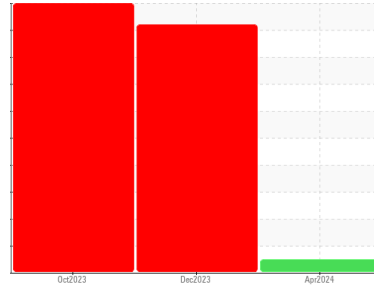




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Building 12
 Machine Id
Roll Crusher 3
 Component
Southwest Bearing
 Fluid
MOBIL MOBILGEAR 600 XP ISO 68 (3 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0901943	WC0882551	WC0853782
Sample Date	Client Info		17 Apr 2024	09 Dec 2023	08 Oct 2023
Machine Age	hrs	Client Info	2170	2170	2170
Oil Age	hrs	Client Info	2170	224	450
Oil Changed	Client Info		Changed	N/A	Changed
Sample Status			NORMAL	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	13	▲ 118	▲ 234
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >20	<1	1	1
Titanium	ppm	ASTM D5185m	<1	<1	5
Silver	ppm	ASTM D5185m	<1	<1	0
Aluminum	ppm	ASTM D5185m >20	2	● 5	● 80
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	<1	<1	2
Tin	ppm	ASTM D5185m >20	<1	<1	0
Vanadium	ppm	ASTM D5185m	<1	0	<1
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	33	27	21
Barium	ppm	ASTM D5185m	12	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	0	2	3
Magnesium	ppm	ASTM D5185m	1	3	25
Calcium	ppm	ASTM D5185m	5	6	29
Phosphorus	ppm	ASTM D5185m	338	317	258
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	8813	8405	6853

CONTAMINANTS

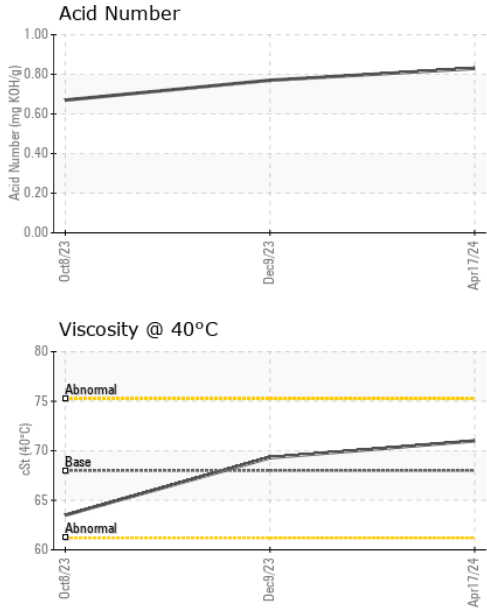
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	8	▲ 18	▲ 222
Sodium	ppm	ASTM D5185m	1	2	28
Potassium	ppm	ASTM D5185m >20	2	2	4

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.83	0.77	0.67



OIL ANALYSIS REPORT



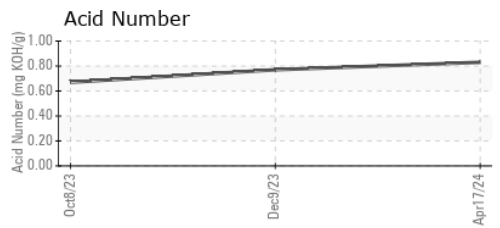
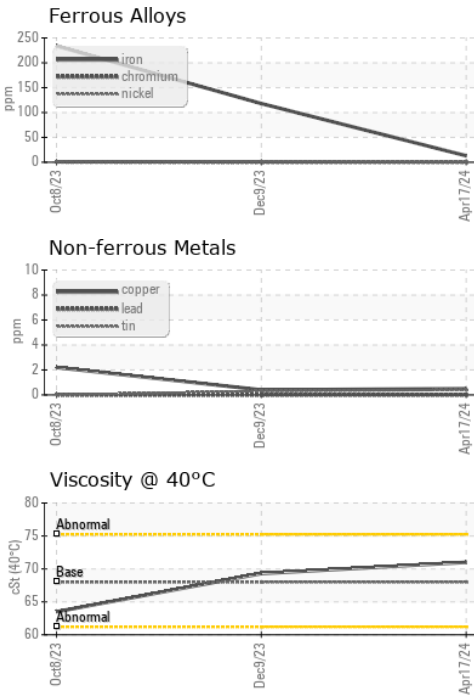
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	▲ MODER
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	71.0	69.3	63.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0901943 **Received** : 19 Apr 2024
Lab Number : 06154550 **Tested** : 22 Apr 2024
Unique Number : 10989973 **Diagnosed** : 23 Apr 2024 - Sean Felton
Test Package : IND 2

3M - PITTSBORO
 4191 NC 87 S
 MONCURE, NC
 US 27559

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: CHARLES JARRELL
 cjarrell@mmm.com
 T:
 F: