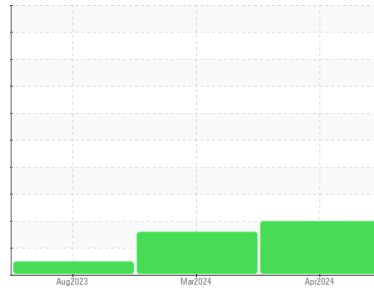




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
GEA RC-2 (S/N 02244012)
 Component
Refrigeration Compressor
 Fluid
DH POE HMC 68 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil.

▲ Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0908567	WC0908561	WC0816755
Sample Date	Client Info		15 Apr 2024	26 Mar 2024	10 Aug 2023
Machine Age	hrs	Client Info	0	113004	112667
Oil Age	hrs	Client Info	113006	7500	112667
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<1	0	5
Chromium	ppm	ASTM D5185m >2	<1	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m >2	<1	0	0
Aluminum	ppm	ASTM D5185m >3	1	0	0
Lead	ppm	ASTM D5185m >2	0	0	<1
Copper	ppm	ASTM D5185m >8	<1	0	<1
Tin	ppm	ASTM D5185m >4	3	3	4
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	0	<1
Calcium	ppm	ASTM D5185m	4	0	2
Phosphorus	ppm	ASTM D5185m	40	39	33
Zinc	ppm	ASTM D5185m	0	0	<1
Sulfur	ppm	ASTM D5185m	0	34	35

CONTAMINANTS

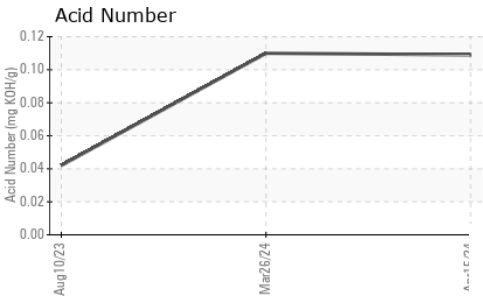
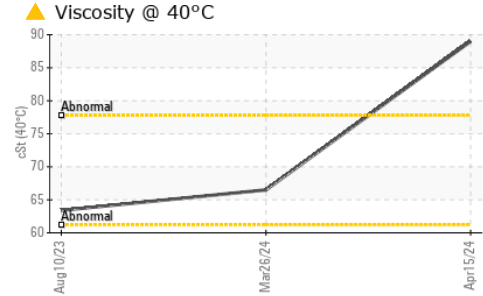
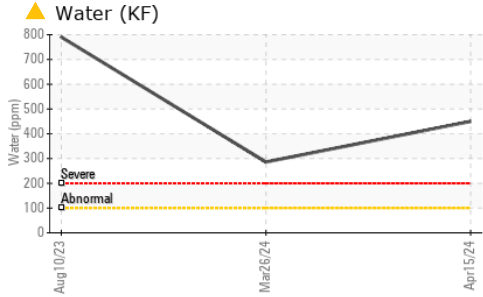
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	5	2	4
Sodium	ppm	ASTM D5185m	4	3	6
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304 >0.01	▲ 0.045	▲ 0.028	0.079
ppm Water	ppm	ASTM D6304 >100	▲ 450	▲ 286	790.3

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.109	0.11	0.042



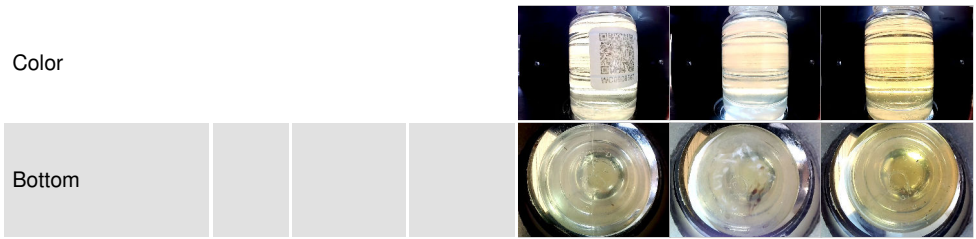
OIL ANALYSIS REPORT



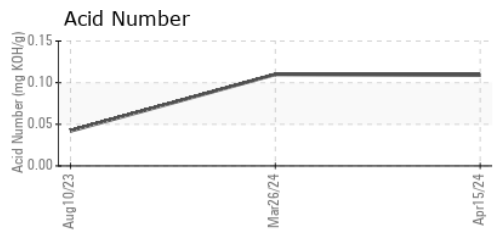
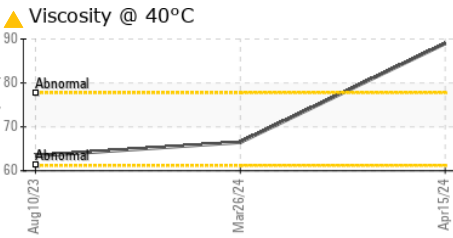
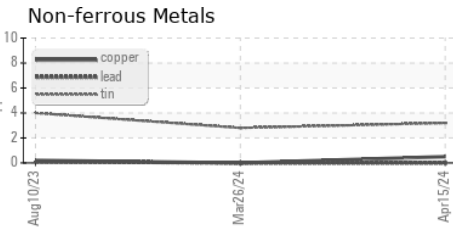
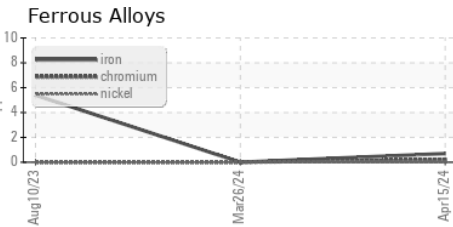
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 89.0	66.5	63.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0908567 **Received** : 19 Apr 2024
Lab Number : 06154484 **Tested** : 22 Apr 2024
Unique Number : 10989907 **Diagnosed** : 23 Apr 2024 - Angela Borella
Test Package : IND 2

REAL GOOD FOODS
 525 W CROSSROADS PKWY
 BOLINGBROOK, IL
 US 60440
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: