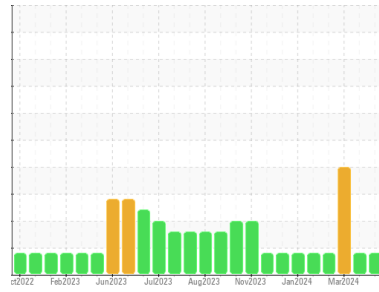




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

Paper Side

Machine Id

PM 1 MAIN BOWSER

Component

Bearing Lube

Fluid

SHELL PM S2 M 220 (3500 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0001492	PE0003614	PE0001594
Sample Date	Client Info		16 Apr 2024	26 Mar 2024	06 Mar 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ATTENTION	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		20	22	15
Iron	ppm	ASTM D5185m >120	4	4	5
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >4	0	0	0
Lead	ppm	ASTM D5185m >30	15	18	16
Copper	ppm	ASTM D5185m >17	137	151	160
Tin	ppm	ASTM D5185m >10	4	4	3
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m	55	54	40
Phosphorus	ppm	ASTM D5185m	661	735	623
Zinc	ppm	ASTM D5185m	898	911	733
Sulfur	ppm	ASTM D5185m	6491	6770	5467

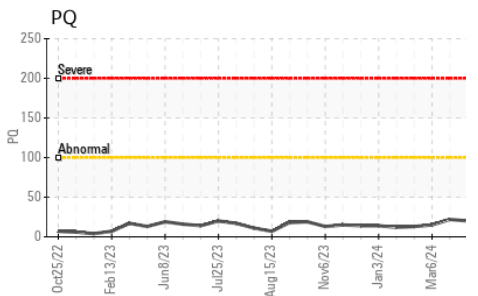
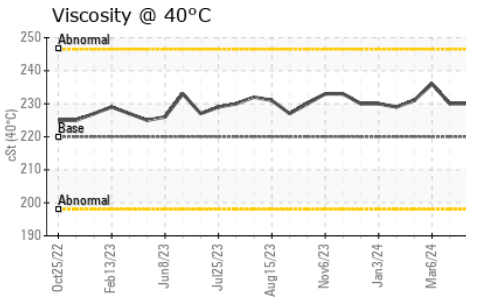
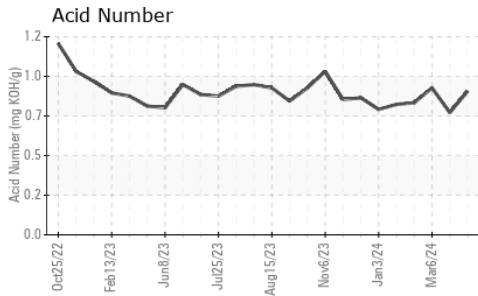
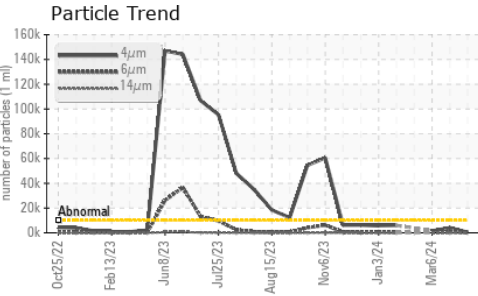
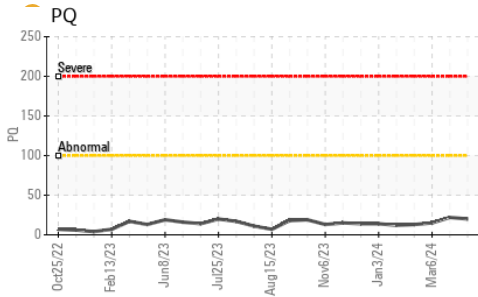
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	3	1	1
Sodium	ppm	ASTM D5185m	<1	<1	2
Potassium	ppm	ASTM D5185m >20	0	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	400	4099	---
Particles >6µm	ASTM D7647	>2500	80	629	---
Particles >14µm	ASTM D7647	>160	11	30	---
Particles >21µm	ASTM D7647	>40	3	3	---
Particles >38µm	ASTM D7647	>10	0	0	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/14	16/13/11	19/16/12	---

OIL ANALYSIS REPORT

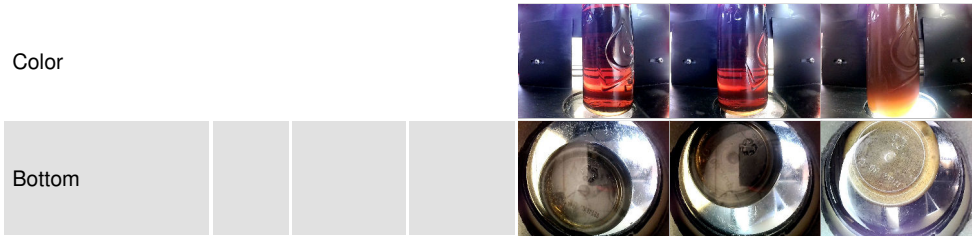


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.87	0.74	0.89

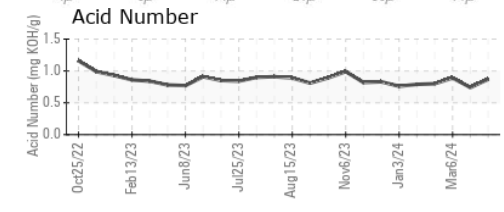
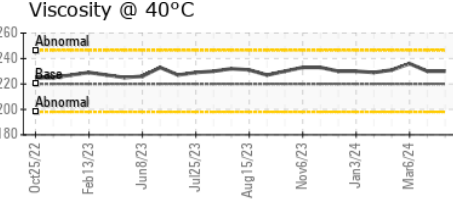
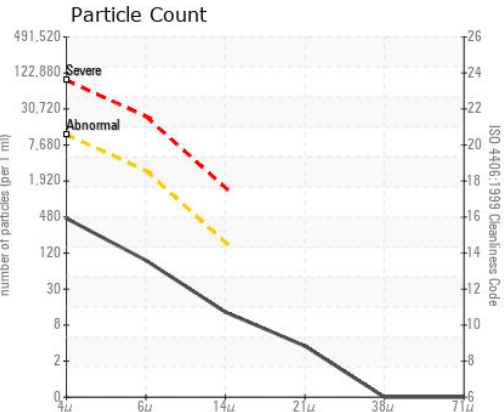
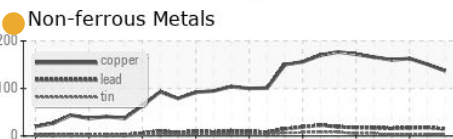
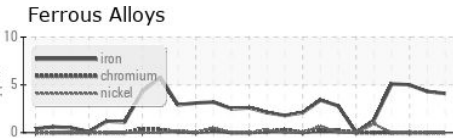
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	● MILKY
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	230	230	236

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001492 **Received** : 22 Apr 2024
Lab Number : **06155777** **Tested** : 23 Apr 2024
Unique Number : 10991200 **Diagnosed** : 24 Apr 2024 - Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

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 US 98363
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 T: (360)457-4474
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)