

## **OIL ANALYSIS REPORT**

Sample Rating Trend



## Area [20589906] acchine to 810-S2060

Hydraulic System Fluid POLYGUARD FDA 32 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample NumberClient InfoWC0904633WC0662094WC0428820Sample DateClient Info13 Apr 202428 Mar 202214 Feb 2020Machine AgemthsClient Info000Oil AgemthsClient Info000Oil ChangedClient InfoNot ChangdNot ChangdFilteredSample StatusIImit/basecurrenthistory1history2WaterWC Method>0.05NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTM D5185m>20<10<1PpmASTM D5185m>20<10<1
Machine AgemthsClient Info000Oil AgemthsClient InfoI0000Oil ChangedClient InfoNot ChangdNot ChangdFilteredNorMALNORMALSample StatusIIINORMALNORMALNORMALNORMALCONTAMINATIONmethodlimit/basecurrenthistory1history2WaterWC Method>0.05NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTM D5185m>20<10<1ChromiumppmASTM D5185m>20<10<1
Oil AgemthsClient Info000Oil ChangedClient InfoNot ChangdNot ChangdFilteredSample StatusImit/baseNORMALNORMALNORMALCONTAMINATIONmethodlimit/basecurrenthistory1history2WaterWC Method>0.05NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTM D5185m>20<10<1ChromiumppmASTM D5185m>20<10<1
Oil Changed   Client Info   Not Changd   Filtered     Sample Status   Client Info   NORMAL   NORMAL   NORMAL     CONTAMINATION   method   limit/base   current   history1   history2     Water   WC Method   >0.05   NEG   NEG   NEG     WEAR METALS   method   limit/base   current   history1   history2     Iron   ppm   ASTM D5185m   >20   <1   0   <1     Chromium   ppm   ASTM D5185m   >20   <1   0   <1
Sample Status   NORMAL   NORMAL   NORMAL   NORMAL     CONTAMINATION   method   limit/base   current   history1   history2     Water   WC Method   >0.05   NEG   NEG   NEG     WEAR METALS   method   limit/base   current   history1   history2     Iron   ppm   ASTM D5185m   >20   <1
CONTAMINATIONmethodlimit/basecurrenthistory1history2WaterWC Method>0.05NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTM D5185m>20<10<1ChromiumppmASTM D5185m>20<10<1
Water WC Method >0.05 NEG NEG NEG   WEAR METALS method limit/base current history1 history2   Iron ppm ASTM D5185m >20 <1
WEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTM D5185m>20<10<1ChromiumppmASTM D5185m>20<10<1
Iron     ppm     ASTM D5185m     >20     <1
Chromium     ppm     ASTM D5185m     >20     <1
Nickel     ppm     ASTM D5185m     >20     <1
Titanium     ppm     ASTM D5185m     <1
Silver     ppm     ASTM D5185m     0     <1
Aluminum     ppm     ASTM D5185m     >20     2     <1
Lead ppm ASTM D5185m >20 <1 <1 <1
Copper     ppm     ASTM D5185m     >20     <1
Tin     ppm     ASTM D5185m     >20     <1
Antimony ppm ASTM D5185m 0
Vanadium     ppm     ASTM D5185m     0     0     0
Cadmium     ppm     ASTM D5185m     <1
ADDITIVES method limit/base current history1 history2
Boron     ppm     ASTM D5185m     0     <1
Barium     ppm     ASTM D5185m     0     0     0
Molybdenum     ppm     ASTM D5185m     <1
Manganese     ppm     ASTM D5185m     <1
Magnesium     ppm     ASTM D5185m     <1
Calcium     ppm     ASTM D5185m     0     0     5
Phosphorus     ppm     ASTM D5185m     448     481     456
Zinc ppm ASTM D5185m 19 10 22
Sulfur     ppm     ASTM D5185m     1552     1253     1439
CONTAMINANTS method limit/base current history1 history2
Silicon ppm ASTM D5185m >15 2 2 2
Sodium     ppm     ASTM D5185m     0     <1
Potassium     ppm     ASTM D5185m     >20     1     1     0
FLUID CLEANLINESS method limit/base current history1 history2
Particles >4μm     ASTM D7647     >5000     438     1321     664
Particles >6μm     ASTM D7647     >1300     60     299     132
Particles >14μm     ASTM D7647     >160     10     26     12
Particles >21µm ASTM D7647 >40 <b>4</b> 8 3
Particles >38μm     ASTM D7647     >10     1     0

ASTM D7647 >3

ISO 4406 (c) >19/17/14

0

16/13/10

Particles >71µm

**Oil Cleanliness** 

18/15/12

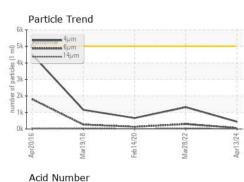
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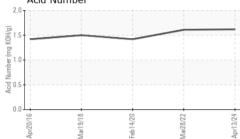
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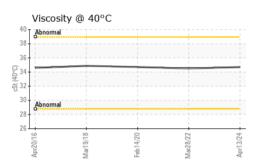
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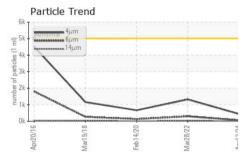


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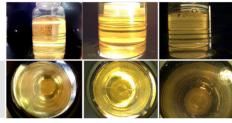


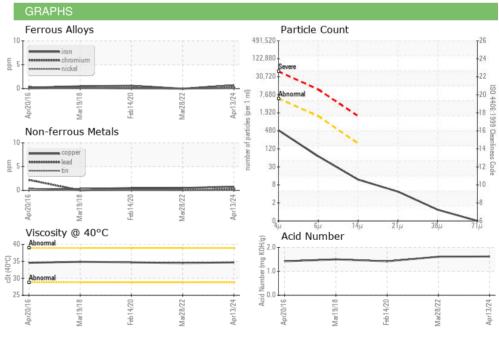


FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.62	1.61	1.419
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		34.7	34.5	34.7
SAMPLE IMAGES	3	method	limit/base	current	history1	history2

Color

Bottom





THERMO FISHER Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0904633 6173 East Old Marion Highway, Bldg. 806 Received : 19 Apr 2024 Ş Lab Number : 06155189 Tested : 23 Apr 2024 Florence, SC US 29506 Unique Number : 10990612 Diagnosed : 24 Apr 2024 - Jonathan Hester Test Package : IND 2 Contact: SAM MCDOWELL Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. sam.mcdowell@patheon.com T: (843)629-4042 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (843)629-4553

Report Id: ROCFLO [WUSCAR] 06155189 (Generated: 04/24/2024 13:09:17) Rev: 1

Contact/Location: SAM MCDOWELL - ROCFLO

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