

# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

## 5214948 (S/N 1085) Component Compressor

Compressor Fluid ANDEROL 46 SUPREME (--- QTS)

#### DIAGNOSIS

#### A Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA012747		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		29078		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m	850	753		
Zinc	ppm	ASTM D5185m		7		
Sulfur	ppm	ASTM D5185m	118	165		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D6304	>0.05	0.010		
ppm Water	ppm	ASTM D6304	>500	107		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		11363		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<b>A</b> 173		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<b>1</b> 21/19/15		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.3	0.24		



12

8

61

4

2

0

1200

1000

800 (maa)

600 Water 400

200

04

(B/HO)

.명 0.10

0.00

1000

600 Water (

4000

200

5

Water (KF)

Abnormal

Viscosity @ 40°C

Inri

54

52

50

44

42 Abnorm

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(D-0+)

cSt (

nrl

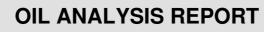
Water (KF)

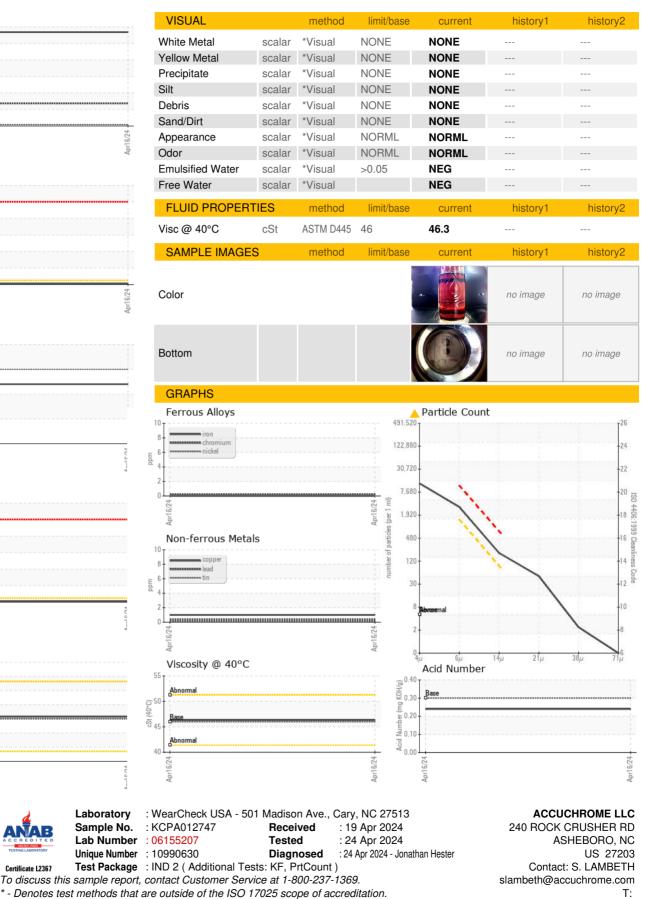
Acid Number

particles (1

Built for a lifetime 🔺 Particle Trend

14µm





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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