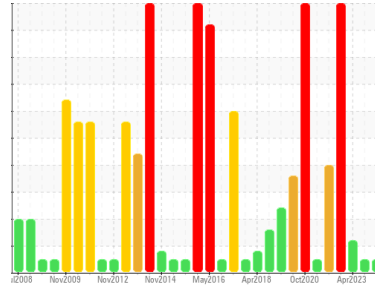




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

## DELETED COMPONENT [1958019] FS01PP01-1030 - CENTRIFUGAL PUMP

Machine Id

Component

Gearbox

Fluid

GEAR OIL (PAO) ISO 220 (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL (PAO) ISO 220. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0913994</b>	WC0851577	WC0793908
Sample Date	Client Info		<b>15 Apr 2024</b>	20 Oct 2023	19 Apr 2023
Machine Age	days	Client Info	<b>0</b>	0	0
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>32</b>	38	▲ 296
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	3
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	0	5
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>4</b>	3	16
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	25	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	12	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	4
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	0	3
Calcium	ppm	ASTM D5185m	25	<b>13</b>	2	1
Phosphorus	ppm	ASTM D5185m	375	<b>235</b>	232	187
Zinc	ppm	ASTM D5185m	25	<b>44</b>	41	0
Sulfur	ppm	ASTM D5185m	4900	<b>5025</b>	4527	1997

### CONTAMINANTS

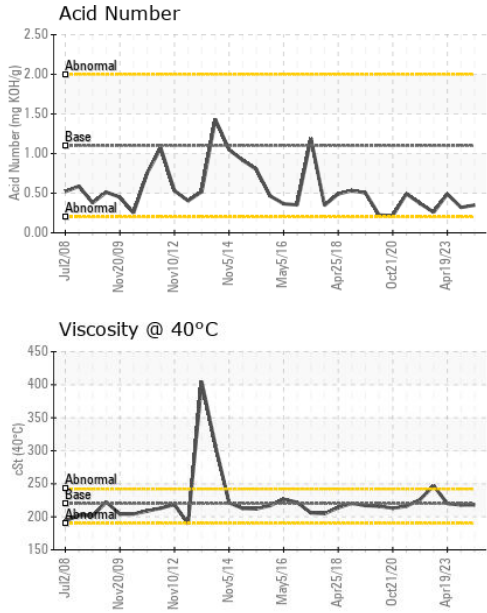
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>5</b>	6	46
Sodium	ppm	ASTM D5185m		<b>4</b>	4	2
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	0

### FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.10	<b>0.35</b>	0.32	0.49



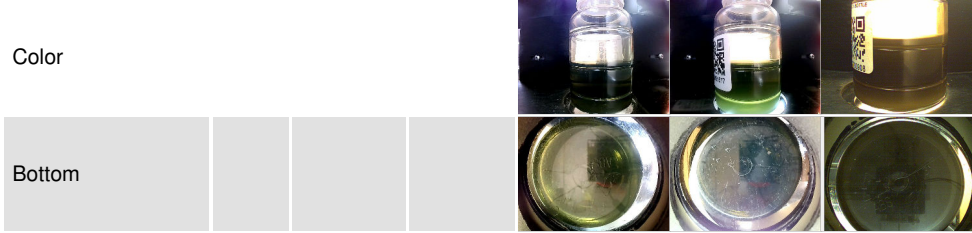
# OIL ANALYSIS REPORT



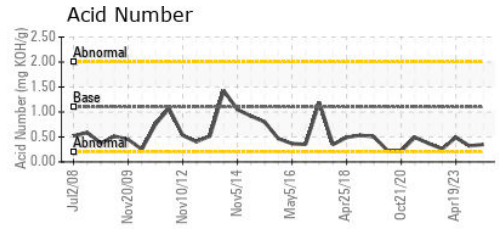
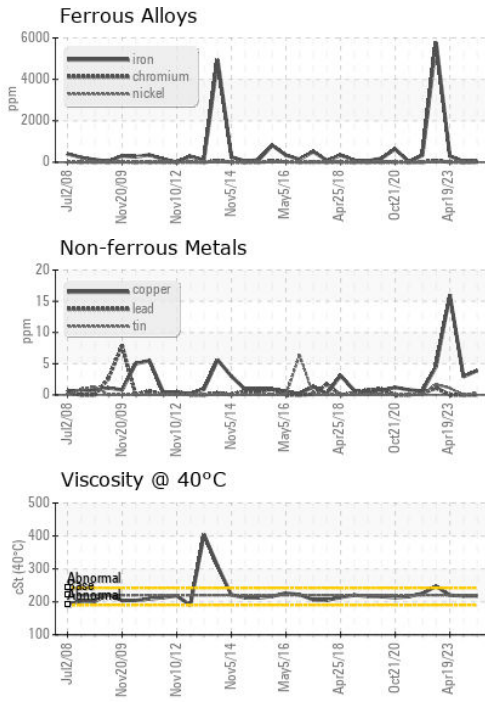
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	<b>218</b>	218	220

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0913994      **Received** : 19 Apr 2024  
**Lab Number** : **06154571**      **Tested** : 22 Apr 2024  
**Unique Number** : 10989994      **Diagnosed** : 22 Apr 2024 - Wes Davis  
**Test Package** : IND 2

**LEPRINO FOODS - ALLENDALE**  
 4700 RICH STREET  
 ALLENDALE, MI  
 US 49401  
 Contact: BILL FERRIER  
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)