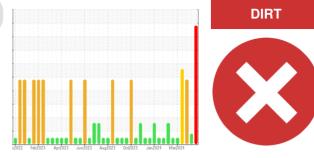


OIL ANALYSIS REPORT



Sample Rating Trend

Machine Id Brent Run CAT 4 BRRM04BE Biogas Engine

Fluid CHEVRON HDAX 9500 GAS ENGINE OIL 40 (--- GAL)

DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history
Recommendation We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. (Customer Sample Comment: 400 hr sample after head change) Wear	Sample Number		Client Info		WC0915821	WC0915825	WC077671
	Sample Date		Client Info		17 Apr 2024	10 Apr 2024	25 Mar 202
	Machine Age	hrs	Client Info		107871	107703	107350
	Oil Age	hrs	Client Info		471	303	632
	Oil Changed		Client Info		Not Changd	Not Changd	Not Change
	Sample Status				SEVERE	ABNORMAL	SEVERE
wear e tin level is abnormal. All other component wear es are normal.	CONTAMINATIO	ON	method	limit/base	current	history1	history
Contamination	Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
lemental level of silicon (Si) above normal.	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
The BN level is low. The AN level is acceptable for this fluid. The oil is no longer serviceable.	WEAR METALS		method	limit/base	current	history1	history
	Iron	ppm	ASTM D5185m	>14	4	1	14
	Chromium	ppm	ASTM D5185m	>3	0	<1	0
	Nickel	ppm	ASTM D5185m		0	<1	<1
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>5	2	2	2
	Lead	ppm	ASTM D5185m	>8	<1	2	1
	Copper	ppm	ASTM D5185m		2	2	4
	Tin	ppm	ASTM D5185m	>3	<u> </u>	<u> </u>	4
	Vanadium	ppm	ASTM D5185m		<1	<1	0
	Cadmium	ppm	ASTM D5185m		0	<1	0
	ADDITIVES		method	limit/base	current	history1	history
	Boron	ppm	ASTM D5185m		0	2	8
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		2	3	4
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m		7	6	10
	Calcium	ppm	ASTM D5185m		1861	1855	1861
	Phosphorus	ppm	ASTM D5185m		281	309	297
						0.50	366
	Zinc	ppm	ASTM D5185m		307	356	0000
	Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m		307 3205	356 3205	3302
		ppm	ASTM D5185m method	limit/base			3302
	Sulfur	ppm	ASTM D5185m		3205	3205	3302
	Sulfur CONTAMINANT	ppm S	ASTM D5185m method	>180	3205 current	3205 history1	3302 history
	Sulfur CONTAMINANT Silicon	ppm S ppm	ASTM D5185m method ASTM D5185m	>180 >20	3205 current 211	3205 history1 140	3302 history ▲ 217
	Sulfur CONTAMINANT Silicon Sodium	ppm S ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m	>180 >20	3205 current ▲ 211 3	3205 history1 140 2	3302 history ▲ 217 31 3
	Sulfur CONTAMINANT Silicon Sodium Potassium	ppm S ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	>180 >20 >20	3205 current 211 3 0	3205 history1 140 2 3	3302 history ▲ 217 31 3
	Sulfur CONTAMINANT Silicon Sodium Potassium INFRA-RED	ppm S ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method	>180 >20 >20	3205 current 211 3 0 current	3205 history1 140 2 3 history1	3302 history ▲ 217 31 3 history
	Sulfur CONTAMINANT Silicon Sodium Potassium INFRA-RED Soot %	ppm S ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	>180 >20 >20	3205 current ▲ 211 3 0 current 0.1	3205 history1 140 2 3 history1 0.1	3302 history ▲ 217 31 3 history 0.1
	Sulfur CONTAMINANT Silicon Sodium Potassium INFRA-RED Soot % Nitration	s ppm ppm ppm ppm ppm ppm val Abs/cm Abs/.1mm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	>180 >20 >20	3205 current ▲ 211 3 0 current 0.1 6.4	3205 history1 140 2 3 history1 0.1 6.1	3302 history ▲ 217 31 3 history 0.1 6.7 24.9
	Sulfur CONTAMINANT Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm S ppm ppm ppm ppm ppm v v Abs/cm Abs/cm Abs/.1mm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624 *ASTM D7415	>180 >20 >20 limit/base	3205 current ▲ 211 3 0 current 0.1 6.4 23.3	3205 history1 140 2 3 history1 0.1 6.1 20.8	3302 history ▲ 217 31 3 history 0.1 6.7
	Sulfur CONTAMINANT Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRAD	S ppm ppm ppm ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7415 method	>180 >20 >20 limit/base	3205 current 211 3 0 current 0.1 6.4 23.3 current	3205 history1 140 2 3 history1 0.1 6.1 20.8 history1	3302 history ▲ 217 31 3 history 0.1 6.7 24.9 history



OIL ANALYSIS REPORT

NONE

NONE

NONE

method

an 19/74

an 19/74

: 25 Apr 2024

NONE

NONE

NONE

NONE

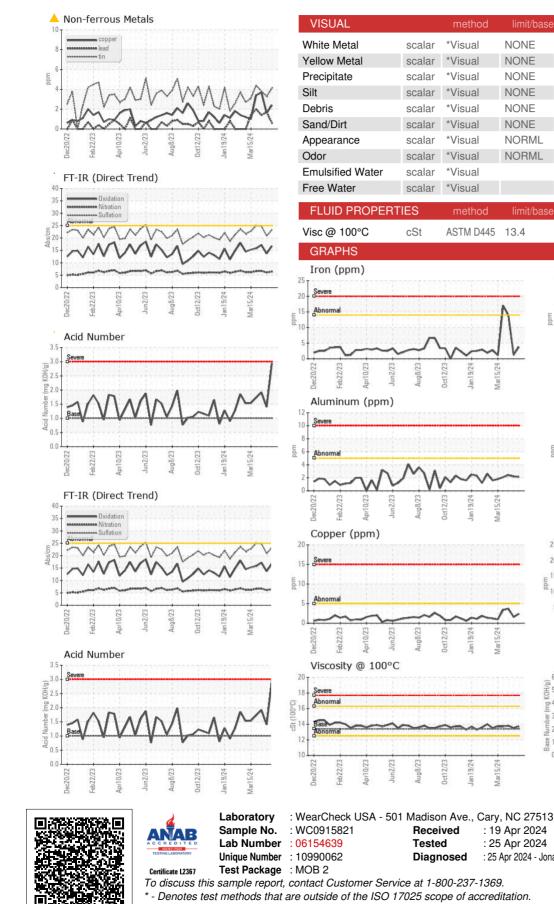
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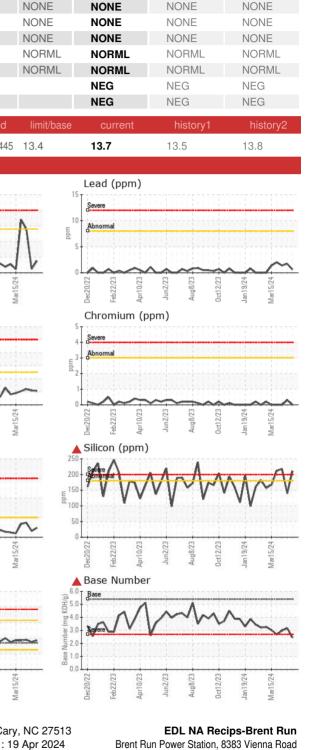
NONE

NONE

NONE

NONE





Montrose, MI : 25 Apr 2024 - Jonathan Hester US 48457-9141 Contact: Rob Stewart Rob.Stewart@energydevelopments.com T: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: DOUG HINE

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