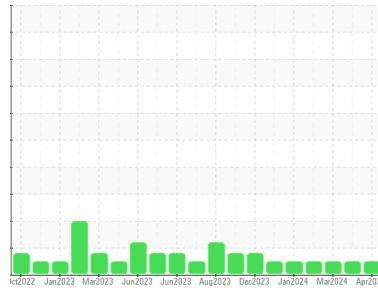




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**Paper Side**

Machine Id

**PM 2 MAIN BOWSER**

Component

**Bearing Lube**

Fluid

**SHELL PM S2 M 220 (3500 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PE0001493</b>	PE0001599	PE0001595
Sample Date	Client Info			<b>16 Apr 2024</b>	26 Mar 2024	06 Mar 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

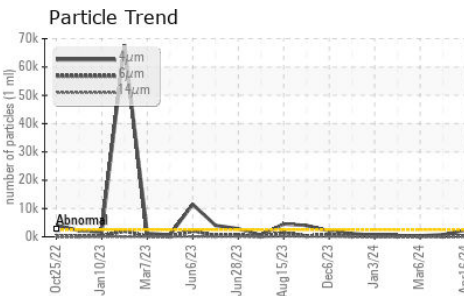
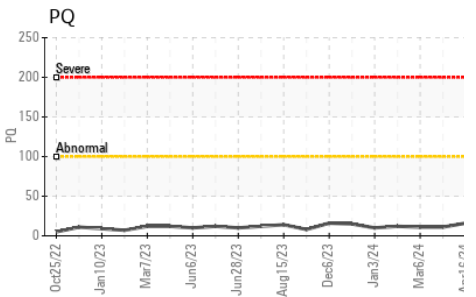
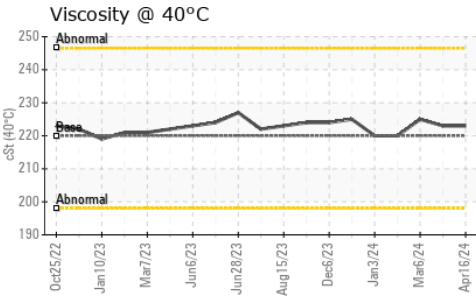
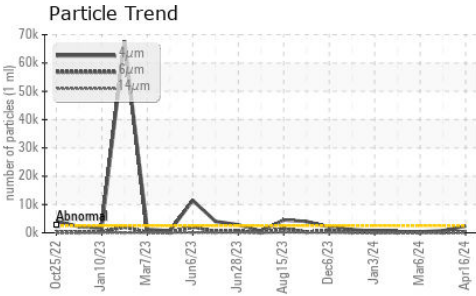
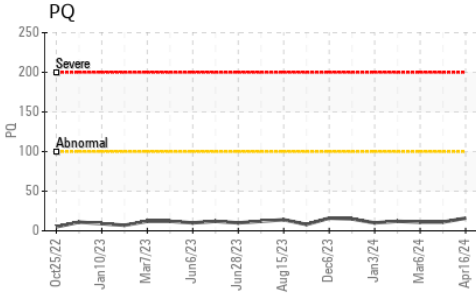
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>16</b>	11	11
Iron	ppm	ASTM D5185m	>120	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>30	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>17	<b>3</b>	<1	1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>118</b>	111	83
Phosphorus	ppm	ASTM D5185m		<b>802</b>	837	692
Zinc	ppm	ASTM D5185m		<b>1139</b>	1136	871
Sulfur	ppm	ASTM D5185m		<b>7014</b>	7552	5782

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m		<b>5</b>	11	6
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>2399</b>	719	371
Particles >6µm		ASTM D7647	>640	<b>419</b>	107	92
Particles >14µm		ASTM D7647	>160	<b>19</b>	10	8
Particles >21µm		ASTM D7647	>40	<b>5</b>	2	2
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/14	<b>18/16/11</b>	17/14/10	16/14/10

# OIL ANALYSIS REPORT

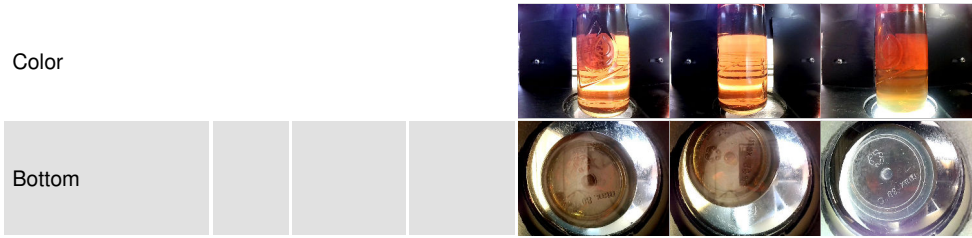


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.97</b>	0.69	0.77

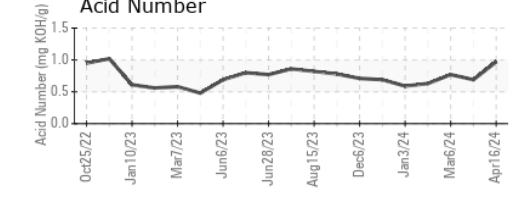
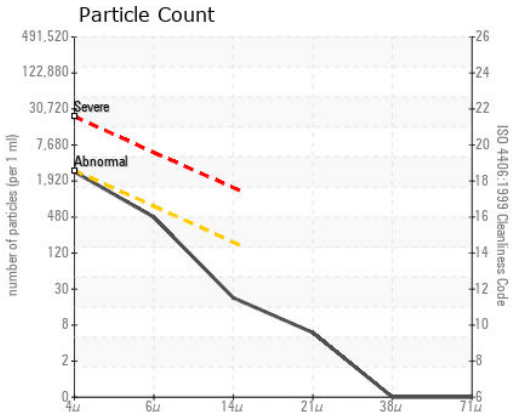
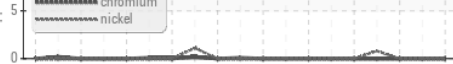
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	<b>223</b>	223	225

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0001493      **Received** : 22 Apr 2024  
**Lab Number** : **06155778**      **Tested** : 23 Apr 2024  
**Unique Number** : 10991201      **Diagnosed** : 24 Apr 2024 - Don Baldrige  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )

**MCKINLEY PAPER COMPANY**  
 1902 MARINE DR  
 PORT ANGELES, WA  
 USA 98363  
 Contact: CHAD GALLAUHER  
 chad.gallauher@biopappel.com  
 T: (360)457-4474  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)