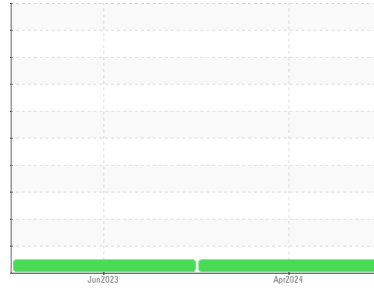




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

ULTRA FG

Machine Id

INGERSOLL RAND VK4570U17199 - US DURUM

Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCH06154527	UCH05889201	---
Sample Date	Client Info			02 Apr 2024	14 Jun 2023	---
Machine Age	hrs	Client Info		23047	18196	---
Oil Age	hrs	Client Info		1301	3617	---
Oil Changed	Client Info			Not Changed	Not Changed	---
Sample Status				NORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m		0	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		<1	0	---
Aluminum	ppm	ASTM D5185m	>25	1	0	---
Lead	ppm	ASTM D5185m	>25	0	0	---
Copper	ppm	ASTM D5185m	>50	<1	<1	---
Tin	ppm	ASTM D5185m	>15	<1	<1	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		<1	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		87	967	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		<1	<1	---
Calcium	ppm	ASTM D5185m		66	3	---
Phosphorus	ppm	ASTM D5185m		338	2	---
Zinc	ppm	ASTM D5185m		0	3	---
Sulfur	ppm	ASTM D5185m		573	364	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	---
Sodium	ppm	ASTM D5185m		16	24	---
Potassium	ppm	ASTM D5185m	>20	3	4	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.24	0.32	---

