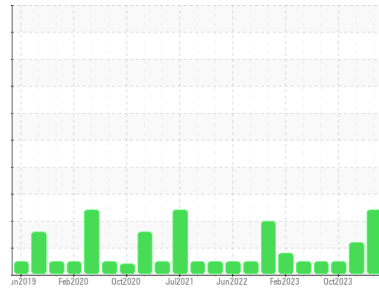




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
GEA TYSDER HS-05 (S/N 00721-007-1-01-01)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0006427	USP0005549	USP0003022
Sample Date	Client Info		10 Apr 2024	18 Jan 2024	23 Oct 2023
Machine Age	hrs	Client Info	37447	36397	35628
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	0	4	<1
Chromium	ppm	ASTM D5185m >2	<1	<1	<1
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	1	0	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	<1	<1	<1
Tin	ppm	ASTM D5185m >4	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	0	0
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m 50	0	0	0

CONTAMINANTS

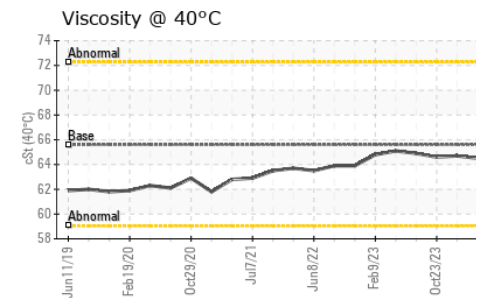
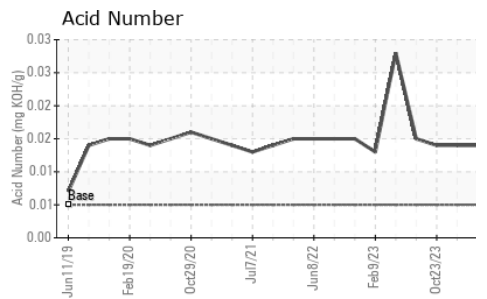
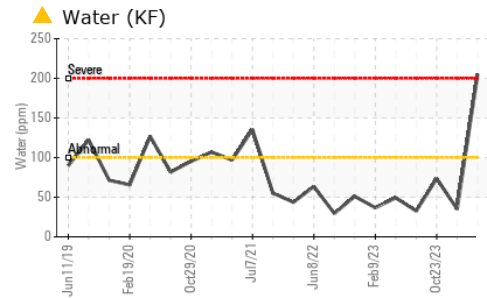
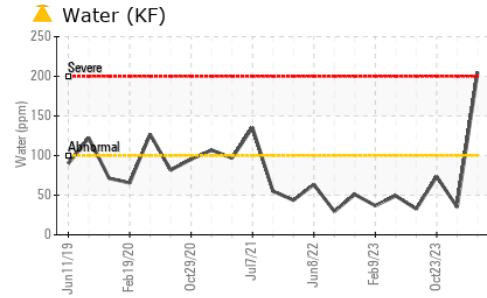
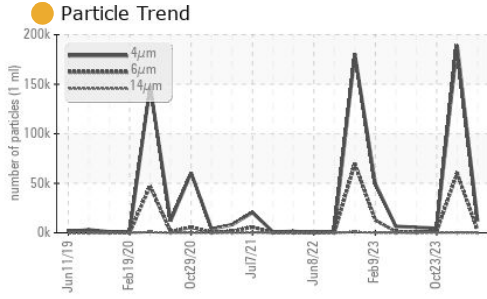
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	3	3
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	11	<1	1
Water	%	ASTM D6304 >0.01	▲ 0.020	0.003	0.007
ppm Water	ppm	ASTM D6304 >100	▲ 205	35	73.4

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		11904	189471	4616
Particles >6µm	ASTM D7647 >2500		● 2831	▲ 60239	1361
Particles >14µm	ASTM D7647 >320		60	▲ 325	64
Particles >21µm	ASTM D7647 >80		8	9	13
Particles >38µm	ASTM D7647 >20		1	0	0
Particles >71µm	ASTM D7647 >4		0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	● 21/19/13	▲ 25/23/16	19/18/13

FLUID DEGRADATION

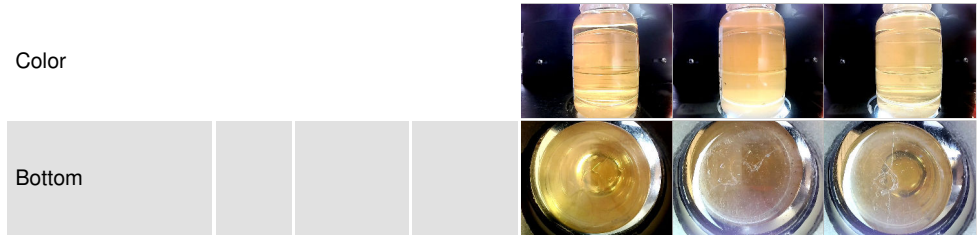
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.014	0.014	0.014



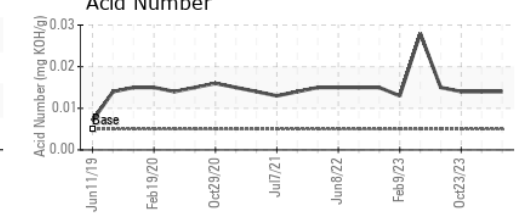
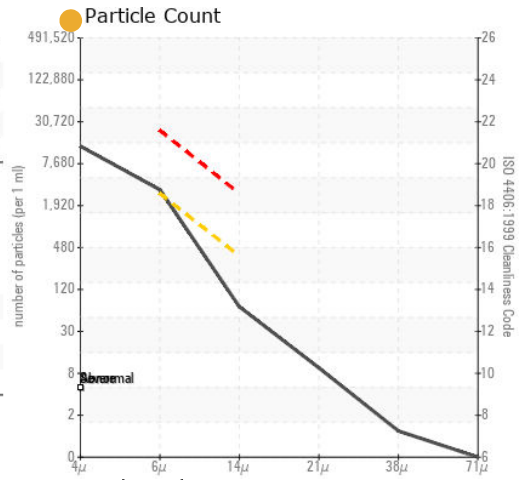
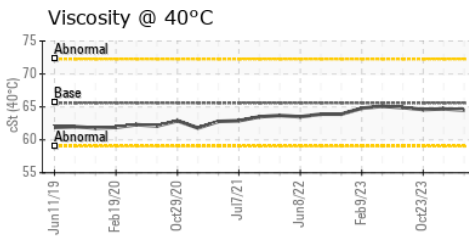
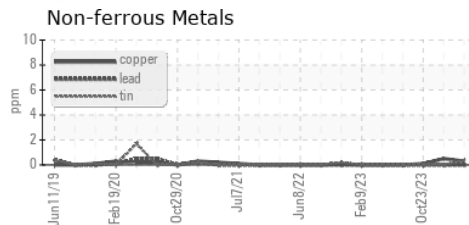
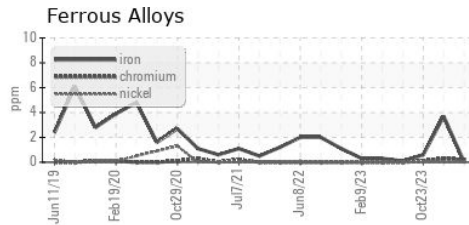
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	64.5	64.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0006427
Lab Number : 06154456
Unique Number : 10989879
Test Package : IND 2
Received : 19 Apr 2024
Tested : 22 Apr 2024
Diagnosed : 22 Apr 2024 - Doug Bogart

TYSON - BERRYVILLE- USP
 110 WEST FREEMAN
 BERRYVILLE, AR
 US 72616
 Contact: MIKE CISCO

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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