

OIL ANALYSIS REPORT

Area **ULTRA COOLANT [SVO-059766]** INGERSOLL RAND UP6-25-125 PX6901U06121

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

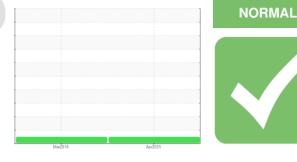
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

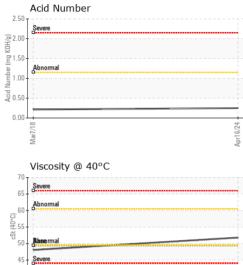
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06154529	UCH04427648	
Sample Date		Client Info		16 Apr 2024	07 Mar 2018	
Machine Age	hrs	Client Info		21623	10017	
Oil Age	hrs	Client Info		1578	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	1	
Chromium	ppm	ASTM D5185m	>5	<1	0	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>15	1	0	
Lead	ppm	ASTM D5185m	>65	0	2	
Copper	ppm	ASTM D5185m	>65	<1	<1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	4	
Barium	ppm	ASTM D5185m	500	752	607	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m		0	3	
Magnesium	ppm	ASTM D5185m	0	<1	0	
Calcium	ppm	ASTM D5185m	0	6	4	
Phosphorus	ppm	ASTM D5185m	20	<1	0	
Zinc	ppm	ASTM D5185m	0	6	9	
Sulfur	ppm	ASTM D5185m	200	326	265	
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	2	<1	
Sodium	ppm	ASTM D5185m		36	35	
Potassium	ppm	ASTM D5185m	>20	3	8	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.25	0.214	



40.

Mar7/18

OIL ANALYSIS REPORT



White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar	*Visual *Visual	NONE	NONE	NONE	
Precipitate Silt Debris	scalar	*Visual				
Silt Debris			NONE	NONE	NONE	
Debris	a a a la	*Visual	NONE	NONE	NONE	
	scalar	*Visual	NONE	NONE	NONE	
	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
			>0.1			
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERTI	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	51.8	48.06	
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image
			Apr16/24			
copper	ka Bandha Bandha Ka		16/24			
			Apr			
Severe			。 第 2.50	Acid Number		
1 0			Ĕ 1.50	Aba and		
Aasermal			a 1.00	ADNORMAI		
Severe			N 0.50			
L.				0		
Mar7/18			Apr16/24	Mar7/18		
	Emulsified Water Free Water FLUID PROPERT //isc @ 40°C SAMPLE IMAGES Color Col	Emulsified Water scalar Free Water scalar FLUID PROPERTIES /isc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Image: Strength of the s	Emulsified Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Sattom Bottom Image: Color State of the	Emulsified Water scalar *Visual >0.1 Free Water scalar *Visual FLUID PROPERTIES method limit/base Viscolor cSt ASTM D445 49.4 SAMPLE IMAGES method limit/base Color cSt ASTM D445 49.4 Sottom imit/base imit/base Color cSt ASTM D445 49.4 Sottom imit/base imit/base Color cSt ASTM D445 49.4 Sottom imit/base imit/base Sottom imit/ba	Emulsified Water scalar *Visual >0.1 NEG Free Water scalar *Visual Imit/base current FLUID PROPERTIES method Imit/base current Kisc @ 40°C cSt ASTM D445 49.4 51.8 SAMPLE IMAGES method Imit/base current Color Imit/base current Bottom Imit/base current Bottom Imit/base current Perrous Alloys Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Viscosity @ 40°C Yiscosity @ 40°C	Emulsified Water scalar *Visual >0.1 NEG NEG Free Water scalar *Visual NEG NEG FLUID PROPERTIES method limit/base current history1 //isc @ 40°C cSt ASTM D445 49.4 51.8 48.06 SAMPLE IMAGES method limit/base current history1 Color Bottom C Career Control Con

Contact/Location: RACHEL VON HATTEN - UCJOHSAI

Page 2 of 2