



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**C-2 (S/N 10242F32979070)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**FRICK COMPRESSOR OIL #3 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0006362</b>	---	---
Sample Date	Client Info	<b>01 Apr 2024</b>	---	---
Machine Age	hrs Client Info	<b>1035</b>	---	---
Oil Age	hrs Client Info	<b>1035</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>NORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>8	<b>0</b>	---	---
Chromium ppm ASTM D5185m	>2	<b>&lt;1</b>	---	---
Nickel ppm ASTM D5185m		<b>0</b>	---	---
Titanium ppm ASTM D5185m		<b>&lt;1</b>	---	---
Silver ppm ASTM D5185m	>2	<b>0</b>	---	---
Aluminum ppm ASTM D5185m	>3	<b>0</b>	---	---
Lead ppm ASTM D5185m	>2	<b>&lt;1</b>	---	---
Copper ppm ASTM D5185m	>8	<b>&lt;1</b>	---	---
Tin ppm ASTM D5185m	>4	<b>&lt;1</b>	---	---
Vanadium ppm ASTM D5185m		<b>0</b>	---	---
Cadmium ppm ASTM D5185m		<b>&lt;1</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	---	---
Barium ppm ASTM D5185m		<b>0</b>	---	---
Molybdenum ppm ASTM D5185m		<b>&lt;1</b>	---	---
Manganese ppm ASTM D5185m		<b>0</b>	---	---
Magnesium ppm ASTM D5185m		<b>&lt;1</b>	---	---
Calcium ppm ASTM D5185m		<b>0</b>	---	---
Phosphorus ppm ASTM D5185m		<b>0</b>	---	---
Zinc ppm ASTM D5185m		<b>0</b>	---	---
Sulfur ppm ASTM D5185m		<b>89</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>&lt;1</b>	---	---
Sodium ppm ASTM D5185m		<b>0</b>	---	---
Potassium ppm ASTM D5185m	>20	<b>1</b>	---	---
Water % ASTM D6304	>0.01	<b>0.001</b>	---	---
ppm Water ppm ASTM D6304	>100	<b>9</b>	---	---

## FLUID CLEANLINESS

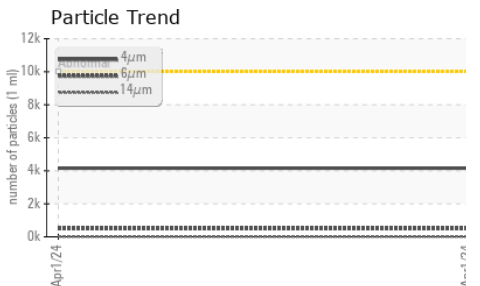
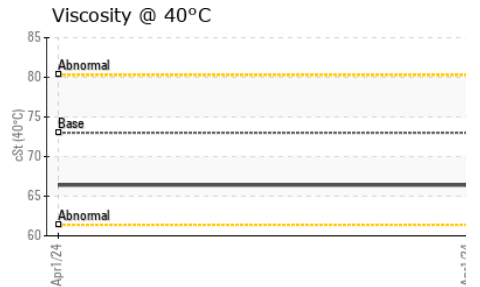
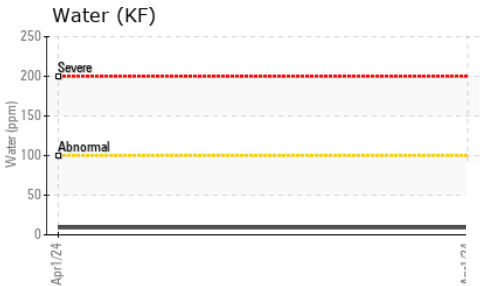
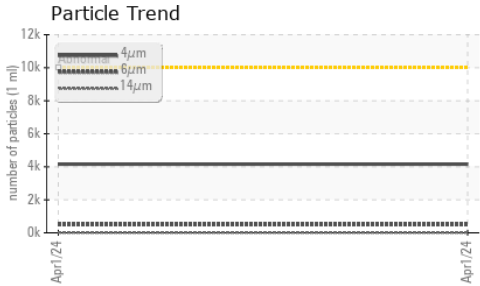
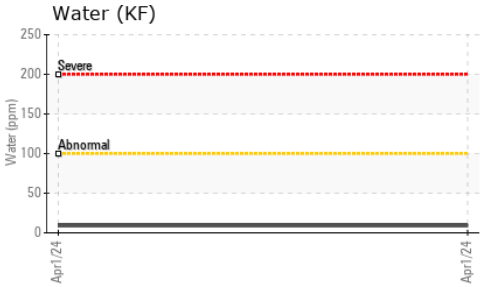
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>4156</b>	---	---
Particles >6µm ASTM D7647	>2500	<b>498</b>	---	---
Particles >14µm ASTM D7647	>320	<b>14</b>	---	---
Particles >21µm ASTM D7647	>80	<b>3</b>	---	---
Particles >38µm ASTM D7647	>20	<b>0</b>	---	---
Particles >71µm ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness ISO 4406 (c)	>20/18/15	<b>19/16/11</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D974		<b>0.014</b>	---	---



# OIL ANALYSIS REPORT



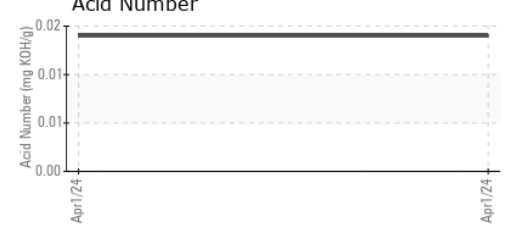
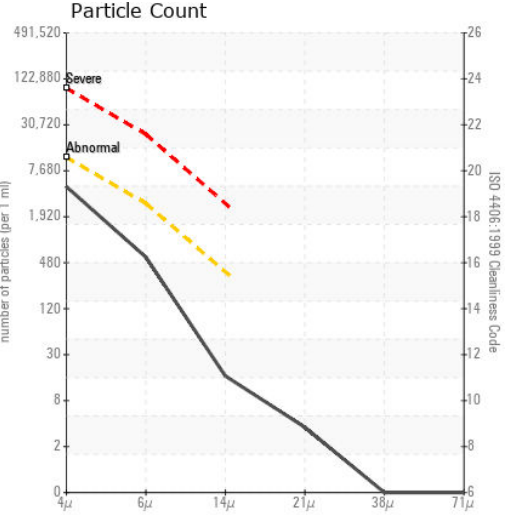
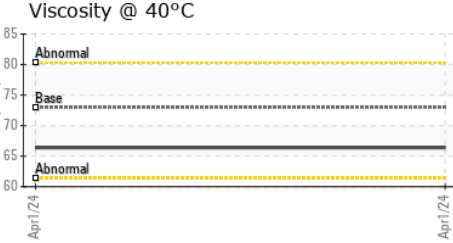
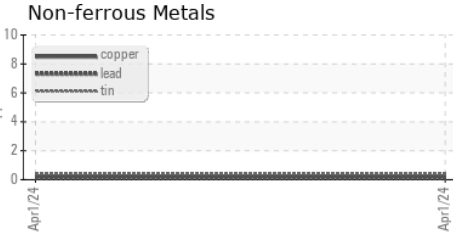
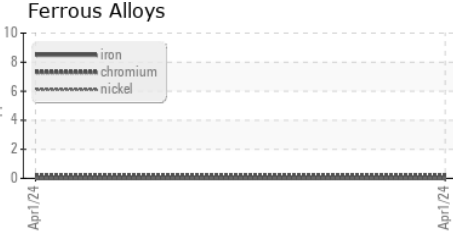
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	66.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0006362  
**Lab Number** : 06155210  
**Unique Number** : 10990633  
**Test Package** : IND 2  
**Received** : 19 Apr 2024  
**Tested** : 23 Apr 2024  
**Diagnosed** : 23 Apr 2024 - Doug Bogart

**DOT FOODS - MANCHESTER**  
 600 MANCHESTER INDUSTRIAL PKWY  
 MANCHESTER, TN  
 US 37355  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)