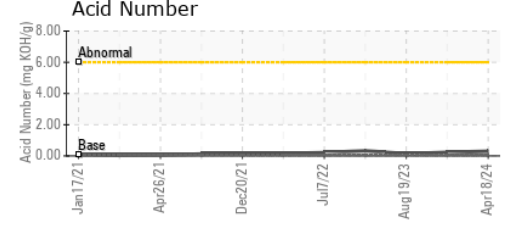
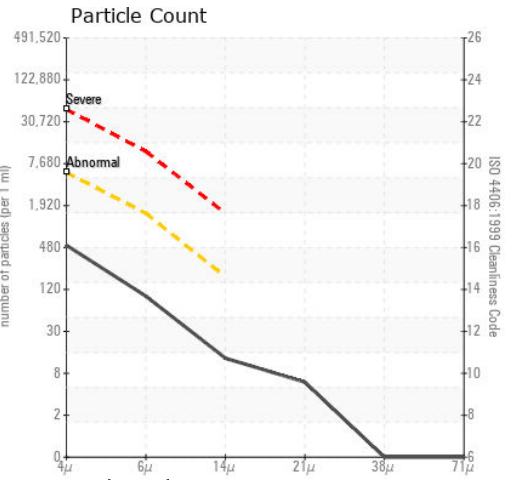
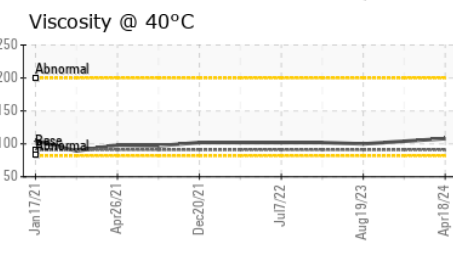
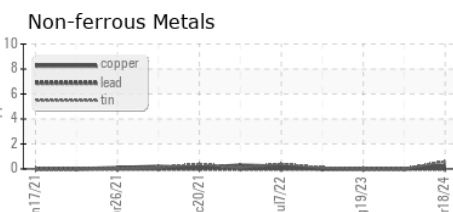
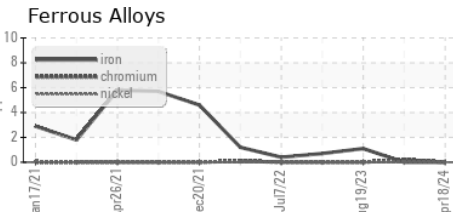
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	108	104	99.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36755  
**Lab Number** : 06154386  
**Unique Number** : 10989809  
**Test Package** : IND 2

**TYSON HILLSHIRE - SAINT JOSEPH**  
 5807 MITCHELL AVE  
 SAINT JOSEPH, MO  
 US 64507  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: