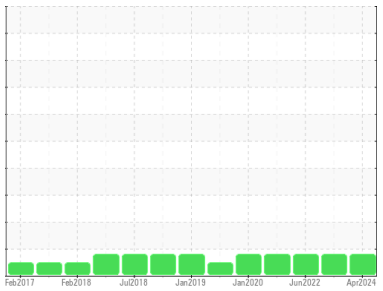
# OIL ANALYSIS REPORT

Sample Rating Trend




**WEAR**

Machine Id
## R2 4000 AXIAL
Component
**Roller Bearing**
Fluid
**MOBIL MOBILGEAR 632 (--- GAL)**

## DIAGNOSIS

**Recommendation**
No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**
The iron level is abnormal. All other component wear rates are normal.

**Contamination**
There is no indication of any contamination in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0604177** | WC0604172 | WC0604170 |
| Sample Date | | Client Info | | **15 Apr 2024** | 25 Jan 2023 | 24 Jun 2022 |
| Machine Age | mths | Client Info | | **0** | 0 | 0 |
| Oil Age | mths | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | Not Changd |
| Sample Status | | | | **ABNORMAL** | ABNORMAL | ABNORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >2 | **NEG** | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | ▲ **285** | ▲ 288 | ▲ 283 |
| Chromium | ppm | ASTM D5185m | >20 | **17** | 19 | 18 |
| Nickel | ppm | ASTM D5185m | >20 | **4** | 5 | 4 |
| Titanium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Silver | ppm | ASTM D5185m | | **<1** | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >20 | **2** | <1 | 0 |
| Lead | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | **1** | <1 | <1 |
| Tin | ppm | ASTM D5185m | >20 | **<1** | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | **---** | --- | --- |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **<1** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **38** | 13 | 7 |
| Barium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **<1** | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | **6** | 8 | 8 |
| Magnesium | ppm | ASTM D5185m | | **<1** | <1 | 3 |
| Calcium | ppm | ASTM D5185m | | **18** | 6 | 12 |
| Phosphorus | ppm | ASTM D5185m | | **547** | 332 | 313 |
| Zinc | ppm | ASTM D5185m | | **6** | 0 | 7 |
| Sulfur | ppm | ASTM D5185m | | **21948** | 14197 | 11891 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **4** | 4 | 3 |
| Sodium | ppm | ASTM D5185m | | **2** | 1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **2** | 2 | <1 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **0.72** | 0.58 | 0.61 |

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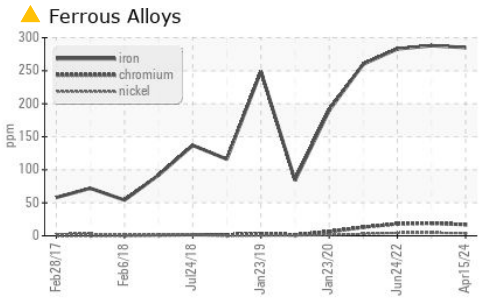
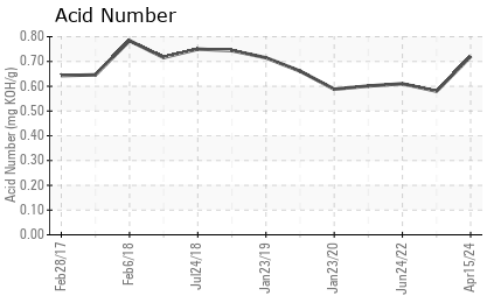
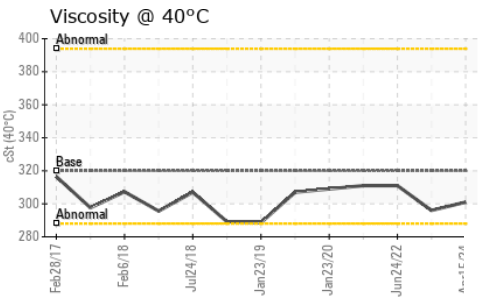
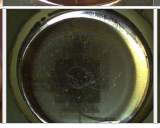
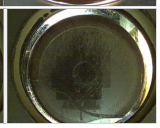


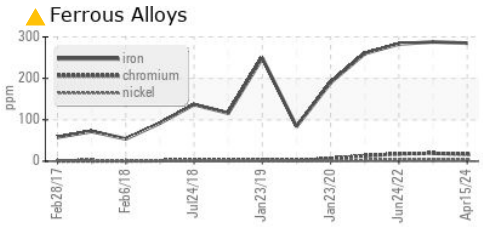



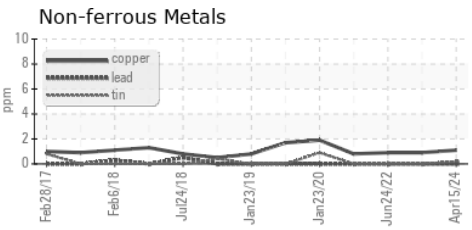

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **LIGHT** | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

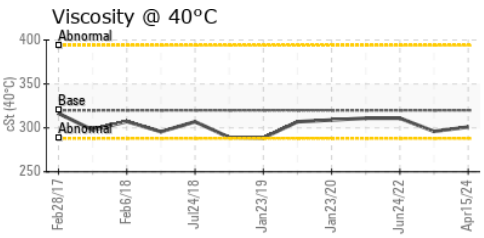
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 320 | **301** | 296 | 311 |

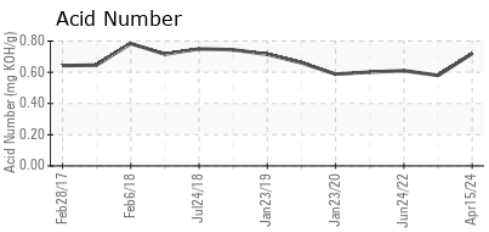
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  |  |  |
| Bottom | | |  |  |  |

## GRAPHS




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0604177
**Lab Number** : 06154552
**Unique Number** : 10989975
**Test Package** : IND 2

**Received** : 19 Apr 2024
**Tested** : 22 Apr 2024
**Diagnosed** : 23 Apr 2024 - Sean Felton

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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Report Id: ROYBIR [WUSCAR] 06154552 (Generated: 04/23/2024 15:15:37) Rev: 1

Submitted By: ?