

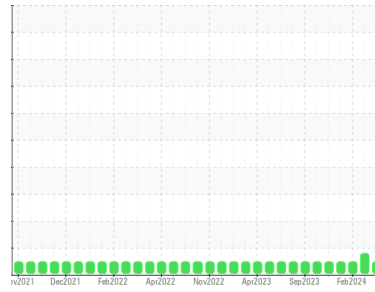


# OIL ANALYSIS REPORT



Machine Id  
**JENBACHER GM04 (S/N 1144825)**  
 Component  
**Biogas Engine**  
 Fluid  
**MAHLER Q8 Mahler G8 SAE 40 (--- GAL)**

## Sample Rating Trend



**NORMAL**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0914240</b>	WC0914251	WC0853017
Sample Date	Client Info		<b>16 Apr 2024</b>	21 Mar 2024	28 Feb 2024
Machine Age	hrs	Client Info	<b>47279</b>	46710	46430
Oil Age	hrs	Client Info	<b>5616</b>	5047	4767
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>7</b>	6	4
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>4</b>	5	4
Lead	ppm	ASTM D5185m	>20	<b>1</b>	1	<1
Copper	ppm	ASTM D5185m	>15	<b>5</b>	5	4
Tin	ppm	ASTM D5185m	>5	<b>8</b>	9	8
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	2	2
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	3	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>13</b>	15	14
Calcium	ppm	ASTM D5185m		<b>2552</b>	2546	2413
Phosphorus	ppm	ASTM D5185m		<b>431</b>	458	450
Zinc	ppm	ASTM D5185m		<b>471</b>	546	540
Sulfur	ppm	ASTM D5185m		<b>2867</b>	3044	2637

### CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>200	<b>53</b>	58	53
Sodium	ppm	ASTM D5185m	>20	<b>2</b>	2	2
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	3	0

### INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844	>2	<b>0.1</b>	0	0
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.4</b>	8.3	7.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.4</b>	20.1	19.3

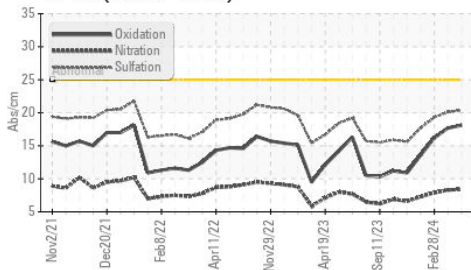
### FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>18.1</b>	17.7	16.2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>2.05</b>	1.98	1.74
Base Number (BN)	mg KOH/g	ASTM D2896	8.0	<b>5.72</b>	6.86	6.33

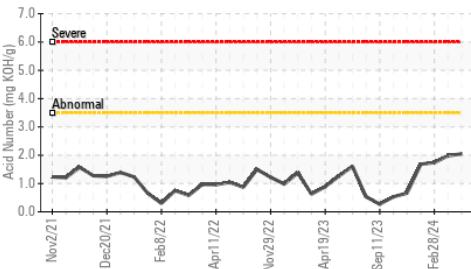


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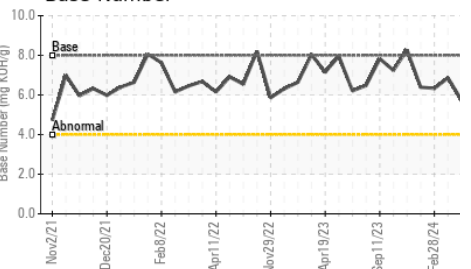
FT-IR (Direct Trend)



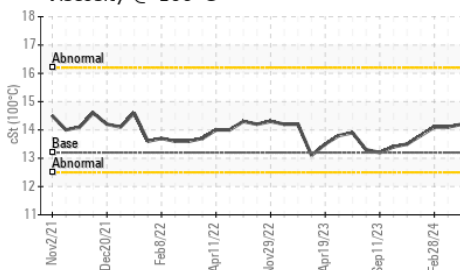
Acid Number



Base Number



Viscosity @ 100°C

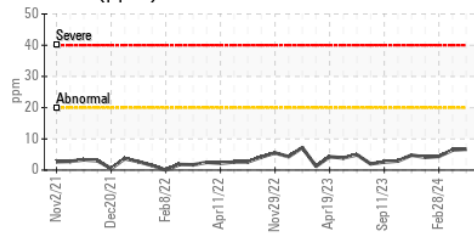


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

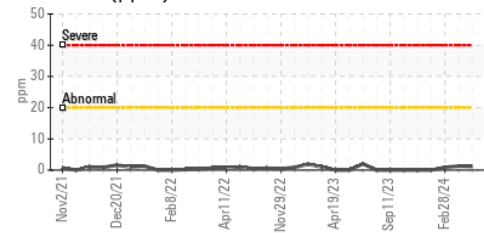
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	14.2	14.1

**GRAPHS**

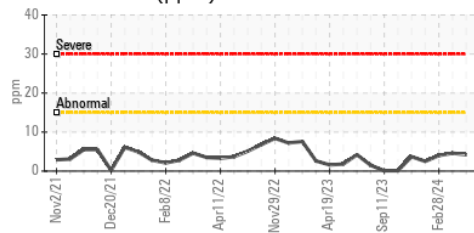
Iron (ppm)



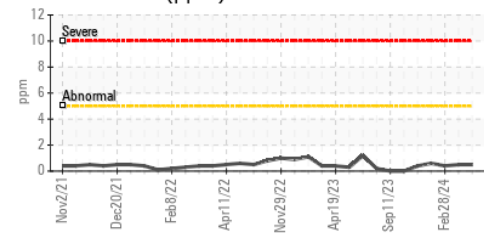
Lead (ppm)



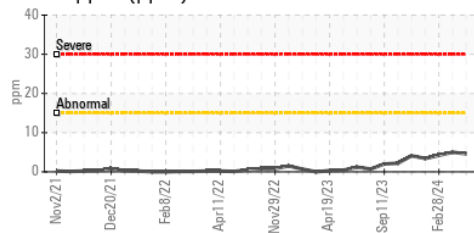
Aluminum (ppm)



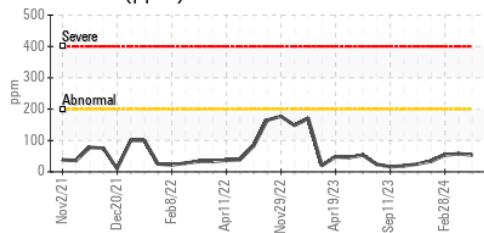
Chromium (ppm)



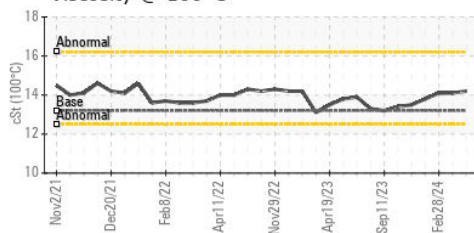
Copper (ppm)



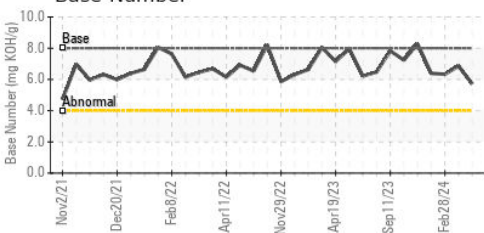
Silicon (ppm)



Viscosity @ 100°C



Base Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0914240 **Received** : 19 Apr 2024  
**Lab Number** : 06154645 **Tested** : 23 Apr 2024  
**Unique Number** : 10990068 **Diagnosed** : 23 Apr 2024 - Sean Felton  
**Test Package** : MOB 2

**RICHLAND CREEK**  
 5691 S RICHLAND CREEK RD  
 BUFORD, GA  
 US 30518  
 Contact: MATT DICKENS  
 matt.dickens@cubedistrictenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)