

## **OIL ANALYSIS REPORT**

### Area **INGERSOLL RAND PY3474U10327 - GILSTER MARY LEE** Component

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

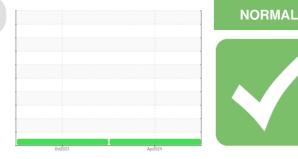
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the component.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

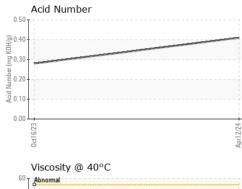


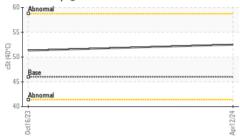
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		JHF0000176	UCH05994484	
Sample Date		Client Info		12 Apr 2024	16 Oct 2023	
Machine Age	hrs	Client Info		107068	103038	
Oil Age	hrs	Client Info		8229	4200	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	1	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>25	1	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	1	1	
Tin	ppm	ASTM D5185m	>15	<1	<1	
Vanadium	ppm	ASTM D5185m		<1	<1	
Cadmium	ppm	ASTM D5185m		<1	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		611	554	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		1	0	
Calcium	ppm	ASTM D5185m		10	4	
Phosphorus	ppm	ASTM D5185m		0	5	
Zinc	ppm	ASTM D5185m		44	31	
Sulfur	ppm	ASTM D5185m		402	393	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	
Sodium	ppm	ASTM D5185m		63	48	
Potassium	ppm	ASTM D5185m	>20	5	6	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.41	0.28	



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VISUAL





		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual	20.1	NEG	NEG	
FLUID PROPERT		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	52.5	51.3	
-						la la tamu O
SAMPLE IMAGES	þ	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
GRAPHS						
2 5 5 5 5 5 5 5 5 5 5 5 5 5			Apr12/24			
6	-					
b copper lead			Apri2/24			
Viscosity @ 40°C				Acid Numbe	r	
Copper lead Viscosity @ 40°C					r	
Viscosity @ 40°C					r	
Viscosity @ 40°C					r	
Viscosity @ 40°C					r	
Viscosity @ 40°C			(),0.50 HC 0.40 E 0.30 hc 0.20 N 0.10 V 0.10		r	
Viscosity @ 40°C			(B) 0.50 HOY 0.40 EU 0.30 Bu 0.20 Pg 0.10		r	
Viscosity @ 40°C		ved :19 d :22	40.12/2/4 (0.500 Km (0.10) (0.100 Km (0.100 Km (0.100 Km (0.10) (0.100 Km (0.100	Octi 6/23	IN HENRY FOSTE 4700 LEBOURO	

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Laboratory

Sample No.

Lab Number

**Unique Number** 

Test Package :

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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