

OIL ANALYSIS REPORT

Area ULTRA FG Machine Id **GARDNER DENVER S411558 - ICE CREAM SPECIALTIES** Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

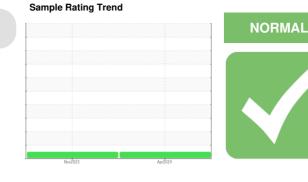
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



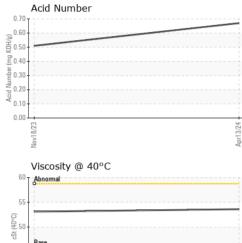
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		JHF0000259	UCH06021634	
Sample Date		Client Info		13 Apr 2024	18 Nov 2023	
Machine Age	hrs	Client Info		79052	75598	
Oil Age	hrs	Client Info		75598	7979	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	1	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>25	7	7	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	8	8	
Tin	ppm	ASTM D5185m	>15	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		12	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		2	2	
Calcium	ppm	ASTM D5185m		34	37	
Phosphorus	ppm	ASTM D5185m		266	325	
Zinc	ppm	ASTM D5185m		349	327	
Sulfur	ppm	ASTM D5185m		408	474	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	
Sodium	ppm	ASTM D5185m		26	24	
Potassium	ppm	ASTM D5185m	>20	5	4	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67	0.51	



Base 45

Abnorma 40 Nov18/23

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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Apr13/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Aprl	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46.0	53.6	53.1	
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Apri 3/24	Color						no image
	Bottom				\bigcirc		no image
	Non-ferrous Metal	5		Apr1324			
	 Viscosity @ 40°C			Ap			
	60 T Abnormal			0.80	Acid Number		
	55 -			(B/H0			
	0			⊻ 0.60 Ĕ			
	(C) 0) 0) 0) 0) 0) 0) 0 0 0 0 0 0 0 0 0 0 0 0 0) ਦੂ 0.40	•		
	45			ų 0.20			
	40				÷		
	18/2:			13/24	/18/2:		
	Nov			Apr	Nav		
Laboratory Sample No.	45 - Abnormal	1 Madisc Rece Teste	ived : 19	Apr13/24	Nov18/23	I HENRY FOSTE 4700 LEBOUR SAIN	

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Submitted By: RACHEL VON HATTEN