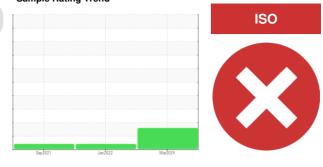
Sample Rating Trend

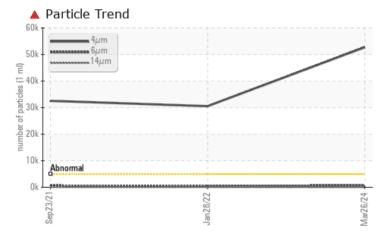


PROBLEM SUMMARY



Machine Id 80-190 Component Hydraulic System Fluid CONOCOPHILLIPS POWERTRAN (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>5000	4 52715	A 30546	▲ 32558		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	4 23/17/11	🔺 22/16/12	A 22/16/12		

Customer Id: MANTUL Sample No.: WC0766500 Lab Number: 06155180 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	ACTIONS			
Action Change Filter	Status	Date	Done By	Description We recommend you service the filters on this component.
			?	
Resample			?	Resample in 30-45 days to monitor this situation.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals			?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

28 Jan 2022 Diag: Angela Borella

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





23 Sep 2021 Diag: Don Baldridge

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

ISO

Machine Id

80-190 Component Hydraulic System Fluid CONOCOPHILLIPS POWERTRAN (--- GAL)

DIAGNOSIS

A Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMA	TION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0766500	WC0619509	WC0601558
Sample Date		Client Info		26 Mar 2024	28 Jan 2022	23 Sep 2021
Machine Age	nrs	Client Info		7553	5990	5737
- 3-	nrs	Client Info		7553	2000	500
Oil Changed		Client Info		N/A	Changed	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
lron p	opm	ASTM D5185m	>20	11	6	4
Chromium p	opm	ASTM D5185m	>10	<1	<1	<1
Nickel p	opm	ASTM D5185m	>10	<1	0	0
Titanium p	opm	ASTM D5185m		<1	<1	<1
Silver p	opm	ASTM D5185m		0	0	<1
Aluminum p	opm	ASTM D5185m	>10	2	2	1
Lead p	opm	ASTM D5185m	>10	<1	<1	<1
Copper p	opm	ASTM D5185m	>75	3	3	3
Tin p	opm	ASTM D5185m	>10	<1	<1	<1
Antimony p	opm	ASTM D5185m			0	<1
Vanadium p	opm	ASTM D5185m		0	0	0
Cadmium p	opm	ASTM D5185m		<1	2	2
ADDITIVES		method	limit/base	current	history1	history2
Boron p	opm	ASTM D5185m		101	115	111
Barium p	opm	ASTM D5185m		0	0	0
Molybdenum p	opm	ASTM D5185m		7	1	<1
Manganese p	opm	ASTM D5185m		<1	<1	<1
Magnesium p	opm	ASTM D5185m		59	28	23
Calcium p	opm	ASTM D5185m		2743	3491	3404
Phosphorus p	opm	ASTM D5185m		973	1118	1057
Zinc p	opm	ASTM D5185m		1159	1354	1382
Sulfur p	opm	ASTM D5185m		3147	3146	3339
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon p	opm	ASTM D5185m	>20	18	20	18
Sodium p	opm	ASTM D5185m		2	6	5
Potassium p	opm	ASTM D5185m	>20	3	0	0
FLUID CLEANLINE	SS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	52715	▲ 30546	▲ 32558
Particles >6µm		ASTM D7647	>1300	672	386	587
Particles >14µm		ASTM D7647	>160	12	21	31
Particles >21µm		ASTM D7647	>40	4	6	5
Particles >38µm		ASTM D7647	>10	0	0	0
·						

0

ISO 4406 (c) >19/17/14 **4 23/17/11**

ASTM D7647 >3

Particles >71µm

Oil Cleanliness

0

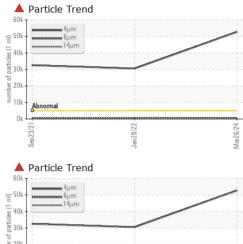
▲ 22/16/12

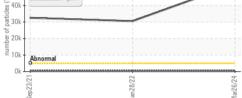
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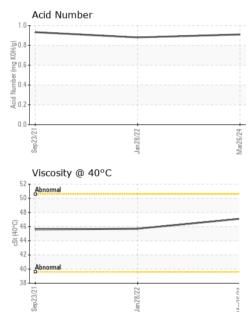
▲ 22/16/12



OIL ANALYSIS REPORT

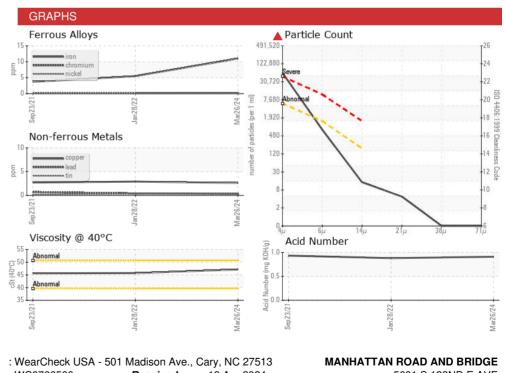






FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.91	0.88	0.933
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		47.1	45.7	45.6
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						WCGGOTESS

Bottom



Laboratory : WC0766500 Sample No. Received : 19 Apr 2024 5601 S 122ND E AVE Lab Number : 06155180 Tested : 22 Apr 2024 TULSA, OK Unique Number : 10990603 Diagnosed : 22 Apr 2024 - Wes Davis US 74146 Test Package : CONST Contact: BEN CALDWELL Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. kevin.marson@wearcheck.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (918)728-5749

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: MANTUL [WUSCAR] 06155180 (Generated: 04/23/2024 16:03:13) Rev: 1

Submitted By: RICHARD PUGH

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