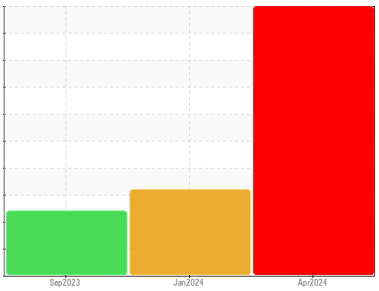
PROBLEM SUMMARY

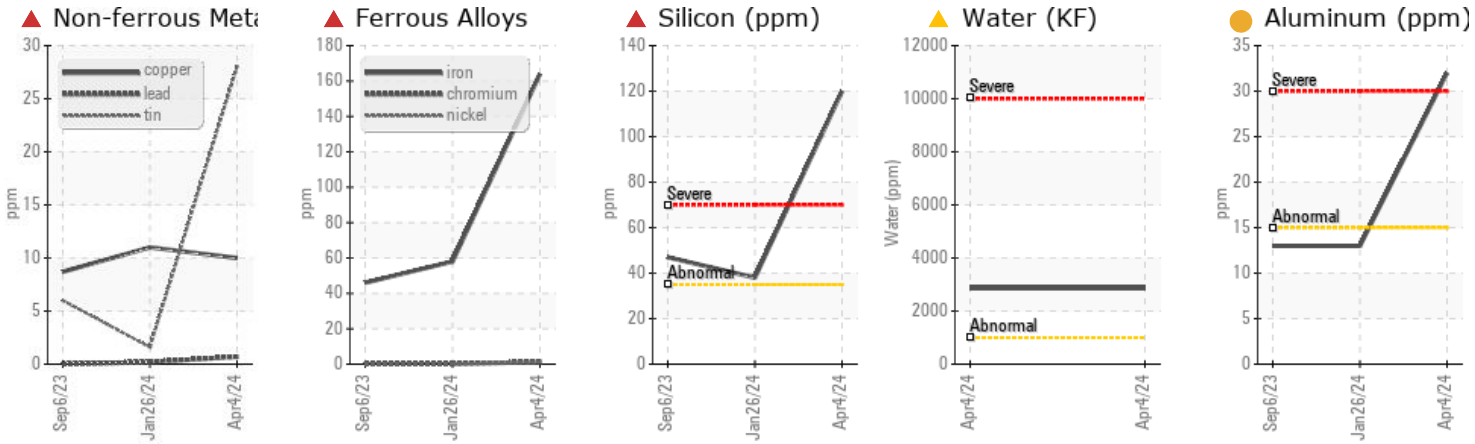
Area
NOT GIVEN
Machine Id
ATLAS COPCO AIF060613 - TULSA CEMENT PLANT AIR 3
Component
Compressor

Sample Rating Trend



WEAR

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>50	▲ **164**	● 58	46
Tin	ppm	ASTM D5185m	>10	▲ **28**	2	6
Silicon	ppm	ASTM D5185m	>35	▲ **120**	▲ 38	▲ 47
Water	%	ASTM D6304	>0.1	▲ **0.286**	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ **2860**	---	---

Customer Id: UCGRECLA
Sample No.: UCH06155216
Lab Number: 06155216
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

DIRT

26 Jan 2024 Diag: Don Baldridge

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.The iron level is abnormal. All other component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

DIRT

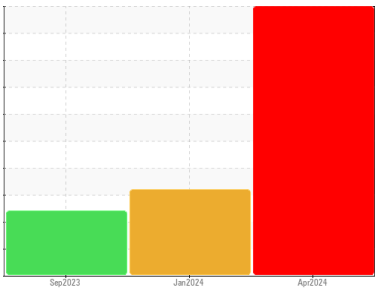
06 Sep 2023 Diag: Don Baldridge

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
NOT GIVEN
Machine Id
ATLAS COPCO AIF060613 - TULSA CEMENT PLANT AIR 3
Component
Compressor

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
The iron level is severe. The tin level is severe.

Contamination
Appearance is hazy. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a light concentration of water present in the oil.

Fluid Condition
The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCH06155216**	UCH06077013	UCH05948146
Sample Date		Client Info		**04 Apr 2024**	26 Jan 2024	06 Sep 2023
Machine Age	hrs	Client Info		**111071**	109961	108678
Oil Age	hrs	Client Info		**8000**	8000	0
Oil Changed		Client Info		**Changed**	Changed	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	▲ **164**	● 58	46
Chromium	ppm	ASTM D5185m	>5	**1**	<1	<1
Nickel	ppm	ASTM D5185m		**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**2**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>15	● **32**	● 13	● 13
Lead	ppm	ASTM D5185m	>65	**<1**	<1	0
Copper	ppm	ASTM D5185m	>65	**10**	11	9
Tin	ppm	ASTM D5185m	>10	▲ **28**	2	6
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

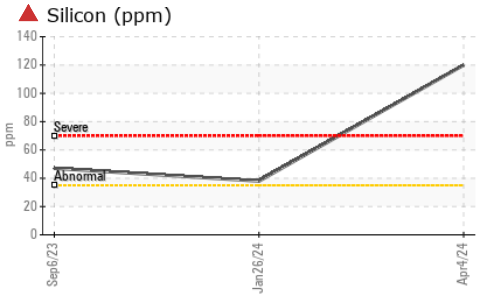
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**421**	469	593
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**2**	<1	<1
Magnesium	ppm	ASTM D5185m		**14**	7	7
Calcium	ppm	ASTM D5185m		**667**	324	404
Phosphorus	ppm	ASTM D5185m		**98**	155	43
Zinc	ppm	ASTM D5185m		**6**	12	0
Sulfur	ppm	ASTM D5185m		**596**	693	679

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	▲ **120**	▲ 38	▲ 47
Sodium	ppm	ASTM D5185m		**14**	16	18
Potassium	ppm	ASTM D5185m	>20	**15**	11	13
Water	%	ASTM D6304	>0.1	▲ **0.286**	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ **2860**	---	---

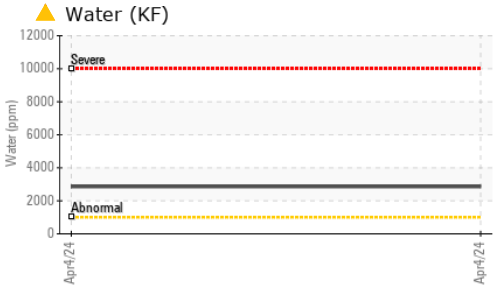
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.176**	0.34	0.19

OIL ANALYSIS REPORT

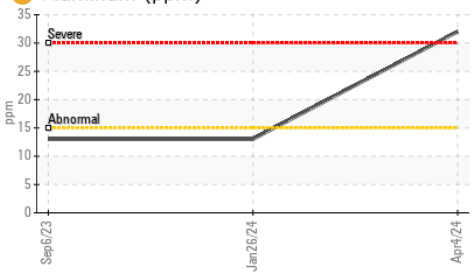
Silicon (ppm)



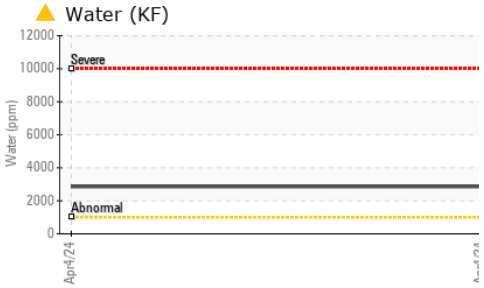
Water (KF)



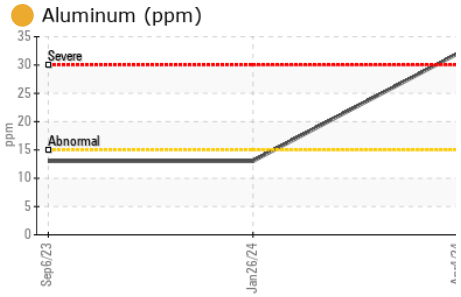
Aluminum (ppm)



Water (KF)



Aluminum (ppm)



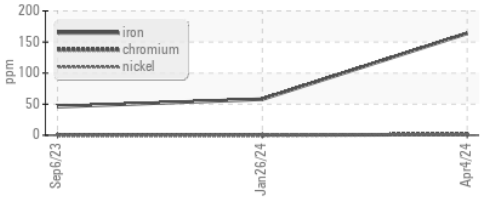
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**HAZY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**48.7**	49.3	52.6

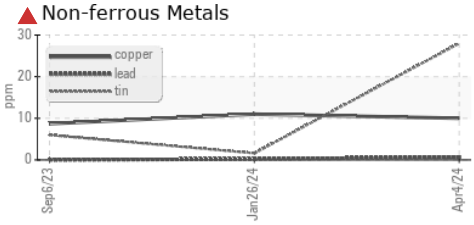
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

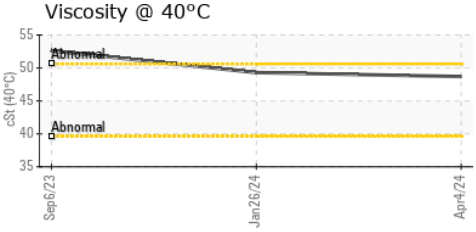
Ferrous Alloys



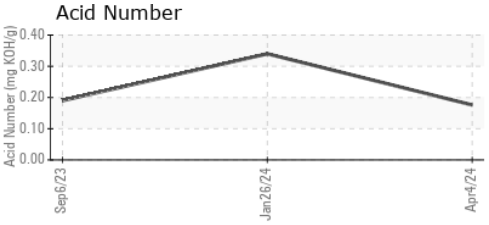
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06155216
Lab Number : 06155216
Unique Number : 10990639
Test Package : IND 2 (Additional Tests: KF)

Received : 19 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 24 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

GREEN COUNTY COMPRESSOR SERVICE
11974 E 530 RD
CLAREMORE, OK
US 74019
Contact: ASHLEY PIGUET
ashley@gccs.us.com
T: (918)906-6343
F:

Report Id: UCGRECLA [WUSCAR] 06155216 (Generated: 04/24/2024 13:10:54) Rev: 1

Contact/Location: ASHLEY PIGUET - UCGRECLA